SERVICE BULLETIN

M1705 2025-12-17

M1705: X350RA RETAIL CONVERSION KIT

Reason for Revision

Refer to Table 1.

Table 1. Document History

Date	Rev	Revision (Rev) Description
2025-12-17	-	Initial release

Purpose for Service Bulletin

This bulletin informs dealers the availability of a Rider Academy Parts and Accessories (P&A) Conversion Kit (Part No. 91800090). This kit allows dealers to convert the Riding Academy Harley-Davidson X350RA vehicles for customer retail sale.

NOTE

The X350RA Parts Catalog has been updated to show the kit parts.

Required Dealer Action

Table 2. Required Dealer Action

Category	Description	Required
1	Must Perform Repair	☐
2	Repair If Presenting Symptom	☐
3	Feature Pack- Customer/Dealer Paid	☐
4	Informational Purposes Only	☑

Refer to Isheet **94100747** which is an Attachment to this bulletin in Service Information Portal (SIP).

Vehicles Affected

2023-2025: Harley-Davidson X350 RA (LWZX350RA)

Markets Affected

United States only.

Part Numbers

Refer to Table 3.

Table 3. Part Numbers

Kit Part No.	Item Description
91800090	Rider Academy PNA Conversion kit

NOTE

In the interest of preserving customer safety and satisfaction, always check for outstanding recalls whenever any motorcycle is brought into your dealership for either maintenance or service.

ROUTING	SERVICE MANAGER	SALES MANAGER	PARTS MANAGER	WARRANTY PROCESS MANAGER	LEAD TECHNICIAN	TECHNICIAN NO. 1	TECHNICIAN NO. 2	TECHNICIAN NO. 3	RETURN THIS TO
INITIAL HERE									