



Warranty Field Campaign

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| Campaign Number: c7054 | Revision: A | Released Date: 11-Dec-2025 |
| X15 X3 CM2450 X142B Calibration Improvement Campaign | | Expiration Date (U.S. and Canada): 15-Jul-2026 |
| | | Expiration Date (International): 15-Jul-2026 |

Attention

- U.S. / Canadian Distr./Branches and Div. Offices (Automotive)

This is to revise and replace ATC7054, dated 18-Jul-2024. This revision is to:

1. Extend Expiration Date to 15-Jul-2026

If additional information is required, please contact your Cummins Warranty Operations Group Leader.

Description

This campaign is being issued to recalibrate the Engine Control Module (ECM) on certain X15 certified engines. A software adjustment has been released that may improve engine diagnostics related to Fault Code 3243 false occurrences. This campaign enables authorized service locations to calibrate the ECM to the latest revision.

Action

In order to qualify for repair under this field action, an engine:

1. will be covered Regardless of coverage status, and
2. **must** show as OPEN on QuickServe® Online for this field action.

Note : The ESN list is attached for reference.

After verifying that the engine meets the above requirements, perform the following actions:

1. Use the ECM Calibration Revision History available on QuickServe® Online to confirm the revision date of the calibration currently installed in the engine. If ECM already contains the most recent calibration revision, DO **NOT** recalibrate the engine, no further action is needed. File a claim for appropriate Admin and 17-902 Campaign Check to close the eligibility of the engine.
2. If a previous calibration revision is installed, download the latest calibration available on QuickServe® Online. Use the calibration revision history date to identify the latest calibration revision available. Please refer to Procedure 019-032 in the appropriate Service Manual.
3. File one claim for the required labor associated with this repair. SRT 17-902 should **ONLY** be claimed if the unit DID **NOT** require calibration.

Material Disposition

There are no materials involved in the field action.

Reimbursements

Parts

There are no parts covered in this field action.

Note : SRTs to gain access that are required to complete the repair, that are sufficiently explained in the claim narrative, may also be claimed on this action.

Note : All SRTs listed are OPTIONAL. Select ONLY the appropriate SRTs for the repair performed.

Labor Using Applicable Access Code and Time

| SRT Code | Description | Time (hrs) |
|----------|---|------------|
| 00-90F | Technician Administrative Time - Field Action Service Events (OPTIONAL) | |
| 17-902 | CAMPAIGN CHECK (OPTIONAL) | |
| 19-0G5 | Engine Control Module Calibration Code - Transfer (CMI) (OPTIONAL) | |

Travel

Travel is **not** covered under this field action. Towing is **not** covered under this field action.

Other Claimables

Consumables are covered under this field action.

Note : Additional parts, such as o-rings, gaskets and fasteners, that are required to complete the repair, but not listed, may be claimed in Other Claimables. Please consolidate all consumables and claim them as one line item in Other Claimables titled CAMPAIGN SUPPLIES or other

appropriate selections. Please include brief summaries on the details of items claimed. A lack of documentation in the narrative may result in a reduction in claim reimbursement or claim denial.

Claim Instructions

For Cummins Dealers, claims for this Field Campaign **must** be filed via **RAPIDSERVE™** Web (rsw.cummins.com). For information regarding **RAPIDSERVE™** Web, please reference the "Warranty" tab in QuickServe® Online. If there are additional questions, please contact your local Cummins Distributor.

| Claim Codes | |
|---------------|-------------------------------|
| Description | Code |
| Account Code: | 65 |
| Pay Code: | North America Distributor = X |
| Pay Code: | North America Dealer = D |
| Pay Code: | International Distributor = I |
| Pay Code: | International Dealer = R |
| Failure Code: | WEQPEQ |

Attachments

[Click here to see c7054_esn-list.xlsx](#)

(/service/english/attachments/c7054_esn-list.xlsx)

| Engine Family | Fuel System |
|--------------------|--------------------|
| ISX, QSX15 ISX15 | |
| ISX, QSX15 ISX15 | |
| Design Application | Market Application |
| Automotive | Automotive |
| Automotive | Fire Truck |

Document History

| Date | Details |
|------|--|
| | Document Created; 18-Jul-2024 |
| | Extend Expiration Date to 15-Jul-2026; 11-Dec-2025 |

Last Modified: 11-Dec-2025