

Subject: Air Conditioner Water Drain Fixing  
Bracket Installation

Bulletin Type: FC

Bulletin No: TS45-FC-2522

PQR No: 500000008022

Rev No: 00

Ref. No: 400000008897

Vehicle Model: TS45

Flat Rate Time / Code: 1 Hour

Date of issue: 9.12.2025

Modify Before: 8.12.2028

What to do with off coming parts:

- Scrap
- Return
- Use with additional parts
- On consignment
- No off coming parts

What to do with outstanding parts of previous revision:

- Scrap
- Return
- Use with additional parts
- On consignment
- No outstanding parts

Description of the modification: This document describes the installation of the evaporator drainage bracket.

Bulletin Responsible: Çağrı TÜRKOĞLU

Published & Approved By: Esin Arısoy

## SAFETY INSTRUCTIONS

### 1. Mechanical Requested Dress Code

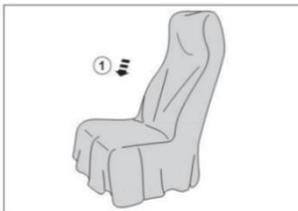


#### WARNING:

- Dress properly to avoid personal injury and damage to the vehicle

- ✓ Always wear protective clothing
- ✓ Do not wear any worn or loose-fitting clothing
- ✓ Remove jewelry before starting to work
- ✓ In case of long hair, use hairnet
- ✓ The illustration on the left shows some of the correct and incorrect clothing
- ✓ Sharp edged items should be avoided in order not to scratch vehicle (i.e. belts, watches, necklace)

### 2. Protect Seats when Mechanic Starts Working

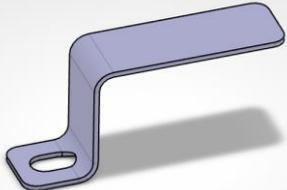


- ✓ Seats, trimming, upholstery stuff and carpeting should be protected with appropriate coverings.

### 3. Welding on the Chassis

- Always disconnect the batteries (starting with the negative lead).
- Disconnect the connectors of electrical and electronic equipment (electronic control units, sensors and actuators) if they are less than 2 meters away from the chassis part to be welded or the earth terminal of the welding equipment.
- The earth terminal should never be attached to vehicle components such as engine, axles and springs. Arcing on these parts is not permitted, because of the risk of damage to bearings, springs, etc.
- The earth terminal must make good contact and be placed as close as possible to the part to be welded.
- Plastic pipes, rubber parts and parabolic springs should be well protected against welding spatter and temperatures higher than 70°.
- The contact switch must not be in the accessory or contact position. The contact key should be removed.
- Reconnect in reversed order of disconnecting. Ensure that a good earth connection is made between chassis, engine and cab.

## LIST OF MATERIALS INCLUDE

No	Part Number	Part Name	Picture	PCS	Unit
1	9326-10950Y	BRACKET		8	PCS

## OUTPUT MATERIALS LIST

No	Part Number	Part Name	Picture	PCS	Unit

## IMPLEMENTATION STEPS

### Air Conditioner Water Drain Fixing Bracket Installation Material Applications

#### 1. Assembly: RP221092Y: Parcel Assembly

From the **RP221092Y**, the multisets numbered **RP221625Y** will be disassembled in the provided sequence and place below. These multisets are the ones near evaporators of the A/C system.

Multisets to be disassembled

- Left Side: 3<sup>rd</sup>, 5<sup>th</sup>, 10<sup>th</sup> and 12<sup>th</sup> when counted from the entrance of the vehicle.
- Right Side: 3<sup>rd</sup>, 5<sup>th</sup>, 10<sup>th</sup> and 12<sup>th</sup> when counted from the entrance of the vehicle.

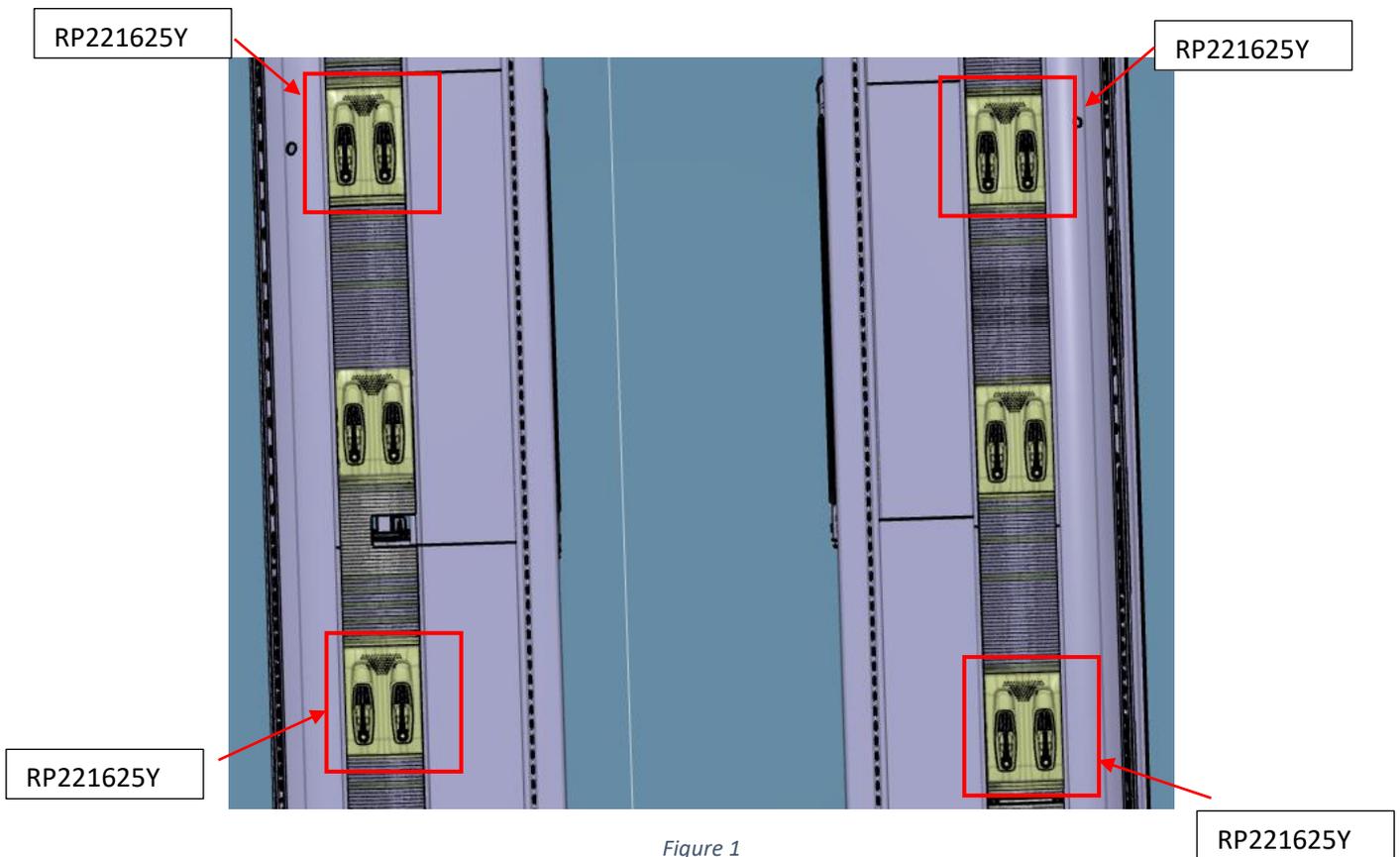


Figure 1

#### 2. Assembly: RP221092Y: Parcel Assembly

The nut, part number: NK100001Y, on clip numbered MA275759Y will be disassembled at the junctions defined below.

- Left side: Where the drain hose part no: **9690-74\_74Y** and the H-adaptor part no: **9662-99Y** meet.
- Right side: Where the drain hose part no: **9690-74\_73Y** and the H-adaptor part no: **9662-99Y** meet.

It should be noted that, for some locations, at the junction specified, there are two clips, part no: **MA275759Y**; the nut on the one indicated in below image should be disassembled.

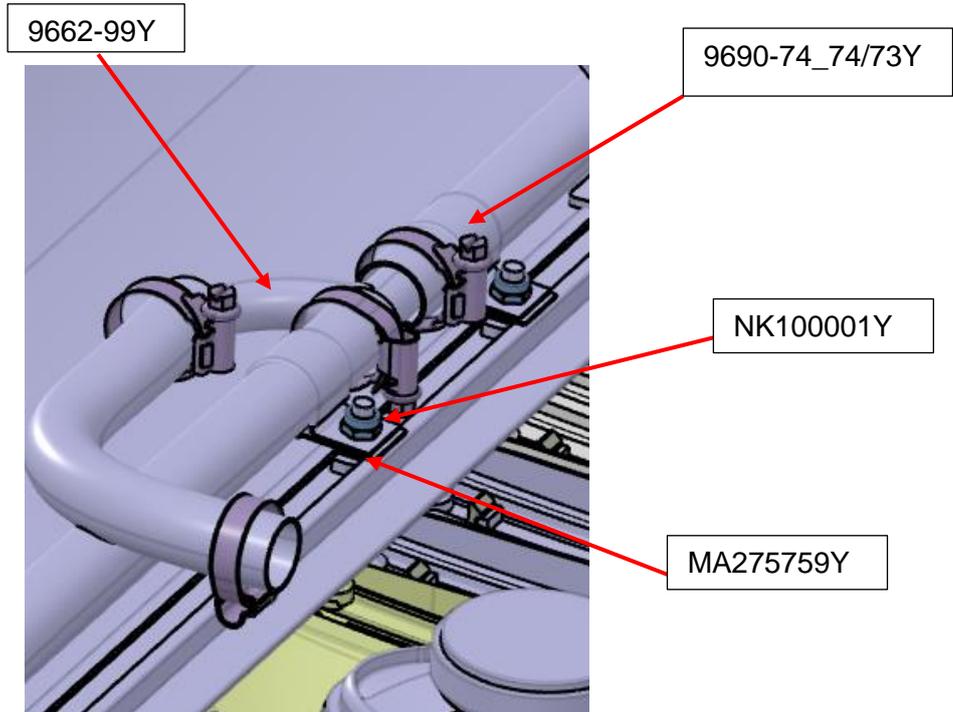
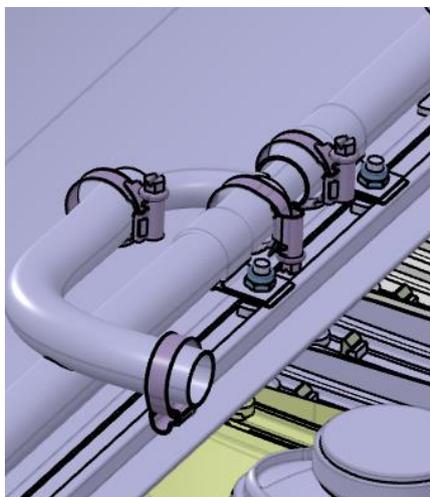


Figure 2

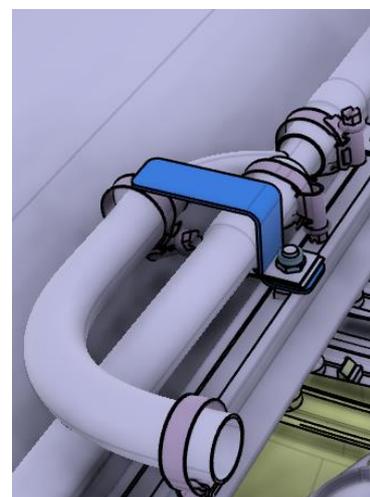
#### 4. Assembly: RP221092Y: Parcel Assembly

When the nut numbered **NK100001Y** on **MA275759Y** is removed, the bracket numbered **9326-10950Y** will be installed onto, the clips with bolt numbered **5356-LGE-05-06Y** and the corresponding nut numbered **NK100001Y**. Ensure that the installation is performed with the **9662-99Y** positioned parallel to the horizontal plane, with **9326-10950Y**'s longer section oriented on top.

Example installation position and orientation are illustrated in the image below and installation steps are given. Additionally, a real application image is provided as well.



CURRENT VERSION

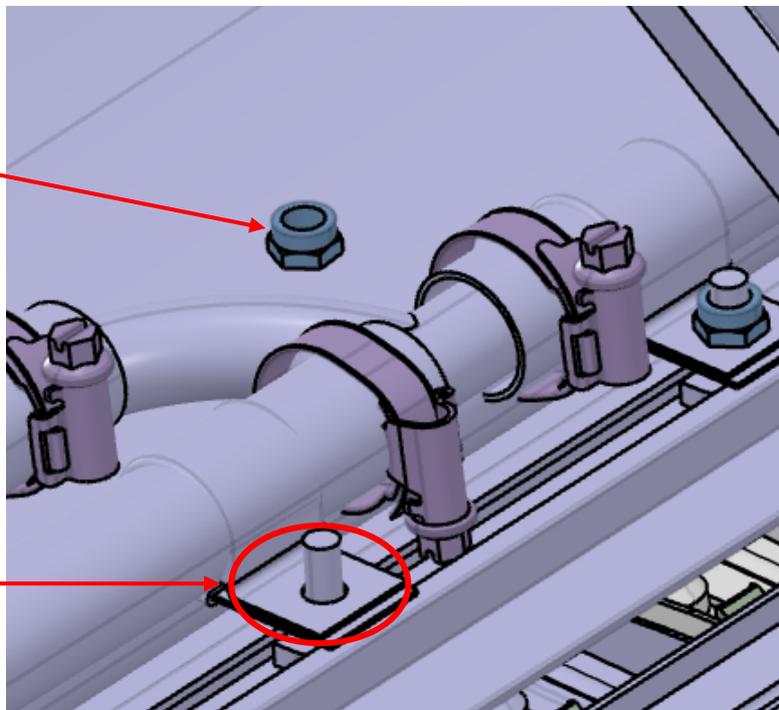


NEW VERSION



Figure 3

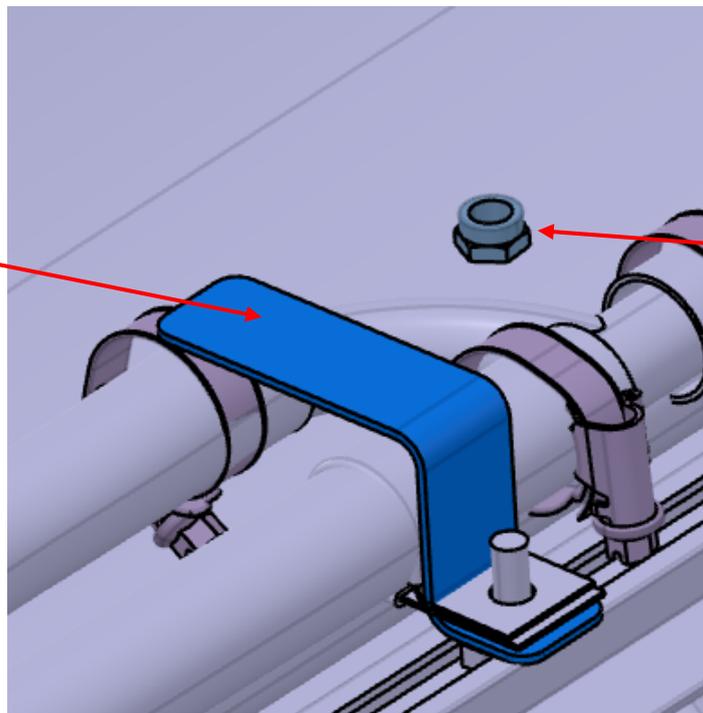
Remove the bolt  
NK100001Y from the  
clip MA275759Y



Where the bracket  
9326-10950Y will be  
placed

Figure 4 Bracket Installation step.1

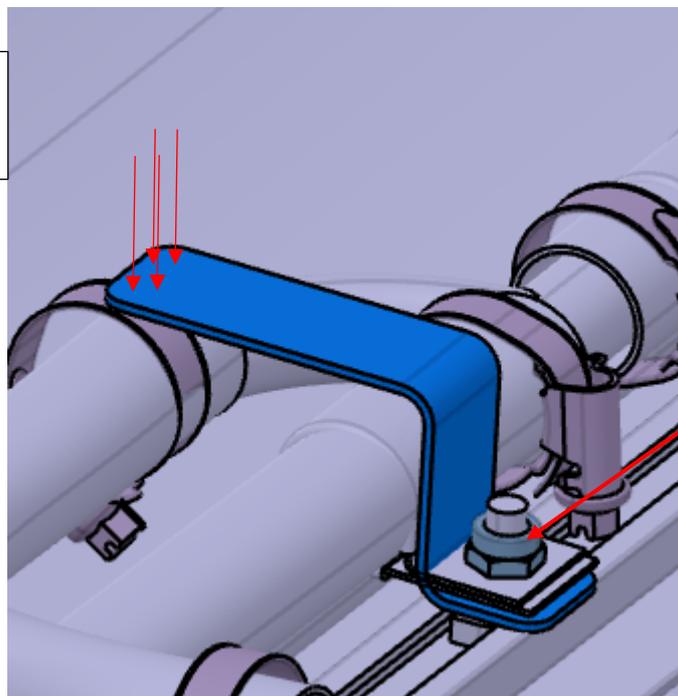
Place the new bracket 9326-10950Y in its place, on top of the clip MA275759Y



NK100001Y

Figure 5 Bracket Installation step.2

Make sure the bracket 9326-10950Y pushes down on the H-adaptor 9662-99Y



Use the same nut NK100001Y to fix the bracket 9326-10950Y to its place

Figure 6 Bracket Installation step.3

**ATTENTION:** When the assembling process is ongoing, make sure that there are no electrical cables under the bracket, and the bracket pushes down to the specified location in the above figure 6.

<b>APPLICATION</b>	<b>TIME</b>
Tool preparation	10 min.
Vehicle is taken to service	5 min.
Disassembly/Assembly of multisets	20 min.
Bracket Installation	25 min.
<b>TOTAL</b>	<b>1 Hour</b>



# SERVICE BULLETIN

## AFFECTED VEHICLE LIST

NLTEJXB91T1000673
NLTEJXB93T1000674
NLTEJXB95T1000675
NLTEJXB97T1000676
NLTEJXB99T1000677
NLTEJXB90T1000678
NLTEJXB92T1000679
NLTEJXB99T1000680
NLTEJXB90T1000681
NLTEJXB92T1000682
NLTEJXB94T1000683
NLTEJXB96T1000684
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NLTEJXB96T1000782
NLTEJXB98T1000783

Total 94 vehicles are effected.