

Subject: **TS30 Parcel Rack CONNECTION
BRACKET STRENGTHENING WORK**

Bulletin Type: **FC**

Bulletin No: **TS30-FC-2501**

PQR No: **500000007891**

Rev No:

Ref. No: **700004757**

Vehicle Model: **TS30**

Flat Rate Time / Code: **3 h**

Date of Issue: **24.07.2025**

Modify Before: **24.07.2028**

What to do with off coming parts:

- Scrap
- Return
- Use with additional parts
- On consignment
- No off coming parts

What to do with outstanding parts of previous revision:

- Scrap
- Return
- Use with additional parts
- On consignment
- No off coming parts

Description of the modification: **TS30 PARCEL RACK CONNECTION BRACKET
STRENGTHENING WORK.**

Bulletin Responsible: **OĞUZ SÜRER**

Published & Approved By: **CEMRE KILINÇ**

SAFETY INSTRUCTIONS

1. Mechanical Requested Dress Code

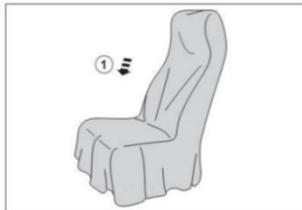


WARNING:

- Dress properly to avoid personal injury and damage to the vehicle
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- ✓ Always wear protective clothing
- ✓ Do not wear any worn or loose-fitting clothing
- ✓ Remove jewelry before starting to work
- ✓ In case of long hair, use hairnet
- ✓ The illustration on the left shows some of the correct and incorrect clothing
- ✓ Sharp edged items should be avoided in order not to scratch vehicle (i.e. belts, watches, necklace)

2. Protecting the Seats Before Service



- ✓ Seats, trimming, upholstery stuff and carpeting should be protected with appropriate coverings.

3. Welding on the vehicle

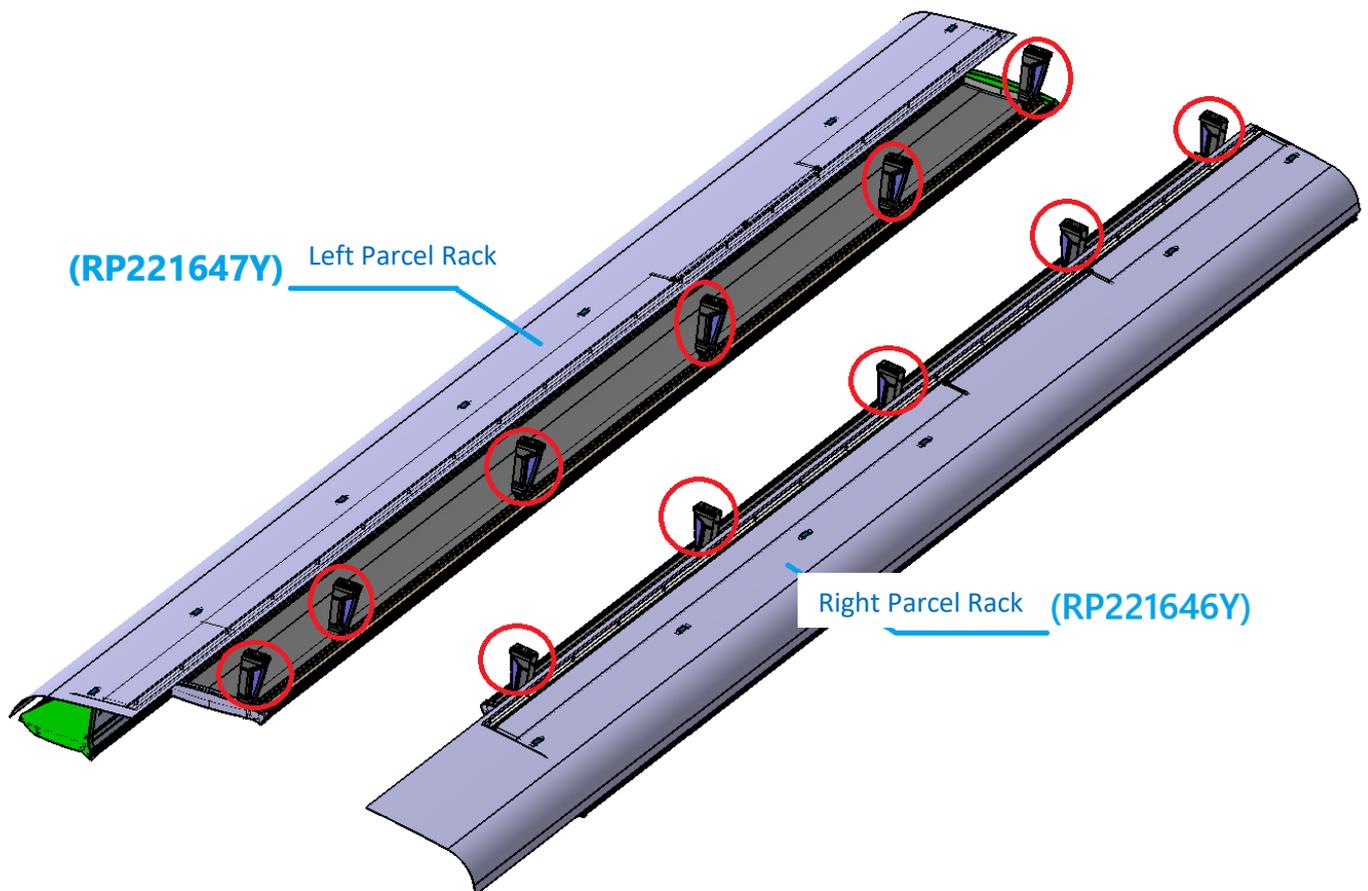
- a) Disconnect the battery. (Starting with the negative terminal)
- b) If electrical and electronic devices (control units, sensors, and actuators) or battery terminals are less than 2 meters from the chassis area where welding is planned or the ground line of the welding vehicle, disconnect them.
- c) Disconnect the connections between the engine and the vehicle.
- d) The earth terminal should never be attached to vehicle components such as the engine, axle, or springs. To avoid the risk of damage to components such as shaft bearings or springs, arcing should not be allowed on these components.
- e) The earth terminal should be well connected and placed as close as possible to the area to be welded.
- f) Plastic pipes, tires, or rubber parts should be protected from weld spatter and temperatures above 70 degrees Celsius.
- g) The ignition key should be removed.
- h) Reconnect the connection by reversing the disconnection procedure. Ensure that the ground connection between the chassis, engine, and cover is good

Modification Description: TS30 PARCEL RACK CONNECTION BRACKET STRENGTHENING WORKS

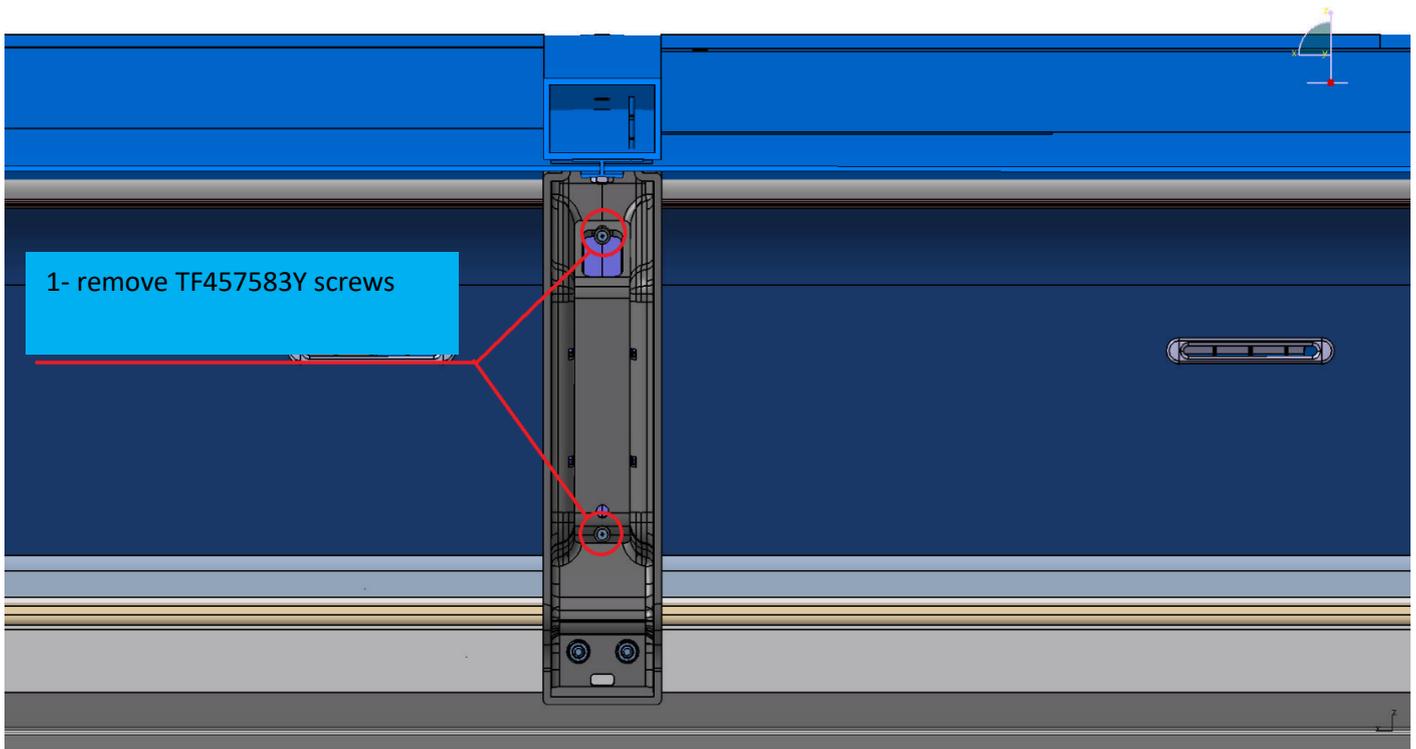
Part List per 1 TS30 vehicle			
Part no	Explanation	Quantity	Status
RP2211153Y	Shelf bracket	11	Additional
MF450004Y	Nuts washer	22	Additional
TF453006Y	Sheet metal screw(2.9x16)	18	Additional

ASSEMBLY AND DISASSEMBLY PROCEDURES

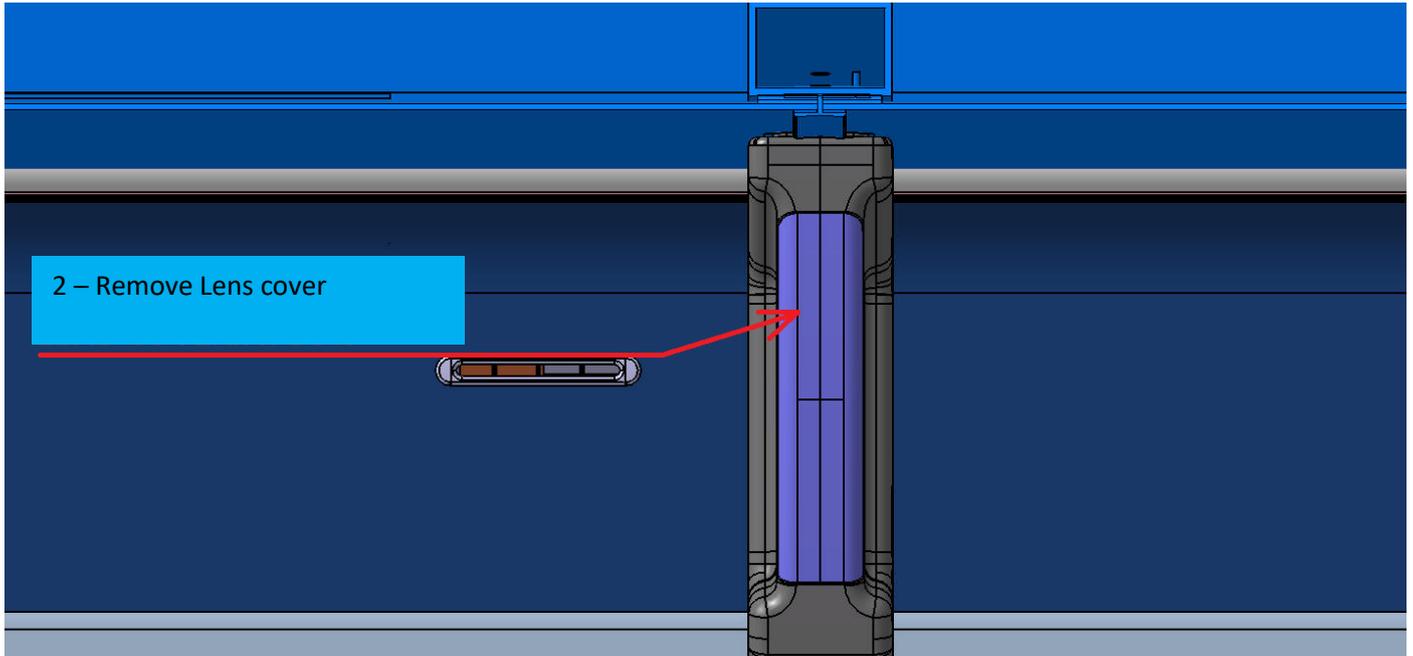
1-BRACKETS WILL BE ADDED TO THE SPECIFIED INSIDE AREAS ON RIGHT AND LEFT SHELVES



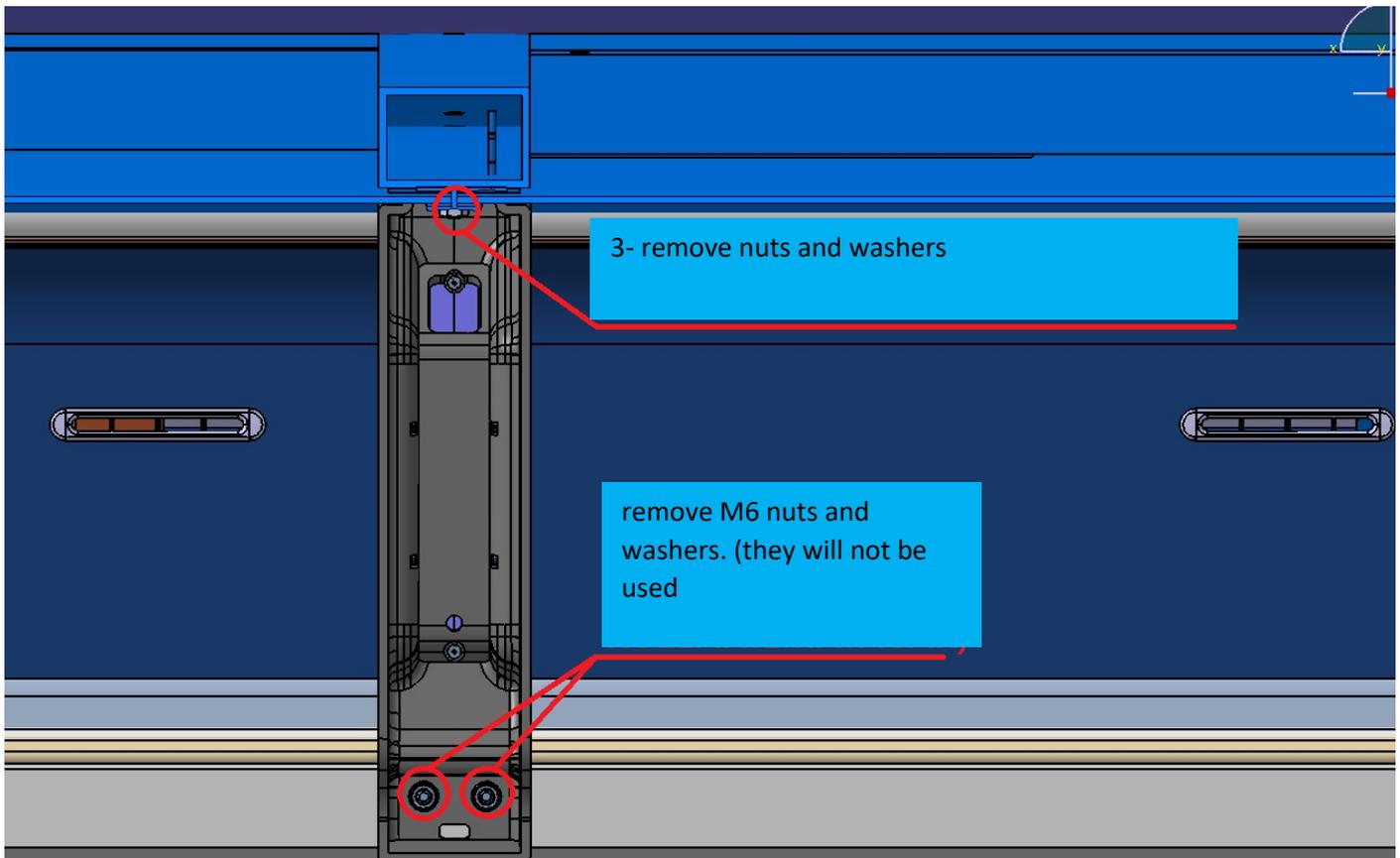
2- THE TF457583Y SCREWS MOUNTED ON THE INSIDE OF ALL SHELF CARRIER COVERS WILL BE REMOVED.



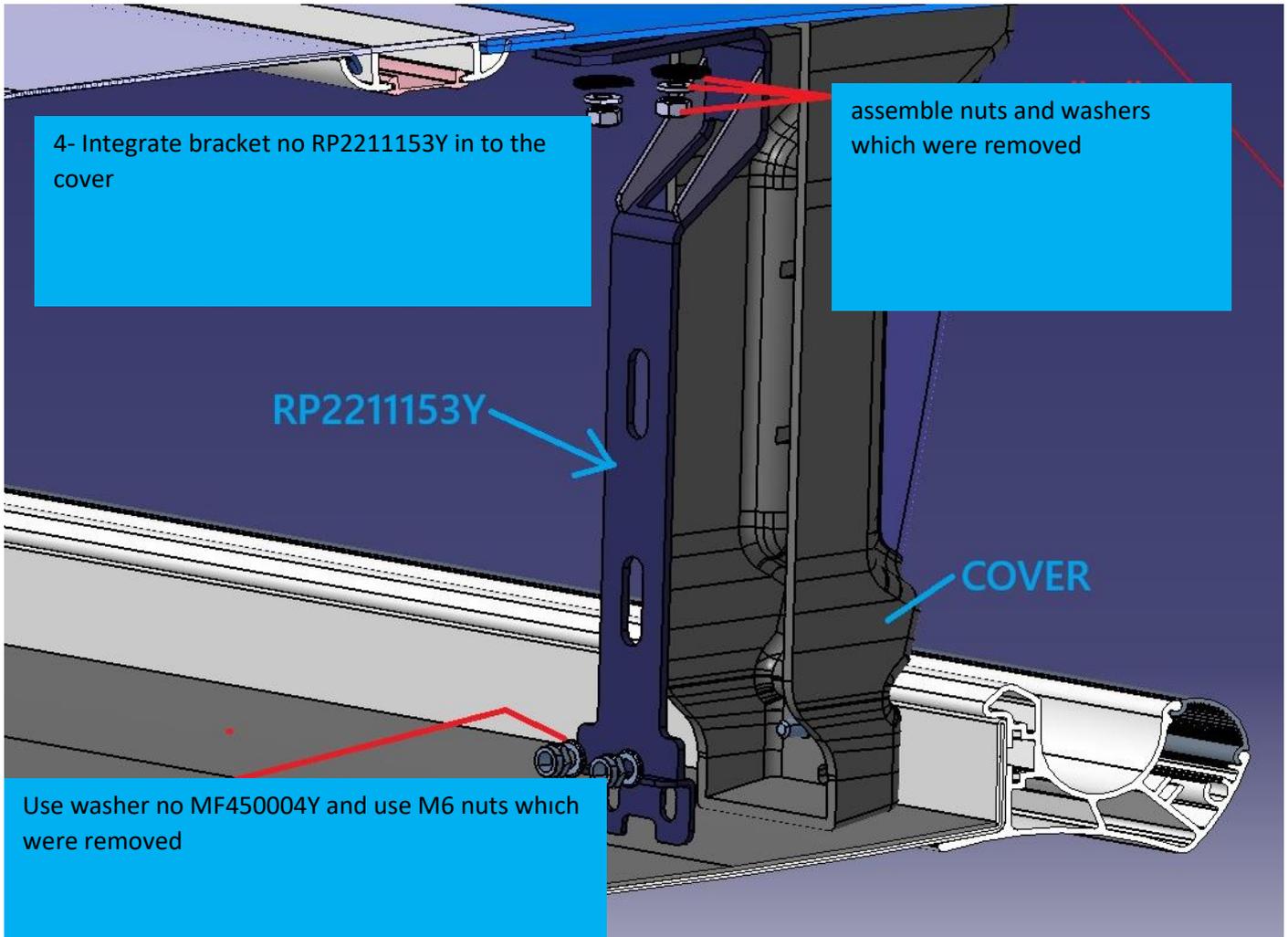
3-LENS COVERS OF ALL SHELF CARRIER COVERS WILL BE REMOVED.



4-NUTS, WASHERS AND WASHER OF ALL SHELF CARRIER COVERS WILL BE REMOVED.



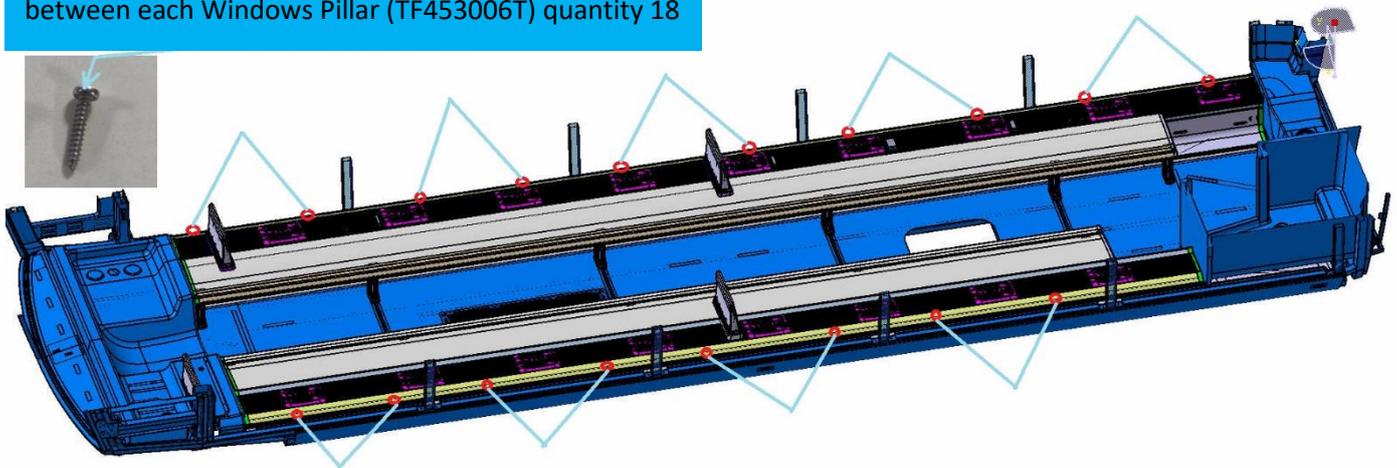
5-INSTALLATION OF SHELF CARRIER BRACKET (NO. RP2211153Y) INSIDE ALL SHELF CARRIER COVERS.



6-APPLICATION AND MOUNTING OF ADDITIONAL SCREW (TF453006Y) TO THE GLASS BOTTOM CURTAIN RAIL.

TS30 VEHICLE - PART LIST TO BE USED IN ONE VEHICLE			
PART NO	EXPLANATION	QUANTITY	STATUS
RP2211153Y	SHELF BRACKET	11	additional
MF450004Y	WASHER, PLAIN	22	additional
TF453006Y	SHEET METAL SCREW (2.9X16)	18	additional

2 screws will be added at the inside of curtain rails between each Windows Pillar (TF453006T) quantity 18



Explanation: No dimensions are given for the screw. Two screws will be placed between each window, positioned in the middle of the existing screws on the vehicle.

7-OPERATION DEFINITIONS AND DURATIONS

Operation Steps	Operation	Time
1	Unscrewing the 2 lens cover screws on the shelf carrier cover and removing the lens cover	20 min
2	The process of removing the nuts and washers mounted on the shelf covers	40 min
3	Mounting the nut and washer of the new shelf carrier bracket to the inside of the shelf carrier cover	60 min
4	Reassembly of the 2 lens cover screws located on the shelf carrier cover	20 min
5	additional screw mounting to the glass bottom curtain rail	40 min

8-VEHICLES TO BE APPLIED

STEPS	CHASSIS NO	OTPA NO	COUNTRY
1	NLTAPLM52M1000232	OA15691	US
2	NLTAPLM57M1000243	OA16217	US
3	NLTAPLM50M1000245	OA16219	US
4	NLTAPLM54M1000247	OA16225	US
5	NLTAPLA50N1000266	OA16417	US
6	NLTAPLA50R1000306	OA17280	US
7	NLTAPLB50S1000388	OA18536	US
8	NLTAPLB5XS1000396	OA18650	US



SERVICE BULLETIN