

DOORS

Purpose

This document outlines the general care and cleaning requirements for baggage and entry doors.

Safety

Read and understand all instructions before beginning the cleaning of baggage and entry doors.

CAUTION

The "CAUTION" symbol above is a sign that a procedure has a safety risk involved and may cause personal injury, product and/or property damage if not performed safely and within the parameters set forth in this document.

CAUTION

Use appropriate personal protective equipment (PPE) for the procedure being performed.

CAUTION

Moving parts can pinch, crush or cut. Keep clear and use caution.

Door Care

Resources Required

- Dawn® dish soap
- Cleaning cloths
- Warm water

Procedure

1. Dip a cleaning cloth in warm water.
2. Add Dawn® dish soap to the door.
3. Apply pressure and rub the cloth over the door to be cleaned.
4. Rinse out the cloth and wipe over cleaned area to remove any remaining soap.
5. Take a clean, dry cloth and wipe the door down to dry it off.

NOTE: Lippert endorses Dawn® dish soap and warm water as the best cleaning products to be used. If desired results are not achieved after this initial cleaning process, use a product from the approved list on the following pages.

DOORS
Cleaning Products Test

Products Tested	Deterioration of Foam Core ¹	Removal of Loctite-Adhesive-WET ²	Damage to Lippert Slam Latch ³	VOC Rating-Volatile Organic Compound
Acetone	5	1	5	
Alcohol	1	1	1	
Brake Clean	5	1	5	45%
#1 WashAway	5	1	5	23%
#2 Inkee-Doo2	1	1	1	1%
#3 Bean-e-doo	5	1	1	2.30%

KEY

¹ - Depth of Foam Deterioration	² - Difficulty of Removing Adhesive	³ - Damage to Lippert Slam Latch
1 - No Deterioration	1 - Easy - Less than 30 Second	1 - No Damage to Lock
2 - Little Deterioration	2 - Moderate - More than 60 Seconds	
3 - Average Deterioration	3 - Hard - More than 90 Seconds	
4 - Significant Deterioration	4 - Difficult - More than 2 Minutes	5 - Damage to Lock
5 - Maximum Deterioration	5 - Rock - More than 2.5 Minutes	

Cleaning Agents on Foam - Level of Degradation Test

Product Name	Time Exposed	Results
Mean Green	24 Hours	Passed - No Foam Degradation
Great Value All Purpose Cleaner	24 Hours	Passed - No Foam Degradation
Great Value Glass Cleaner	24 Hours	Passed - No Foam Degradation
Simple Green	24 Hours	Passed - No Foam Degradation
409	24 Hours	Passed - No Foam Degradation
Spray Nine Degreaser	24 Hours	Passed - No Foam Degradation
Goo Gone	24 Hours	Passed - No Foam Degradation
WD-40	24 Hours	Passed - No Foam Degradation