



Technical Service Bulletin

GROUP	NUMBER
BODY ELECTRICAL	25-BE-017G
DATE	MODEL(S)
DECEMBER 2025	GV80 (JX1) GV80 COUPE (JX1)

SUBJECT: INOPERABLE HORN REPLACEMENT

*** IMPORTANT**

This field action requires justification in the form of a guest concern, and a confirmed case for the related symptom outlined in the TSB, prior to any repair work. If justification requirements are not met, any submitted claims are subject to debit. 5 / 60,000 New Vehicle Limited Warranty applies. See Warranty Information section for more details.

Description: Some GV80 (JX1) vehicles may have an inoperable horn due to exposure to moisture from the horizontal mounting position. This bulletin provides instructions to replace and vertically mount the horns.

Applicable Vehicles:

Model Year	Model	Engine	Production Dates
2023 – 2025	GV80 (JX1)	2.5T & 3.5T	03/16/2022 – 10/15/2024
2025	GV80 Coupe (JX1)	3.5T	04/01/2024 – 07/19/2024
	GV80 Coupe (JX1)	3.5T E-Supercharger	06/03/2024 – 09/30/2024

Parts Information:

Model	Part Name	Part Number	Figure	Remarks
2023-2024MY GV80 (JX1)	Horn Kit	96619-T6601QQH		Contents: 1. LH Horn (low pitch) (QTY: 1) 2. RH Horn (high pitch) (QTY: 1) 3. Push mount cable tie (QTY: 1)
2025MY GV80 (JX1) & 2025MY GV80 Coupe (JX1)		96619-T6600QQH		

Warranty Information:

Model	Op. Code	Operation	Op. Time	Causal Part	Nature Code	Cause Code
GV80 (JX1) & GV80 Coupe (JX1)	50D321R0	Horn Replacement	0.6 M/H	96611-T6601	I14	ZZ3

NOTE 1: Submit claim on Claim Entry Screen as “Campaign” type.

NOTE 2: 5 / 60,000 New Vehicle Limited Warranty (NVLW) applies to the part(s) and repair procedure(s) outlined in this TSB. Prior to beginning any repair work, ensure the part(s) associated with the repair procedure are within NVLW, observing mileage and Warranty Start Date or date of first use. If the subject part(s) are out of warranty coverage, the retailer has the option to submit a PA Request for goodwill consideration on a case-by-case basis.

NOTE 3: If any part(s) not subject to this TSB are found in need of replacement while performing the repair procedure, and the affected part(s) are still under warranty, the retailer may submit a separate claim using the same repair order. If the part(s) not subject to this TSB are out of warranty coverage, the retailer has the option to submit a PA Request for goodwill consideration on a case-by-case basis.

NOTE 4: This TSB includes repair justification photos. Op times include VIN, mileage, and repair justification photo(s) as outlined in the Digital Documentation Policy.

NOTE 5: The incident parts are subject to callback through the normal Warranty Technical Center (WTC) parts return process. Claim is subject to debit if the part is not returned.

Service Procedure:**DIGITAL DOCUMENTATION**

This TSB includes repair justification photos. Refer to the latest Warranty Digital Documentation Policy for requirements.

NOTICE

Applying the recommended torque to all fasteners is essential to reduce potential issues from occurring after the service procedure.

NOTICE

Previous horns were horizontally mounted and will **REQUIRE** the supplied horns to be **VERTICALLY MOUNTED**.

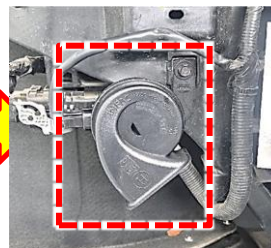
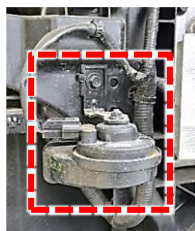


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Battery Disconnection

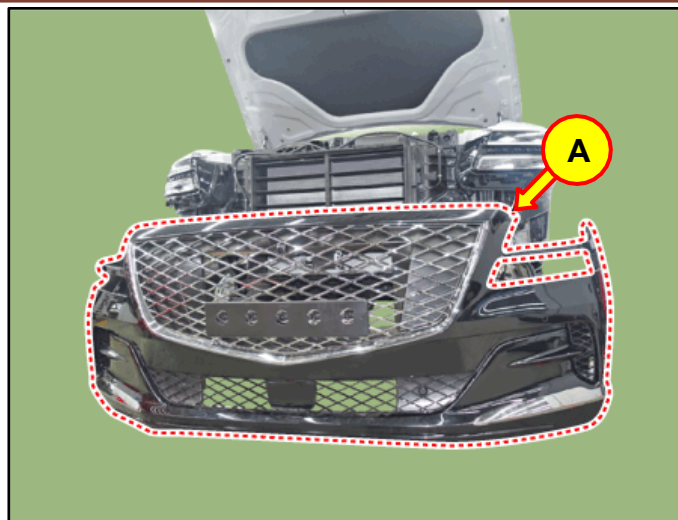
1. Turn **OFF** the vehicle.
2. Access the trunk and remove the luggage mat assembly.
3. Remove the luggage under cover.
4. Disconnect the negative (-) battery terminal.

Tightening Torque:

lb-ft	3.6
lb-in	44
N.m	4.9

Front Bumper Removal

1. Remove the Front Bumper Assembly (A) by referring to the shop manual:
 - **Body (Interior and Exterior) > Front Bumper > Front Bumper Assembly > Repair procedures**



Horns Replacement

1.

DIGITAL DOCUMENTATION

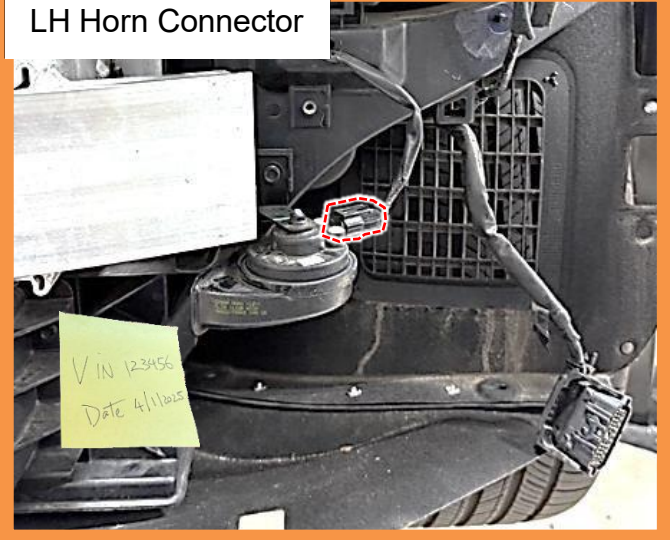


Using the STUI camera function, take a photo of the original horizontally mounted LH horn.

Upload the photo to STUI.

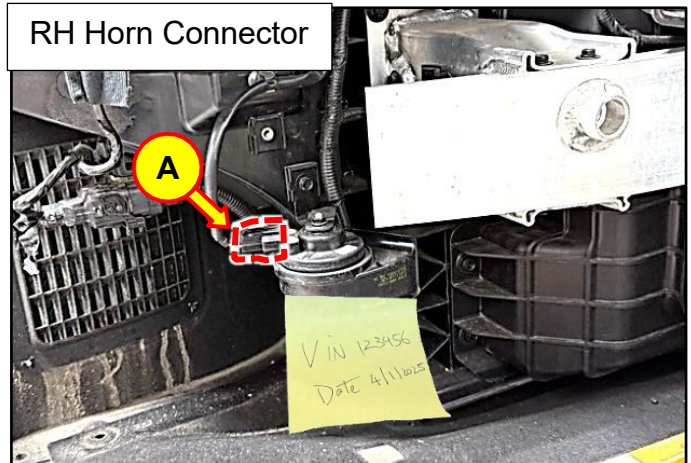
NOTE: If the STUI camera function is **NOT** used, write the last 6 digits of the VIN and date of repair on a piece of paper to include in the photo.

LH Horn Connector



2. Disconnect the horn connectors (A).

RH Horn Connector

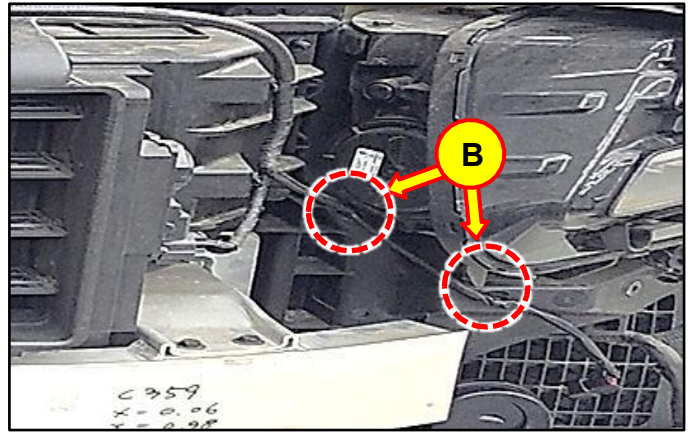


3. Remove the bolts then remove the horns.

Tightening Torque:

lb-ft	7.2
lb-in	87
N.m	9.8

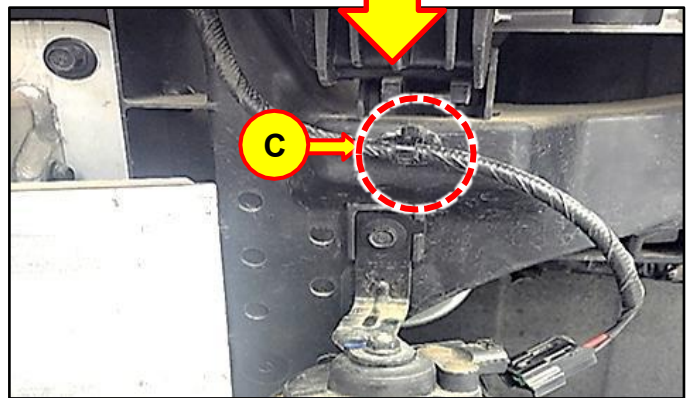
- Cut the 2 LH horn wiring cable ties (B).



- Measure **7.9 inches (200 mm)** from the horn connector then secure the wiring using a new cable tie at the designated location (C).

i Information

Push Mount Cable Tie:



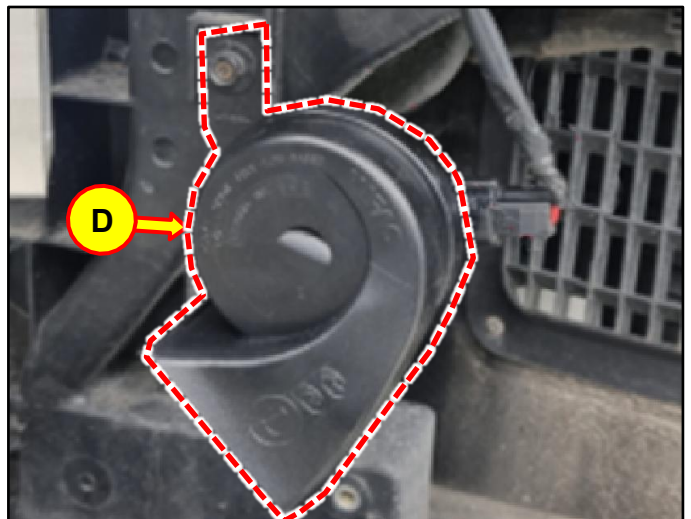
i Information

Securing wiring **7.9 inches (200 mm)** from the horn connector ensures proper length and prevents tension to wiring harness.

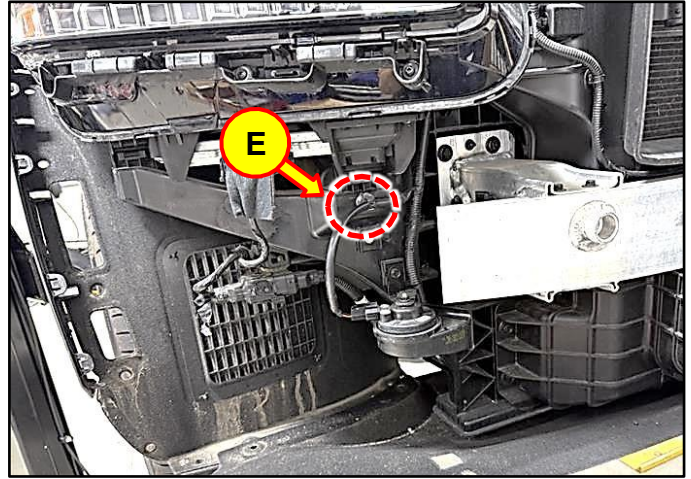
- Install the new LH horn (D) and connect to the horn connector.

i Information

The supplied horn will be **VERTICALLY MOUNTED**.



- Cut the RH horn wiring cable tie (E).

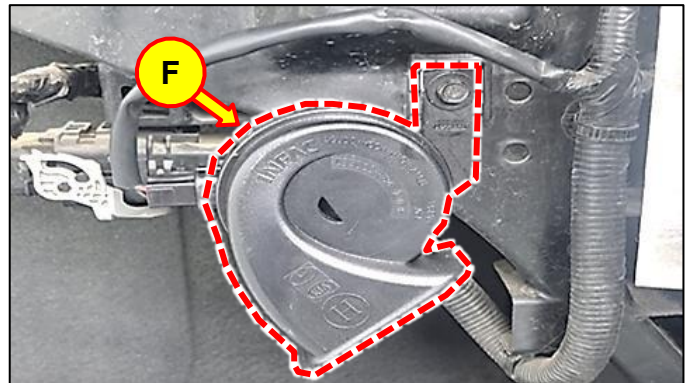


- Install the new RH horn (F) and connect to the horn connector.

i Information

The supplied horn will be **VERTICALLY MOUNTED**.

RH horn wiring can be free as it will not interfere with other parts.



- Reinstall all parts in the reverse order of the removal process.
- Verify the horns for normal operation.
- The service procedure is now complete.