

Preview Solution CBR-2540-1

Upper Bunk Restraint System – Plastic Gable Retention Field Fix

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Valid For

Mack Chassis - AN (4), PR (4)

Volvo Chassis - VN (4)

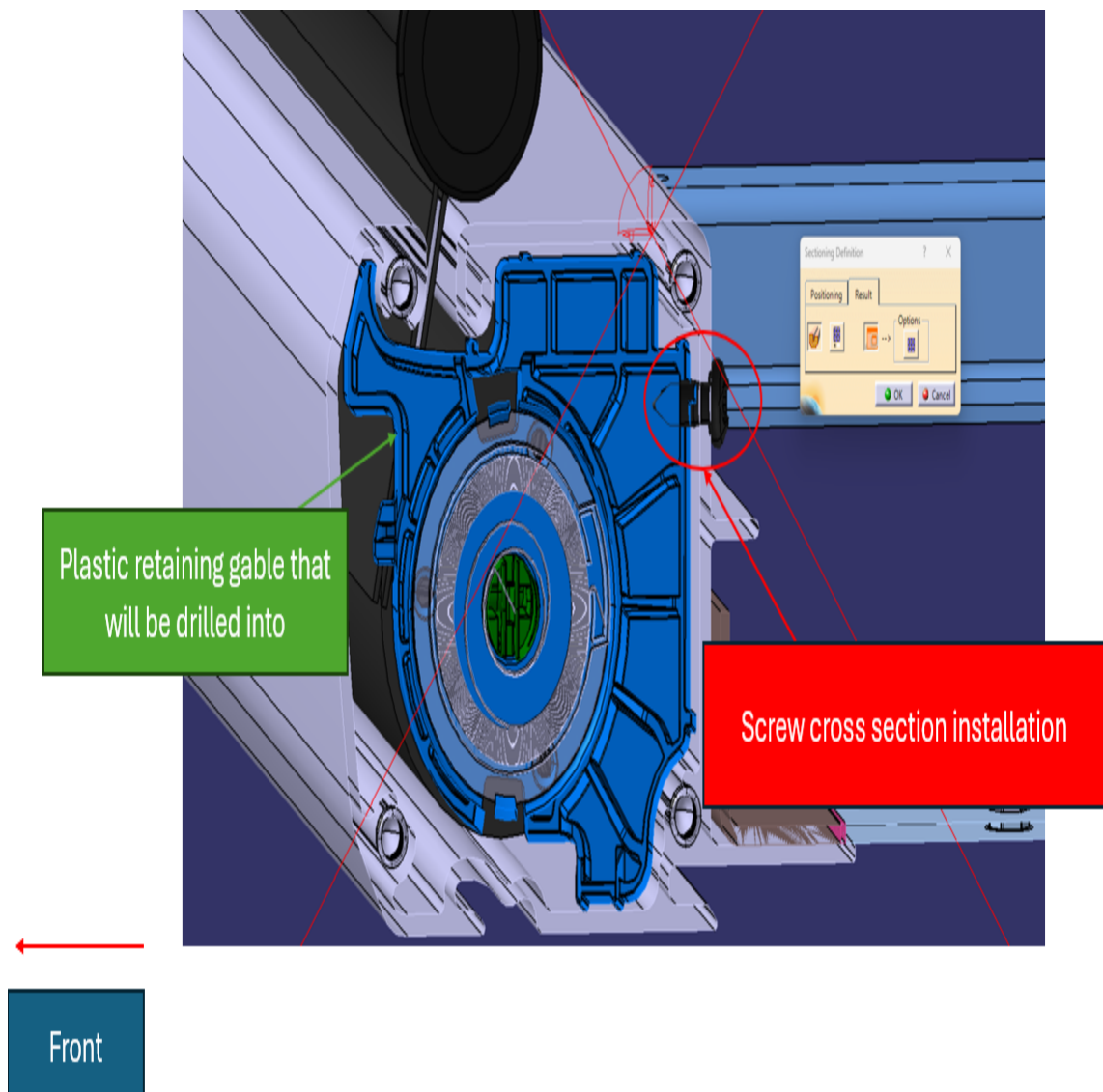
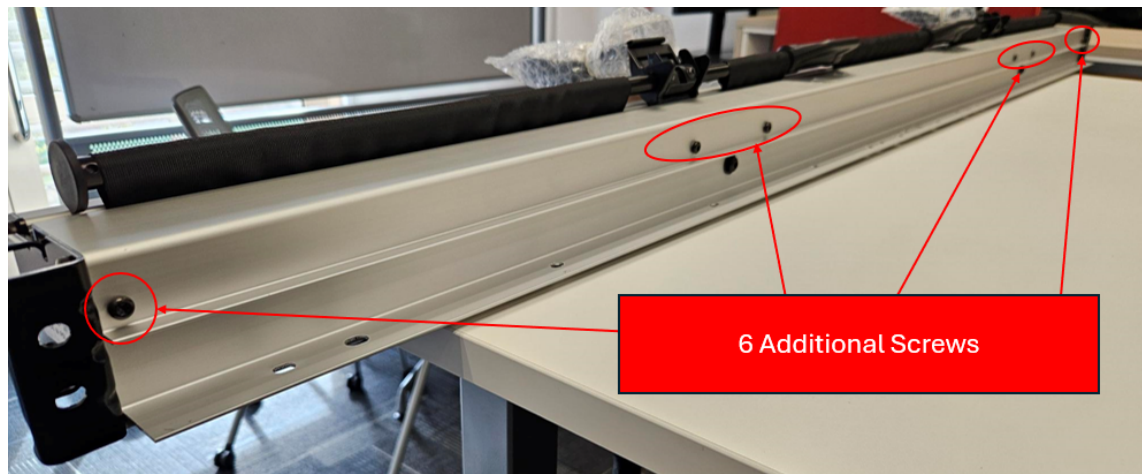
Model Year - 2025 to current

Tools Required

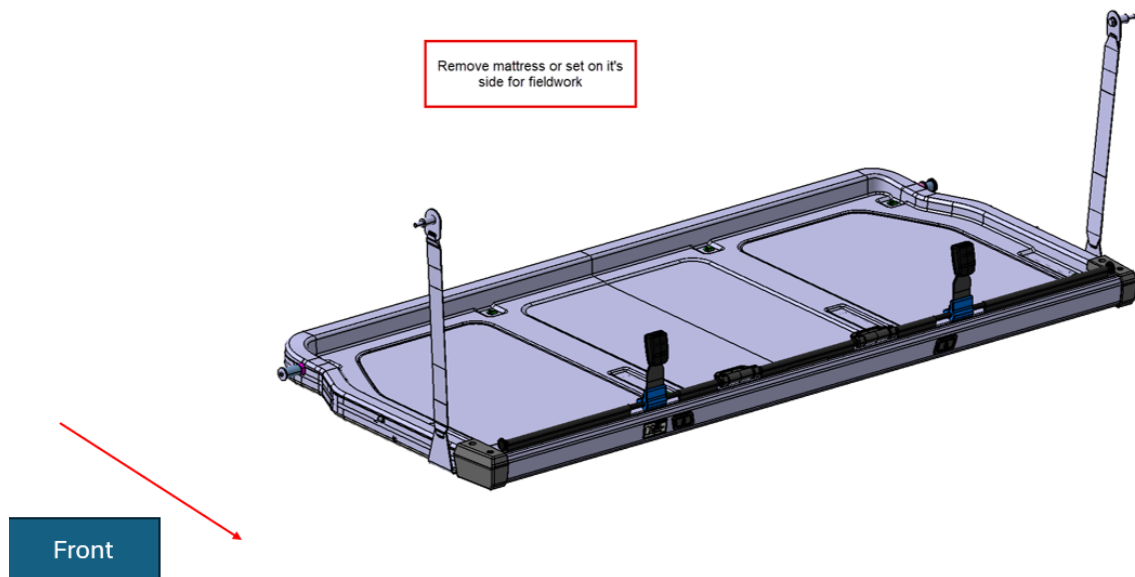
- Torx T25 bit
- Drill and drill bits (max 1/8 in)
- Hole starter punch
- Measuring device
- Masking tape

Parts Required		
969278	Six-point socket screw ST 4.8 × 13	6 screws per bunk restraint

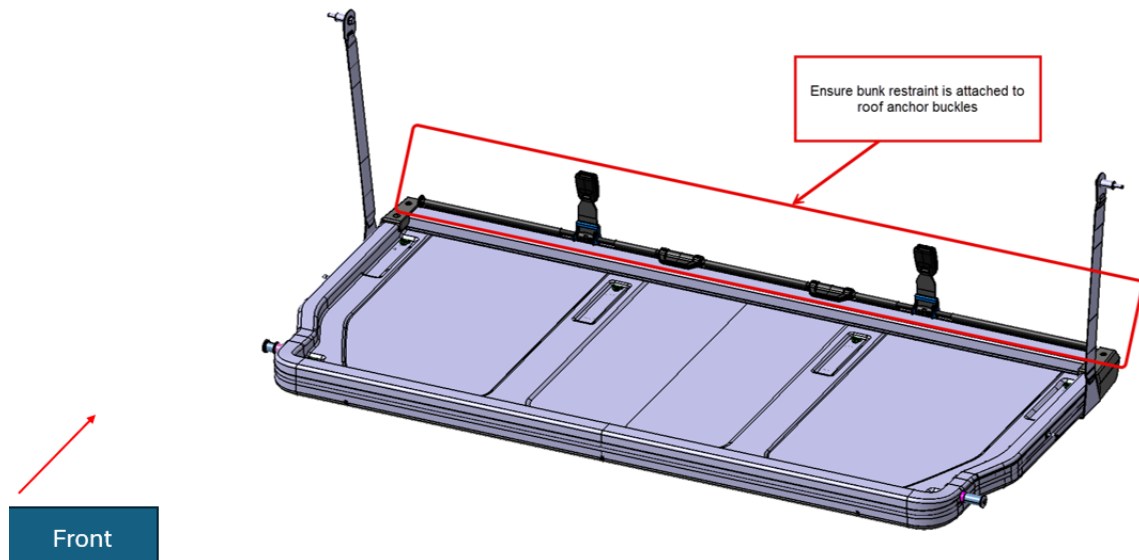




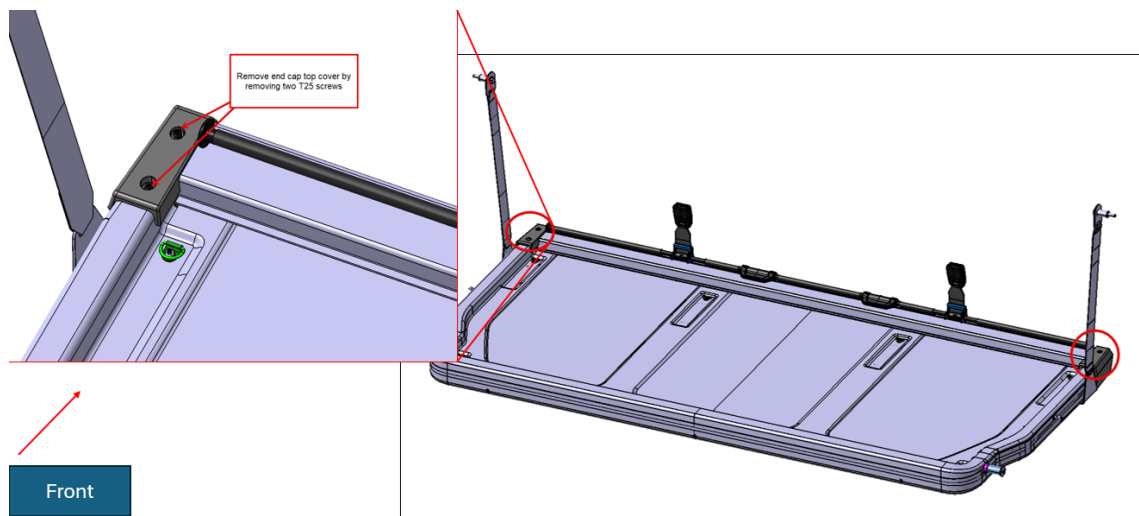
Preparation



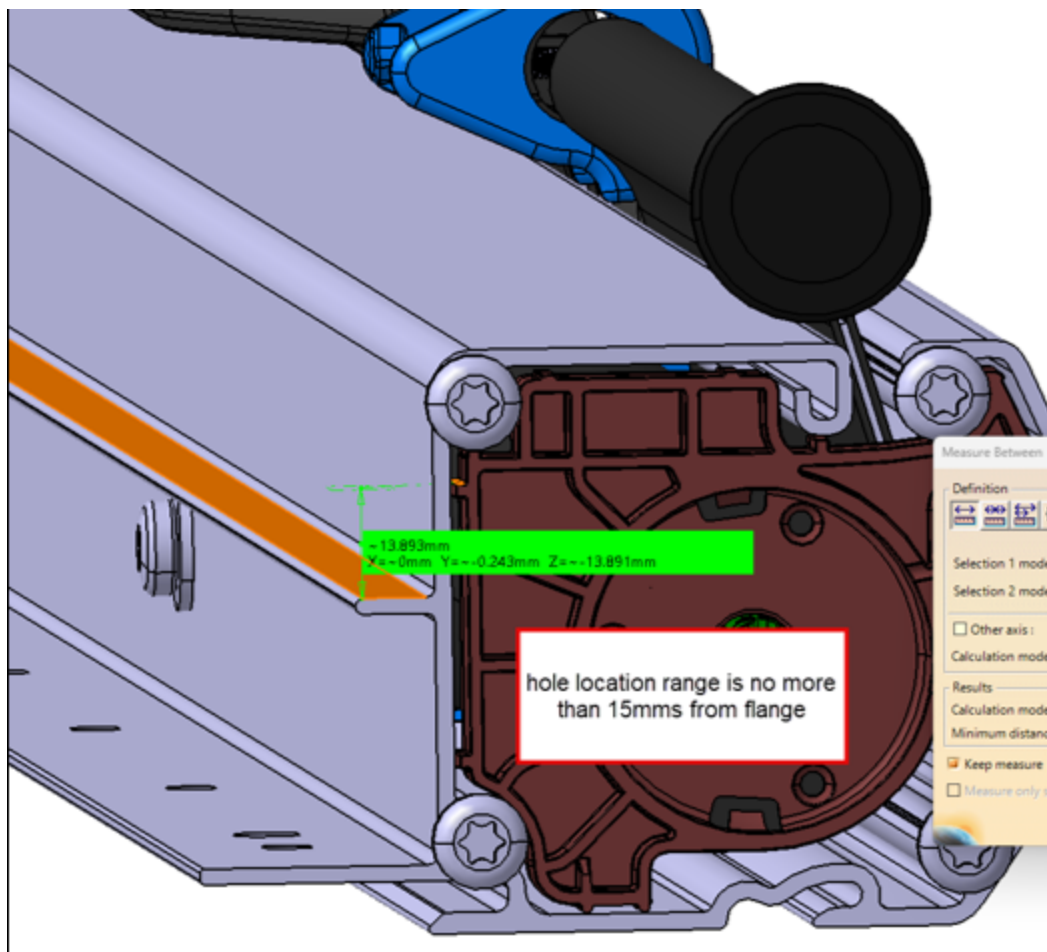
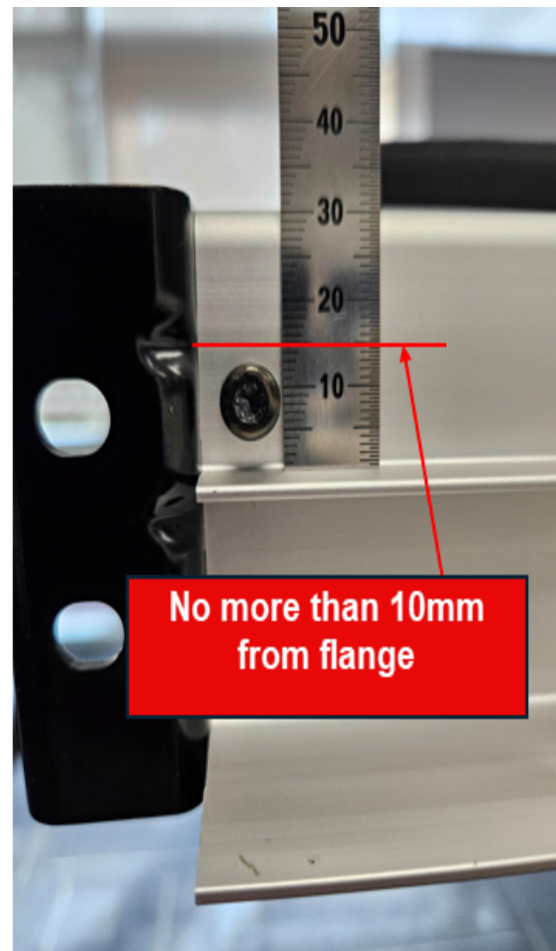
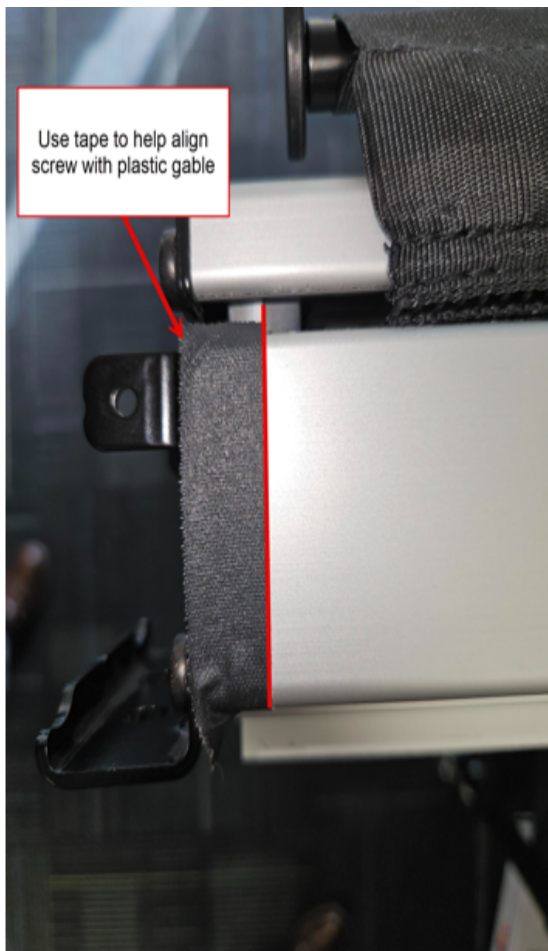
- Remove or set aside upper bunk mattress.



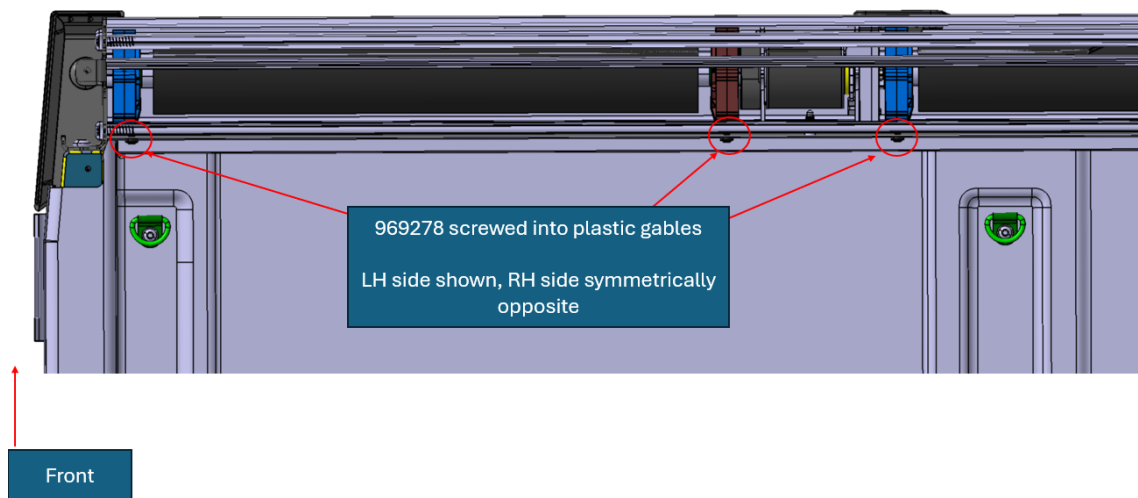
- Plastic gables are visible through the curtain slot opening. Access and visibility are achieved through this opening; removal of additional trim is not required.



- Remove LH and RH top portions of end caps and retain for reinstallation.



- Mark centerline of each plastic gable using masking tape.
- Measure approximately 10 mm from the back flange of the restraint. Do not exceed this measurement.
- Drill pilot hole if needed (do not exceed 1/8 in bit).
- Work from one end to the opposite end to prevent gable shift.

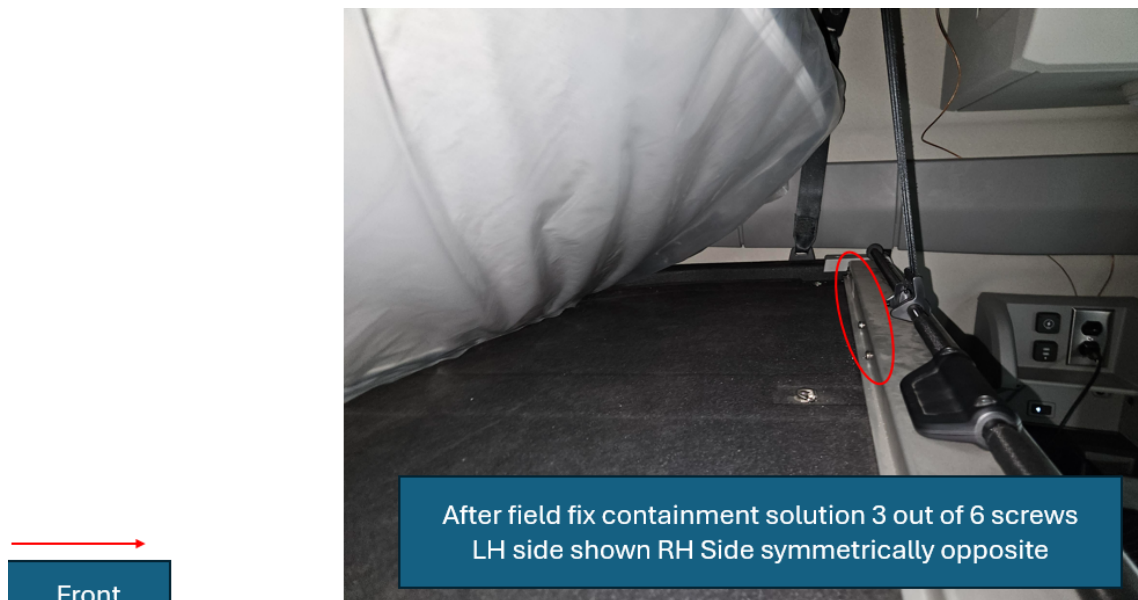


Cross-sectional view indicating the required screw fastening locations.



- Drill through aluminum restraint and plastic gable.

- Maximum drill depth: 0.5 in.
- Install screw 969278 into each plastic gable.
- LH side shown; RH side is symmetrical.



- Reinstall LH and RH end caps.
- Clean up all metal shavings and debris.
- Reinstall mattress if previously removed.

Related links and attachments

No links or attachments available



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