



Date: 25.10.2025 **Affected Models:** Emira V6 Automatic Transmission 2024/2025
Affected Regions: Federal Market **Affected Volume:** 359 **Number:** 131-25019
Selected Model Year VIN Range

Copy files should be maintained by:

Service Manager		Service Reception		Supervisor		Parts Manager	
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TITLE

Updating the TCM (Transmission Control Module) to the latest level software.

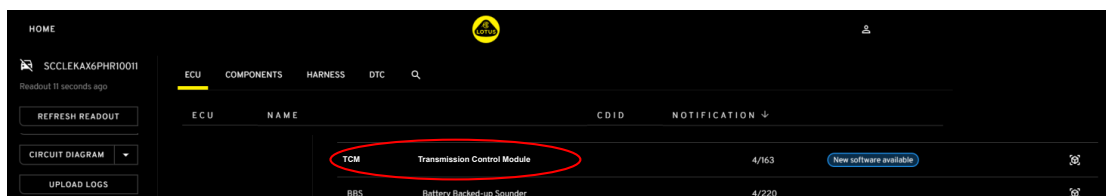
REASON

A new TCM SW update is available on EmiraDS to resolve the following issues:

- Fix to shift solenoid diagnostics failing to detect faults during shifts.
- Fix to reported gear to ECM once in mechanical limp home or forced gear neutral to prevent lockout of PRND shifts if solenoid fails in transition between gears.
- Fix to displayed gear in edge case (more then one failure at the same time) leading to stuck in reverse while trying to achieve force neutral fault reaction.

ACTION

- This is a market service activity to proactively schedule customers to come back to the dealership for this latest level software update as described in this technical service bulletin.
- Check and identify any affected Emira vehicles from your inventory stock, dealer demonstrators and customer vehicles to ensure that this campaign action is performed at the first opportunity.
- Any affected vehicle’s campaign status will be displayed on the Lotus Commercial Management System (LCMS).



Procedure

Software Update

- Using the Lotus Insight tool*, the Emira Diagnostic System will show the availability of a new software version for the TCM.
- Select the TCM update under the software menu, following the instructions provided on the screen to complete the update.

*Note: This MUST be done using the Lotus Insight Tool. Also ensure that the required prerequisites are fulfilled for the Diagnostic System, including connecting the vehicle to a suitable battery support unit (minimum of 100A).

Continued...



CHARGES

Warranty Declaration

This technical service bulletin is not intended as a recall procedure, nor will it have an affect on the vehicles warranty period.

Please perform the Campaign Agreement in LCMS which can later be converted into a Warranty Claim having the warranty type "Recall and Campaign".

This shall be raised in LCMS in under campaign ID QBA-131-25019.

CHARGES

A warranty claim may be submitted on Lotus Commercial Management System (LCMS), campaign number QBA-131-25019.

Update TCU software: operation code 17.09.01-09 - TCU SW upgrade - 0.1hrs labour/vehicle. Use A code 51, B code D2.

Note: The SW download does not require constant technician attendance, but only occasional monitoring of the SW update progress. Therefore it is expected the vehicle can be left to complete the download. When leaving the vehicle unattended to complete the download, ensure:

- A suitable battery support unit (minimum of 100A) is connected to the vehicle battery.
- The Wi-Fi connection is stable and not interrupted – a poor Wi-Fi connection will slow down SW download.
- Ensure the Lotus Insight Tool is powered during download, (the settings can be configured never to sleep when on battery or when power plugged in).
- Do not disturb the VCI connection to the vehicle or USB connection to Insight Tool to prevent failed SW download.

Note: All software downloads are recorded by the Emira Diagnostic System and are periodically checked by Lotus as part of the warranty auditing procedure.

Ends.