



# TECHNICAL SERVICE BULLETIN

## Steering Column Shrouds Misaligned Or Pushed Out

**25-2580**

05 December  
2025

**Model:**

<b>Ford</b> 2025 Explorer	BlueCruise Built on or before 15-May-2025
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**Markets:** North American markets only

**Issue:** Some of the vehicles listed in the Model statement above may exhibit steering column shrouds that are misaligned or pushed out. This may be due to the wiring harness causing interference with the upper and lower shroud connection.

**Action:** For vehicles that meet all of the criteria in the Issue and Model statements, follow the Service Procedure to secure the steering column shroud wiring harness.

**Parts**

Service Part Number	Claim Quantity	Package Order Quantity	Description
Obtain Locally	As Needed	As Needed	Electrical Tape

Service part numbers and "number in package" quantity may change after publication, thus also affecting the "package order quantity". Refer to the parts catalog for the latest information.

**Claim Quantity** refers to the total number of individual pieces required to repair the vehicle.

**Package Order Quantity** refers to the amount of the service part number package(s) required to repair the vehicle.

**Number In Package** refers to the number of individual pieces included in a service part number package, also known as unit of issue (UOI).

**As Needed** indicates the part is necessary but amount of the part may vary and/or is not a whole number. Parts can be billed out as non-whole numbers, including less than 1.

**Warranty Status:** Warranty coverage limits and policies are not altered by a TSB. Warranty coverage limits are determined by the identified causal part.

**Labor Times**

Description	Operation No.	Time
2025 Explorer: Secure Wiring Includes Time To Remove And Install Shroud	252580A	0.3 Hrs.

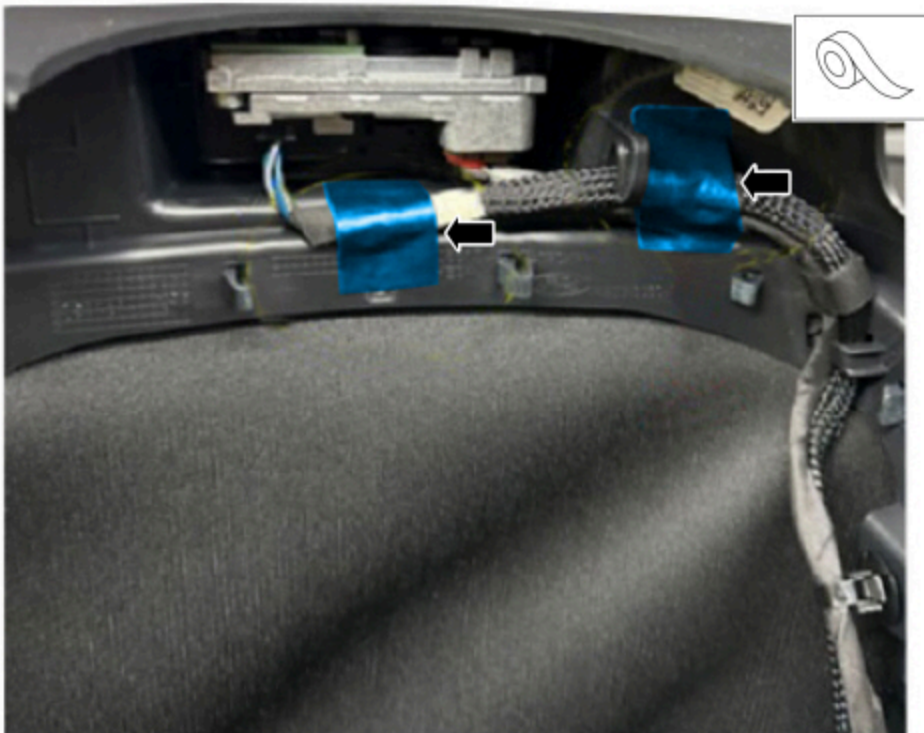
**Repair/Claim Coding**

Causal Part:	3530
Condition Code:	07

### Service Procedure

1. Access the wiring harness at the steering column shrouds connection. Refer to the [WSM](#), Section 501-05 Removal and Installation > Steering Column Shrouds.
2. Using electrical tape or equivalent, secure the steering column shroud wiring harness away from the upper and lower steering column shroud tabs. (Figure 1)

Figure 1



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3. Install the upper and lower steering column shroud together. Refer to the WSM, Section 501-05 Removal and Installation > Steering Column Shrouds.

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NOTE: The information in Technical Service Bulletins is intended for use by trained, professional technicians with the knowledge, tools, and equipment to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by "do-it-yourselfers". Do not assume that a condition described affects your car or truck. Contact a Ford or Lincoln dealership to determine whether the Bulletin applies to your vehicle. Warranty Policy and Extended Service Plan documentation determine Warranty and/or Extended Service Plan coverage unless stated otherwise in the TSB article. The information in this Technical Service Bulletin (TSB) was current at the time of printing. Ford Motor Company reserves the right to supersede this information with updates. The most recent information is available through Ford Motor Company's on-line technical resources.