



FIRE CHASSIS

Spartan Fire, LLC

Campaign Service Bulletin
CSB25-370-001

- DATE:** 11/20/2025
- APPLIES TO:** This service bulletin applies to certain model year 2022-2024 Gladiator model emergency response chassis cabs built between November 2021 and February 2024.
- CONDITION:** Front wheels assigned to unit rated to lower weight rating than truck front GVW rating.
- CORRECTION:** Replace front wheels/tires with adequately rated assemblies.
- LABOR ALLOCATION:** 1 hour
- CLASSIFICATION:** E3
- PARTS NEEDED:** New replacement front tire and wheel assemblies will be provided by Spartan.

GENERAL INSTRUCTIONS:

Thoroughly review entire service bulletin before starting work. If there are questions or concerns with steps defined in this service bulletin, contact Spartan Fire, LLC. Customer & Product Support Group.

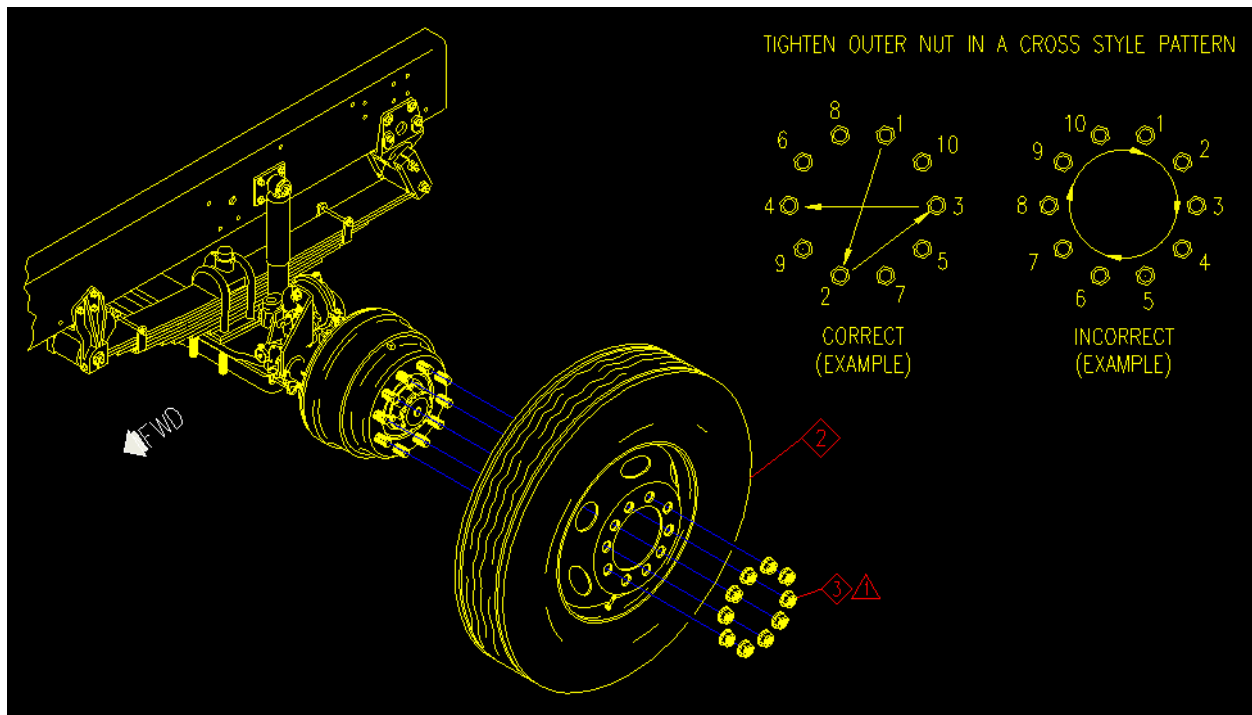
All applicable industry safety standards must be followed when performing work identified in this procedure.

Service Bulletins are intended for use by Professional Technicians only. They are written to guide Professional Technicians in performing service to vehicles of specific nature in conjunction with industry standards. Professional Technicians should be appropriately trained on industry standards and have the tools and equipment to perform procedures safely and properly.



STEP-BY-STEP INSTRUCTIONS

- 1) With truck park brake set and wheels chocked, jack up the front axle and support with appropriate jack stands.
- 2) Remove the front wheel lugnuts and retain for reassembly.
- 3) Remove front tire and wheel assemblies.
- 4) Install new front tire and wheel assemblies onto hub.
- 5) Install lugnuts and torque to 450 -500 ft lbs. in the pattern shown below.
- 6) Raise vehicle off of jack stands, remove stands, and lower vehicle to the ground.



Service Bulletins are intended for use by Professional Technicians only. They are written to guide Professional Technicians in performing service to vehicles of specific nature in conjunction with industry standards. Professional Technicians should be appropriately trained on industry standards and have the tools and equipment to perform procedures safely and properly.