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Coding Information

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Title: Next Gen CE Bus Driver's Window Seal Repair

Applies To: PB11000 and PC11000

## CHANGE LOG

Please refer to the change log text box below for recent changes to this article:

11/07/2025 - Initial Article Release

## DESCRIPTION

This document will guide the user through repairing a Next Gen CE Bus Driver's Window with loose, displaced, or falling-out upper or lower seals. See symptoms below for an example of the issue.

## SYMPTOM(s)

May see similar conditions for the Driver's Window seals as shown below



## SPECIAL TOOL(s) / SOFTWARE

See the Repair Section first step for the tool list.

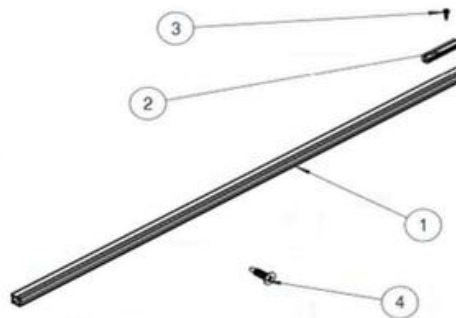
## SERVICE PARTS INFORMATION

Kit Description	Part Number	Quantity Required	Notes
Flex Channel Repair Kit	2527183C91	1	1 per bus
Mechanical Flex Fastener Kit	2527184C91	1	This is the tool only, which can fix unlimited buses

SUPPLIER # PART NO DESCRIPTION  
 SUB06 2527183C91 FLEX CHANNEL REPAIR KIT

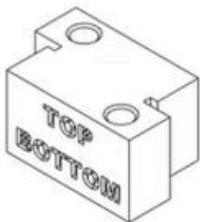
SUB06: Kit de de flexible en C / Flex channel kit

ITEM NO.	DESCRIPTION	QTY.
1	Flexible en C / Flex channel	4
2	Butée de fenêtre / Windows stop	4
3	Vis auto-taraudeuse /Self-tapping screw #6-20 x 1/2"	4
4	Vis auto-perçante à tête plate /Self-drilling flat head screw #6-1/2	4



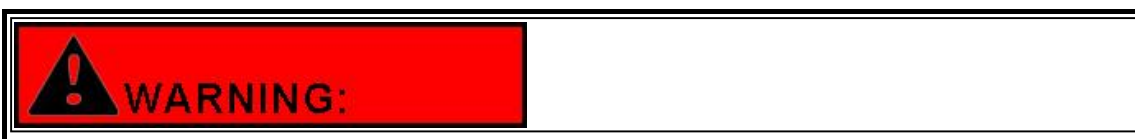
SUB06: Kit de de flexible en C / Flex channel kit

SUPPLIER # PART NO DESCRIPTION  
 SUB07 2527184C91 MECHANICAL FLEX FASTNER KIT



## DIAGNOSTIC STEP(s)

Visual defect as shown in the Symptoms section above.



To prevent personal injury or death, and prevent unexpected movement of the vehicle, park the vehicle on a flat, level surface, set the parking brake, turn the engine off, and chock the wheels to prevent the vehicle from moving in both directions.

To prevent serious eye injury, always wear safe eye protection when you perform vehicle maintenance or service.

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## **REPAIR STEP(s)**

Follow the steps below to repair/replace the window seal. There are 2 sections: Section 1 is a 19-step section on replacing the seal, and Section 2 is an 8-step section on adding the retaining screws.

Click on the link below

[Driver window seal repair](#)

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## **WARRANTY INFORMATION**

### **Warranty Claim Coding:**

Refer to the [Warranty Coding Manual](#) for Group and Noun Codes.

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### **Standard Repair Time(s):**

Refer to the [SRT Manual](#) for Repair Times

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## **OTHER RESOURCES**

[Master Service Information Site](#)

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