



# Service Bulletin

Bulletin No.: 25-NA-150

Date: June, 2025

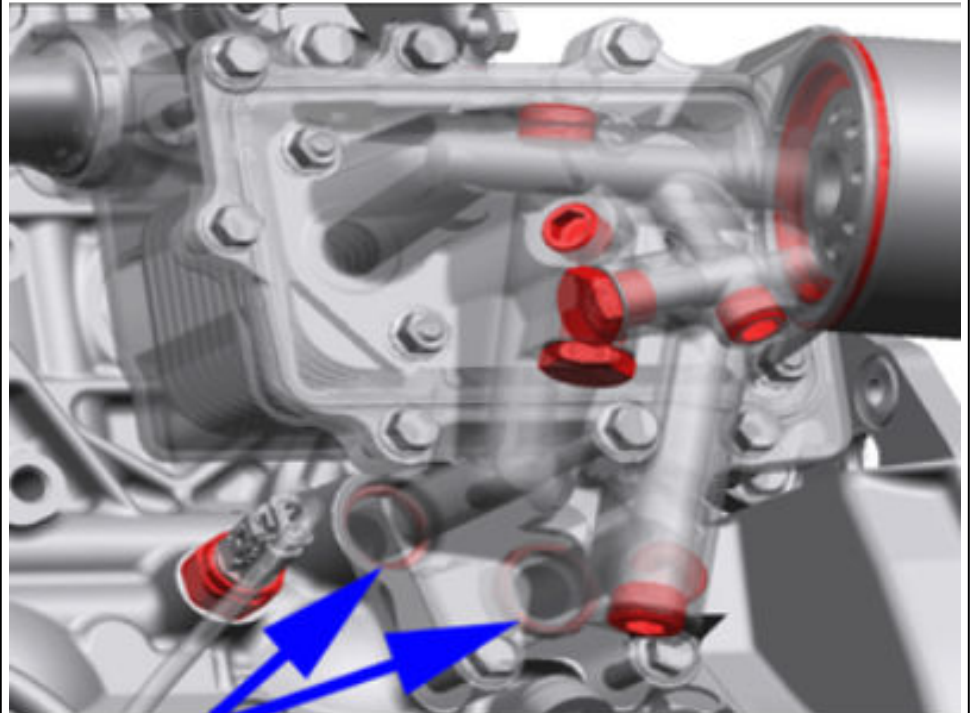
## TECHNICAL

**Subject: Engine Oil Leak**

Brand:	Model:	Model Year:		Build Date:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Silverado 2500 HD/ 3500 HD	2024	2025			L5P	
GMC	Sierra 2500 HD/ 3500 HD						

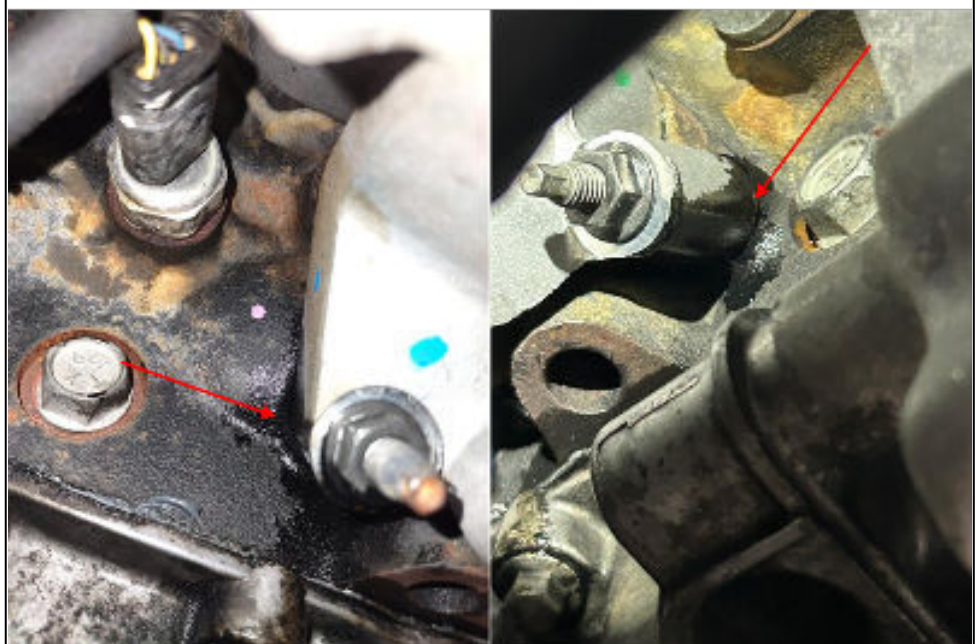
<b>Involved Region or Country</b>	North America, Australia, New Zealand
<b>Condition</b>	Some customers may comment on an oil leak.

Cause



6952689

This condition may be caused by damaged engine oil cooler seals.  
- Engineering has found that many of the engine oil coolers returned, do not leak.

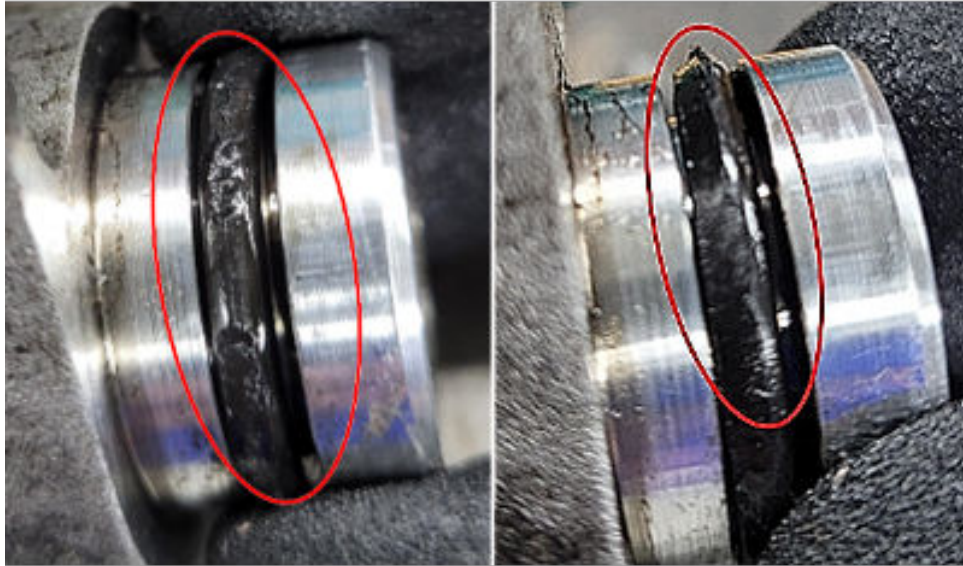


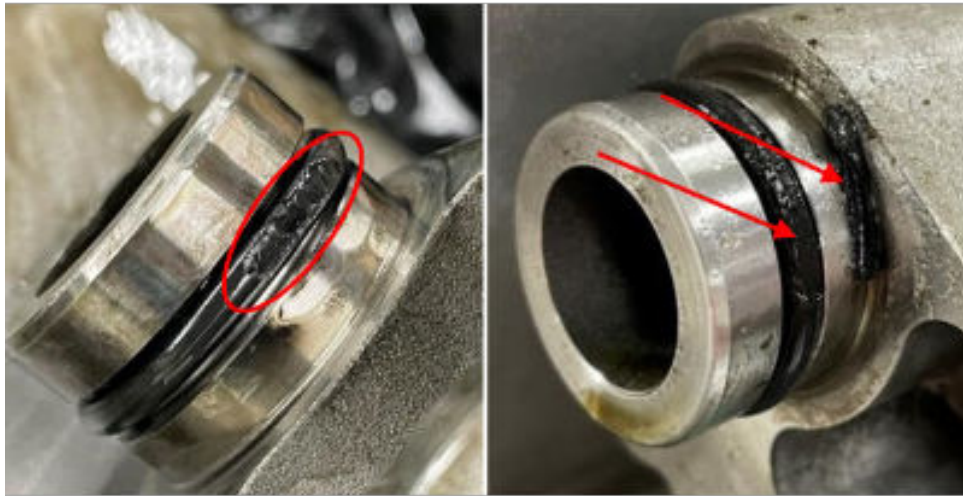
Correction

6952723

**Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.**

Service Procedure





6952690

Remove the oil cooler and inspect the seals:

- If you find that the engine oil cooler seal is visually damaged or if it has debris on it that could be causing the leak, replace the engine oil cooler seals.
- If the engine oil cooler seals do not have visible damage or debris, proceed with engine oil cooler replacement.
- Refer to *Engine Oil Cooler Replacement*.

### Parts Information

**Note:** Only select the parts that coincide with the repair performed. Replace the part with the P/N outlined in the Electronic Parts Catalog (EPC) in accordance with the vehicle VIN.

**Note:** Follow the procedure in SI for additional parts that may be required for the repair.

Causal Part	Description	Part Number	Qty
X	FILTER-OIL	12735811	1
X	SEAL-OIL LVL IND TUBE (O RING)	12676951	1
X	GASKET-W/PMP OTLT PIPE	12644927	1
X	GASKET-ENG OIL CLR ADAP	12709792	1
X	SEAL-ENG OIL CLR	12631281	1
X	GASKET, ENG OIL CLR	97216175	1

### Warranty Information

For vehicles repaired under the Powertrain coverage, use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
4082418*	Engine Oil Cooler Seal Replacement	3.3
Add	ULV	0.2

\*This is a unique Labor Operation for Bulletin use only.

<b>Version</b>	1
<b>Modified</b>	Released June 04, 2025



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Below the line - Internal only - Do not fax or email

Administrative Details:

Revision Log:

Bulletin 25-NA-150 - Released on 06/03/25

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Publishing Notes: NONE

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