

# Preview Solution CBR-2518-2

## Load Lock Clamp Breaking - VN (4) - PR (4)

Published 11 November 2025

### Valid For

Vovlo Chassis - VN (4)

Mack Chassis - PR (4)

Model Year - 2025 to Current

The purpose of this CBR is to address a issue that has been reported of the load lock clamp breaking.

### Overview

There have been reports of the load lock clamp breaking on VN(4) and PR(4) units. Please follow the instructions in this CBR to address this issue.

### Parts Needed

Part Number	Part Description	QTY
20437618	Bracket	1

### Procedure

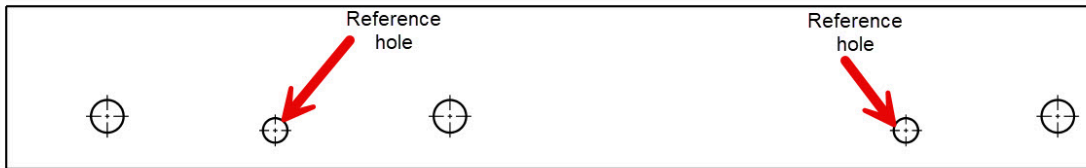
1. Remove the broken load lock clamp.



2. You will need to drill new holes in the existing bracket. Please use the template below.

[Bracket Template for Drilling](#)

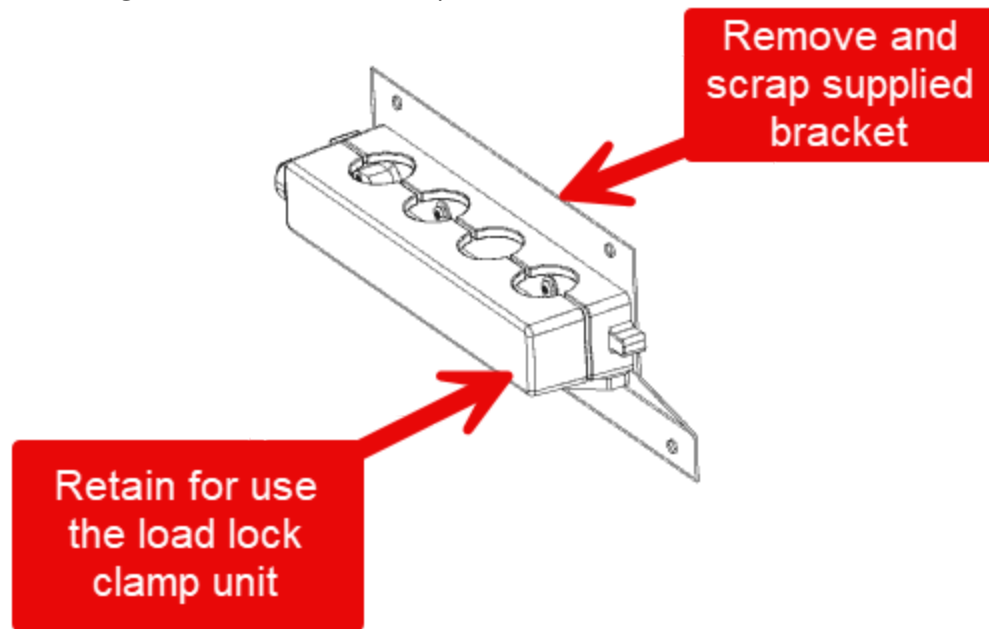
**Note: When printing template make sure paper size is set to 8.5"x11".**



The left reference hole will line up with the farthest hole in the bracket.

3. Drill hole's with a 8mm drill bit.

4. Once you have drilled the holes needed, remove the bracket from p/n 20437618. You will need to retain hardware that held the load lock clamp to its bracket for mounting of the unit. Please scrap the unused bracket.



5. Install 20437618 clamp on to the bracket you drilled. Torque the bolts to 10Nm (8 lb<sub>f</sub>-ft)

### Related links and attachments

No links or attachments available



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