



## Dinette Right-Seat Brace Bolt Torque

### Classification

Rapid Response Quality Alert 26-01

WGO Model Year	Revision	Make	Model	Model Code(s) (Floorplan)	WGO Built/ Manufacturing Dates
2026	2	Winnebago	Revel	B44	7/28/2025 – 9/22/2025

Dear Valued Dealers,

We are reaching out regarding a potential assembly concern on a small number of Revel B44E units, some of which are at your dealership. Your prompt attention will help ensure product integrity and customer satisfaction.

### Issue Overview

We have identified a potential quality issue related to some Revel B44E units, specifically regarding the securing of the dinette right-seat brace to the floor. The required torque specification of 76.6 Nm  $\pm$  7.7 Nm may not have been achieved during assembly, and torque verification marks may not have been applied. Our records indicate that units impacted by this potential issue are at your dealership.

### Action Required

We kindly ask that you inspect the impacted units in your inventory and:

- Verify torque on the four bolts securing the dinette right-seat brace.
- If below spec, retighten to 76.6 Nm  $\pm$  7.7 Nm and apply torque verification mark.
- Include any findings as notes on the Case.
- Submit your claim by using Labor Operation Code [08613004](#) and TIC Code [613027](#).

Detailed instructions are on the following pages.

For questions or assistance, contact **Winnebago Technical Service** at **1-866-653-4329** or [techservice@wgo.net](mailto:techservice@wgo.net).

Your timely response helps maintain our shared commitment to quality and customer trust.

Thank you for your cooperation and support.

Sincerely,

*Winnebago Motorhomes*

# Dinette Right-Seat Brace Bolt Torque

## SHOP SUPPLIES NEEDED



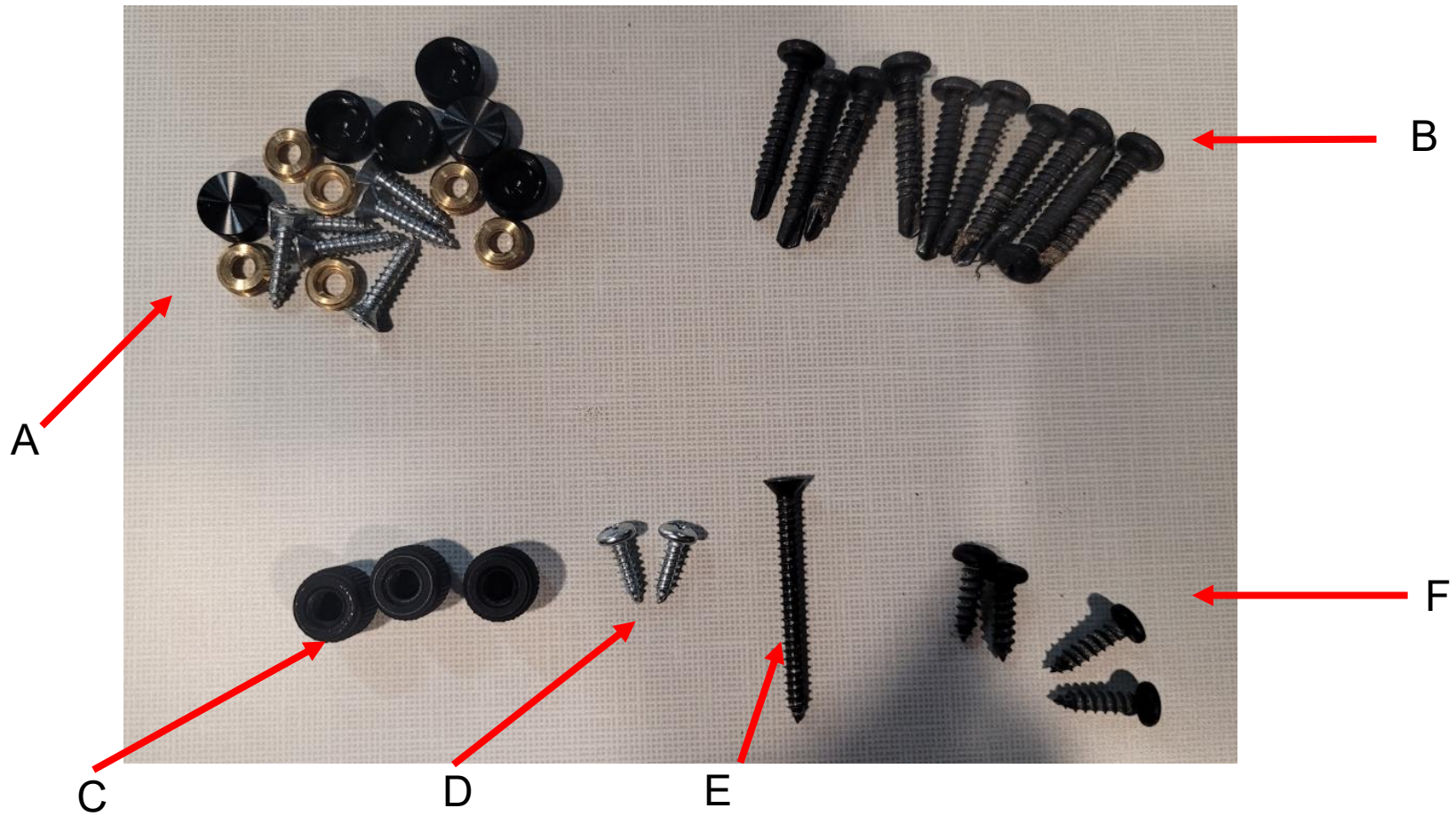
Torque Wrench at 76.6 NM WITH A 3/8<sup>th</sup> Socket

Torque Marker

Loctite 243 Bottle

**NOTE: Loctite can squirt out when opening. Open carefully or outside unit.**

# REFERENCE FOR FASTENERS



1. Start by removing the metal grille facing the slider door on the riser
2. With the panel off, remove the two screws in the wood.

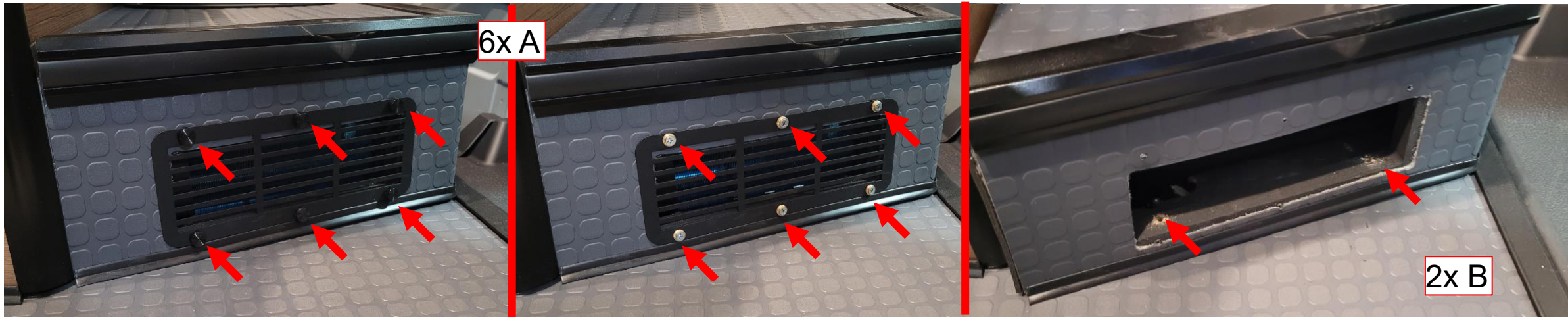


Figure 1:  
Riser Grille

1. Open the compartment on the top of the riser and remove the four remaining screws holding the riser down.
2. Take the riser out and remove the 3 black caps holding the panel. Remove the panel as well

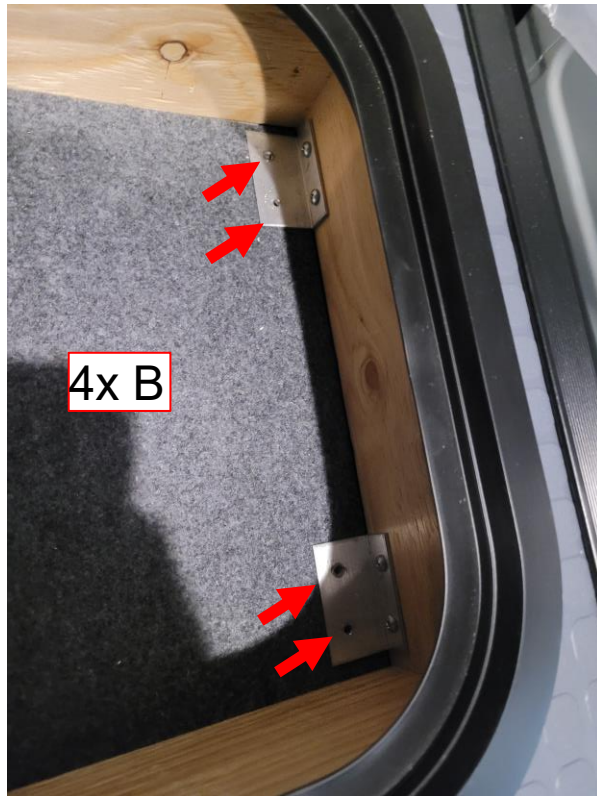


Figure 2:  
Riser Compartment



Figure 3:  
Riser removed and panel on the way out

1. With the long shank remove the screws holding the bracket to the floor on figure 4.
2. Remove the screws holding the dinette frame to the wall shown on figure 5.

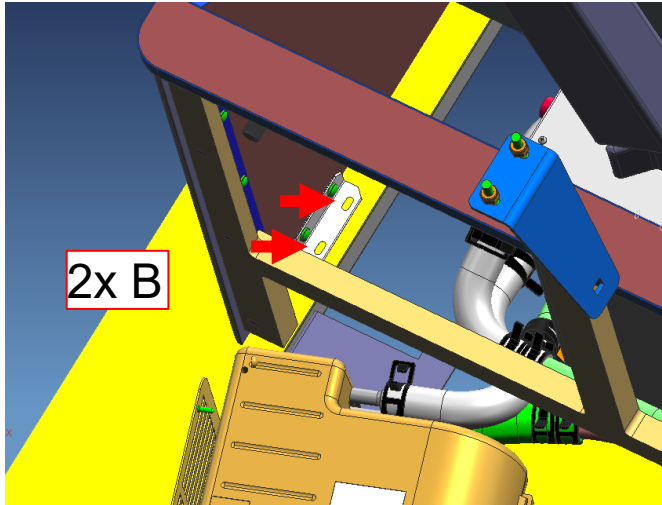


Figure 4:  
Silver bracket front

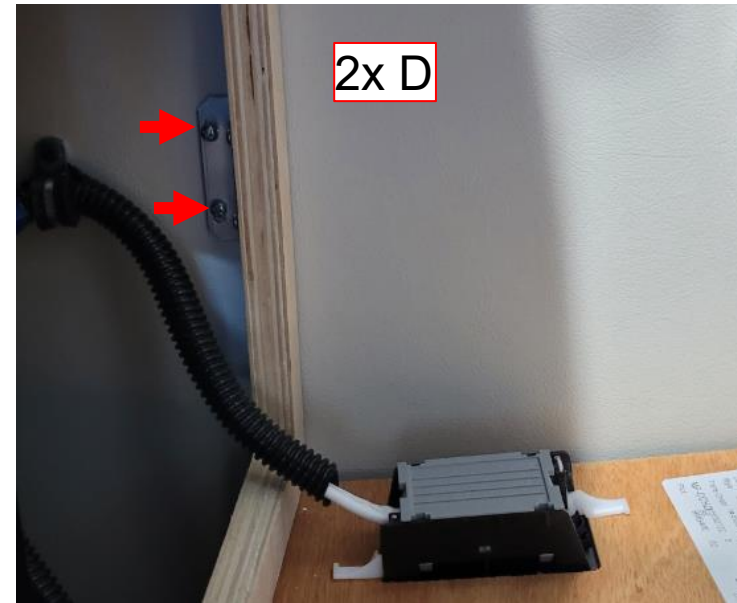


Figure 5:  
Silver brace to wall

1. Remove the table behind the seat
2. With the table removed remove the screw holding the panel down shown on figure 7 (note: there may be second screw)
3. Pulling up from the side facing the slider door it will pop out of a plastic piece that holds it down. Panel does not need to be removed, just needs to be free from the rest of the dinette seat.



Figure 6:  
Table behind the seat



Figure 7:  
Screw for the panel

1. Now remove the plastic cover. There are slots on the sides of the inner piece to pop it out.
2. Next remove the rest of the plastic cover. There are four screws holding it in. There will be a foam piece that sits between the plastic cover pieces.



Figure 8:  
Plastic cover, red arrows are pointing to slots



Figure 9:  
The rest of the plastic cover

1. Remove the two screws on the silver bracket.
2. The cabinetry will now be loose. Carefully pull it away from the seat as shown in the photo as far as you can

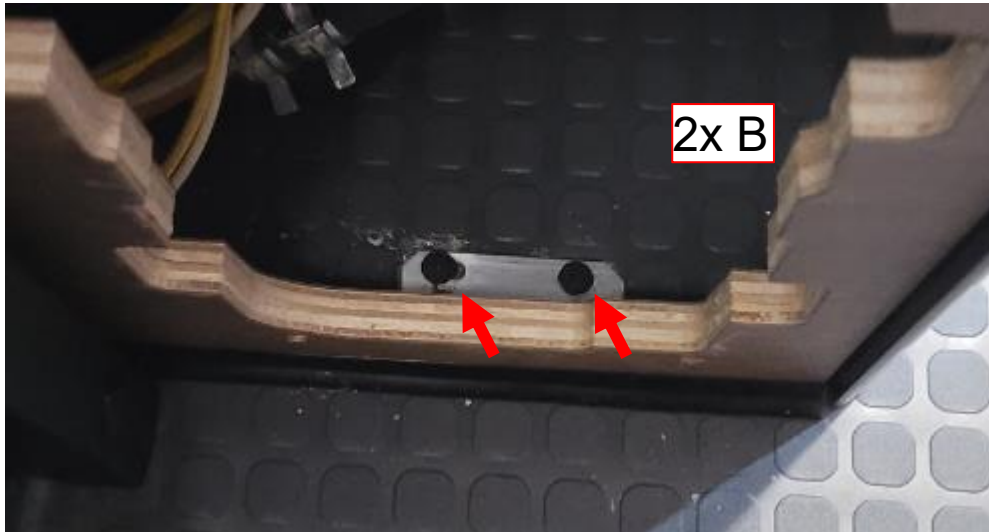


Figure 10:  
Silver bracket rear



Figure 11:  
Dinette seat cabinetry is now loose.

1. Check all four bolts with the torque wrench and if not at the spec tighten with the 76.6 NM torque wrench until it clicks. Torque mark the bolt after. If it already had a torque mark on it, then use a different color marker than what was on it.
2. With Loctite 243 add the Loctite to the top of the nut at least halfway around. This allows the Loctite to seep from the top of the nut into the threads.
3. Clean up any mess on the floor with a tissue before moving the cabinetry back in place.

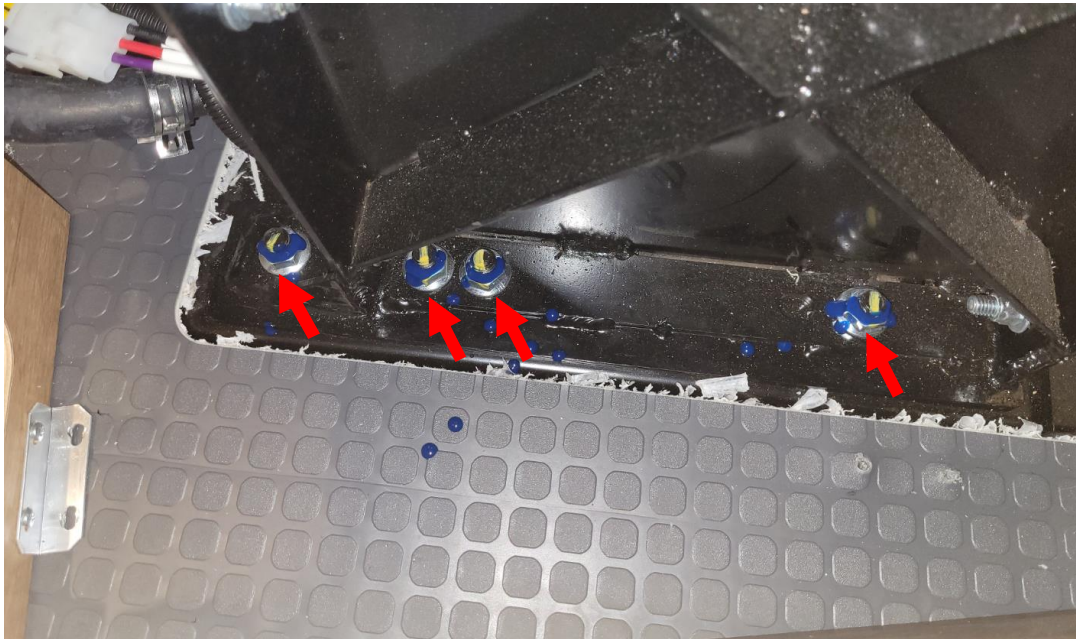


Figure 12:  
Bolts needing to be torqued and have Loctite added.



Figure 13:  
How a torque mark must be applied.



Figure 14:  
Correct Loctite coverage is on top of the nut at least halfway around.

1. Re-assemble the dinette by going in the reverse order

Push cabinetry back in place -> screw in the rear silver bracket -> reattach plastic cover -> re attach the panel behind the seat -> screw the silver brackets in the front of the seat back in -> reattach the front panel -> replace and screw down riser(Refer to the image below placing the riser back in).

Refer to the disassembly process and fastener reference sheet for what fastener goes where.

Ensure there is NO gapping here.



If you are unable to get riser to sit against the floor, try using the same type of screws **here**, where there is not already a hole present. Be careful not to split the wood.



Figure 15: Riser

The riser will be tight in that area. You will need to push it as far in as you can and use a rubber mallet to get it all the way in.

When fastening down to the floor have someone stand on the riser or sit on it to weigh it down.