



INSTRUCTION TO SERVICE

ITS-61360		JUNE 4, 2025
SECTION:	304-PAINT & DECALS	
SUBJECT:	Replace MDS Decal with 5 Minute Wait Decal	
ISSUE:	MDS decal does not provide enough time for BMS to properly shut down	
SUMMARY:	Replace MDS decal with 5-minute wait decal	

ITS-61360

Ref. NHTSA Recall No.	Ref. Transport Canada Recall No.
Not Applicable	Not Applicable

THIS ITS DOCUMENT SHOULD BE RETAINED AND REFERRED TO FOR FUTURE MAINTENANCE UNTIL THE PARTS AND/OR SERVICE MANUAL IS UPDATED TO REFLECT WORK DONE AS A RESULT OF THIS DOCUMENT. ENSURE THAT THIS DOCUMENT IS AVAILABLE FOR PARTS AND MAINTENANCE STAFF GOING FORWARD.

PROCEDURE:

1. Set park brake and chock wheels.
2. Turn the main battery disconnect switch to the "OFF" position.
3. At the battery door of the coach, locate the existing "Wait 60 Seconds" decal on the access door of the main battery disconnect switch shown in Figure 1.

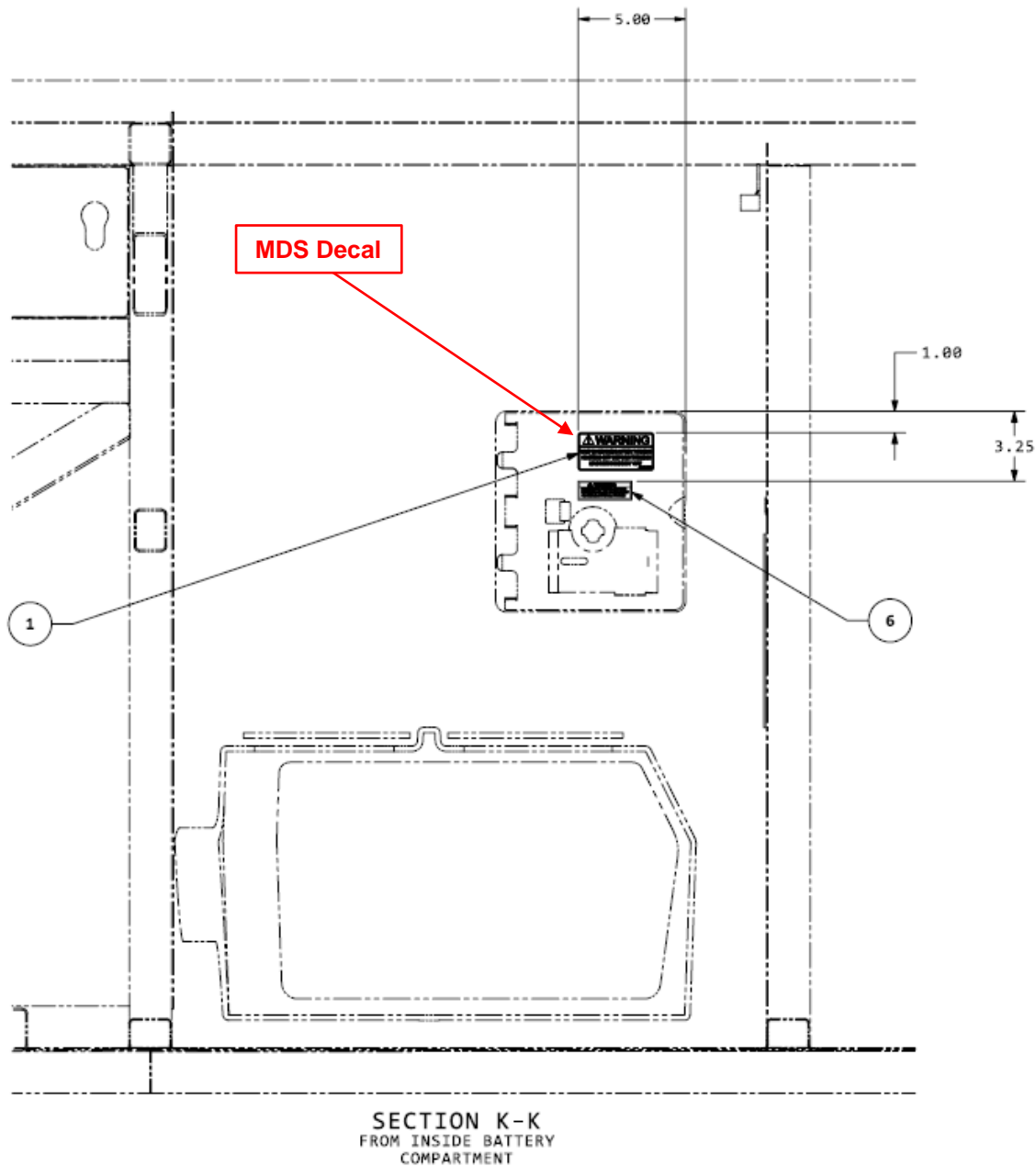


Figure 1: View of battery door.



4. Remove this decal and clean the area with isopropyl alcohol, PN 23-05-0005.
5. Apply newly supplied decal PN 1130968 using adhesive 170962 in the location shown in Figure 1.
6. Clean and close up the surrounding area.



LABOUR ESTIMATE				
	Operation	Number of Technician(s)	Hours	Labor Time T X HR
1	Replace the MDS decal with the 5-minute decal	1	0.5	0.5

PARTS REQUIRED					
Item	Part Number	Description	Qty. per Coach	Units	Notes
1	1130968	DECAL-WARNING, MDS SHUTDOWN	1	EA	
2	23-05-0005	ALCOHOL – ISOPROPYL	0.001	OZ	
3	170962	ADHESIVE-SPRAY 77	0.100	EA	