

L636-
A.19.25

To: After Sales Official Network
Subject: Panoramic roof gasket
Date: 10/10/2025
Pages: 5



Campaign code:

L636-A.19.25

Campaign name:

Panoramic roof gasket

Model:

Urus SE

Model Year:

2025

Markets:

Australia, Belgium, Canada, China, Germany, Hungary, Japan, Latvia, Netherlands, Poland, South Korea, Switzerland, Turkey, United Kingdom, United States

VIN Involved:

SLA40885 to SLA40991

Important information: before proceeding with the repair, connect to the Warranty Portal and, using the “VIN Info” function, check that:

- the vehicle is actually affected by the instructions contained in this bulletin.

NOTE: some vehicles may not be affected, despite the fact that their Vehicle Identification Number (VIN) falls within the range;

- only replacement parts that correspond to the specific operation, identified by a letter (such as A, B, C, etc.), are to be used for the chassis being repaired.

Example



NOTE:

Operation A will be available only when the instructions require a preliminary check to be performed to determine whether or not the vehicle actually needs updating.

Information for the service network:

During ongoing product monitoring, Automobili Lamborghini S.p.A. identified a visual imperfection in the panoramic roof gasket

Solution for the field:

Replace panoramic roof gasket

Spare Parts:

OPERATION B

Part number	Description	Q.ty
4MN877459A	SEAL	1

Management of replaced parts:

Store the components that have been removed from the vehicle in an appropriate manner, marking them with their corresponding bar codes so that they can be identified during visits by the competent Area Manager.

Labor time:

Operation A: 0.1 h

Operation B: 0.6 h

Previous bulletins superseded.

None.

Rev.00

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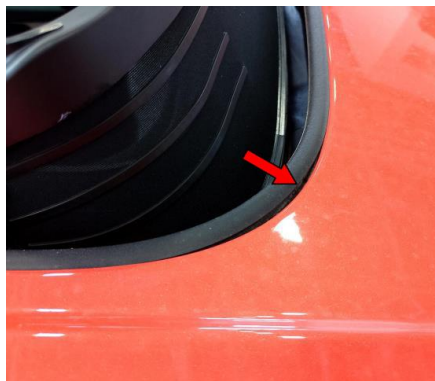
Doc. no.: L/V6_M06 Rev.[07]

1/5

Repair method:

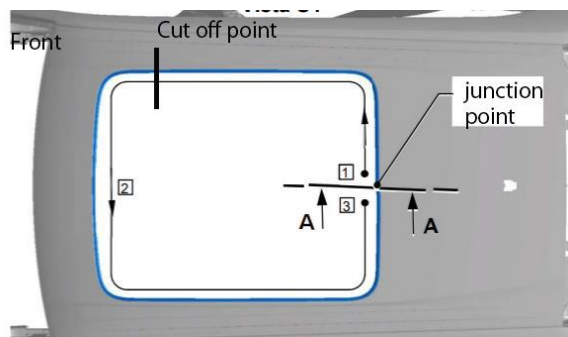
OPERATION A

If the issue shown in the following image is identified, proceed with Operation B. Otherwise, the check concludes with Operation A



OPERATION B

1. Check the perimeter of the sunroof, especially the corners.



2. Ensure that there is no detachment from the sheet metal and verify the seal even with the roof open.

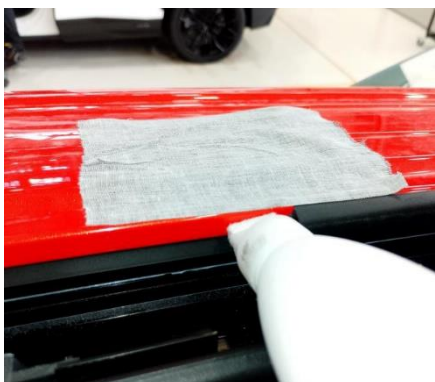
3. After protecting the paint and the lower gasket, proceed with a clean cut at the end of the indicated flange.



4. Remove the old gasket and the related glue.



5. Clean the flange with ISPI510 (dry in 2 min) and treat the surface with SIKA activator (minimum drying time: 3 min).



6. Use the original gasket reference as a starting point for mounting the new seal 4MN877459A.
Position the new gasket 0.5 mm (0.02 In.) lower than the roof.
Proceed with laying it along the entire perimeter, avoiding overstressing it and gradually pulling the red liner.
At the end, leave a margin as indicated and highlight the cut point.

7. Make a clean cut of the gasket on the indicated signal.





8. Leave the red liner in the last part of the seal and apply it starting from the end, close to the original one, to reach it slightly compressed and reduce the gap. At this point, it is possible to remove the last part of the liner.



9. Roll along the perimeter with a pressure of 55 N (40,57 lbf ft) using a tool (V03 839 306 CN) or similar.



IMPORTANT:

The documents which must be provided together with the operation under warranty request are:

- *Produced Repair Order*
- *Saved Diagnostic Protocol with BETA report*

Failure to follow these procedures could lead to the request being rejected.

For more information, please contact your Area Manager or open a ticket to Technical Support in Lamborghini KEY (Request – General Information – After Sales Services - After Sales Technical Support).

Regards,
Lamborghini Service