

# Cummins X15 Power Steering Pump Plumbing

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### TSB-46-010-WST

Creation Date: 2025-09-30

Engine or Vehicle Affected:

►49X

Warranty applies to this described condition. See the warranty information at the end of this bulletin.

#### Described Condition

The steering pump (14-20958-000) installed on 49X vehicles with dual steering gears and Cummins X15 engines is superseded by a pump from a different supplier. The inlet and outlet port locations on the new pump are different compared to original factory-installed pump locations. This requires changes to the steering pump-plumbing hoses and connectors.

#### Parts and Tools

Service, Methods, and Diagnostics are responsible for working with the Parts group to ensure parts are set up and in stock. Diagnostics is responsible for making sure the software is available to the field.

