

E330: MX Engine Replacement Labeling and Programming Requirements

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Number

E330

Subject

MX Engine Replacement Labeling and Programming Requirements

Date

10/7/2025

Condition

If an MX engine is replaced, a TCS365 case must be opened to get a replacement engine emissions compliance label and expert level rights for resetting and programming the engine control module.

Following the procedure below will maximize uptime by ensuring the process is completed accurately and efficiently.

Chassis Affected

Any PACCAR MX-powered chassis that received a long or short block , or a complete engine replacement (new, remanufactured, or used).

Action

Information Only

If a customer comes into your dealership and demonstrates the condition noted above, follow the attached procedure to open a TCS365 case to replace the engine emissions label, reset, and program the engine control module.

Following the procedure below will maximize uptime by ensuring the process is completed accurately and efficiently.

Parts

The following part is available through the Vehicle Support Center. The part number below is standard for ordering a Complete or Block Label.

Part Number	Part Description	Quantity
MXENGINELABEL	Label Part Number	1

Refer to bulletin [E007](#) for engine rerate part number.

Background

Description of Label Types:

- **Complete Label:** Replacement Engine Emissions Compliance Label
- **Block Label:** Replacement Block Emissions Compliance Label

Procedure

Please follow your dealership's safety procedures and precautions to ensure the vehicle can be safely repaired and maintained.

Links

[E330 PACCAR Procedure](#)