



# Service Bulletin

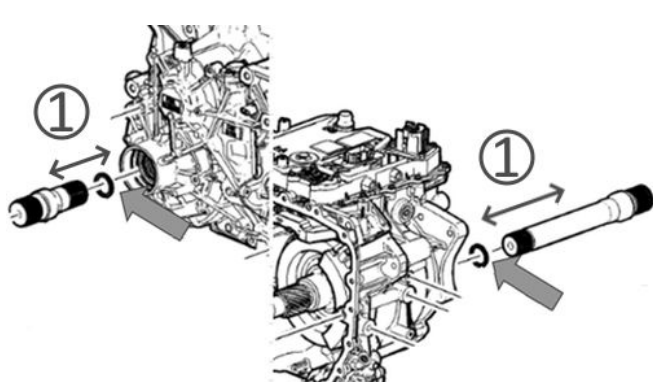
Bulletin No.: 25-NA-108

Date: May, 2025

## TECHNICAL

**Subject: Fluid Leak Under Vehicle**

Brand:	Model:	Model Year:		Build Date:		Engine:	Transmission:
		from	to	from	to		
BrightDrop	Zevo 400	2024	2024				
	Zevo 600	2023					
Cadillac	Escalade IQ	2025					
Chevrolet	BrightDrop 400	2025	2025				
	BrightDrop 600	2025					
	Silverado EV	2024					
GMC	Sierra EV	2024					

<b>Involved Region or Country</b>	North America
<b>Additional Options (RPOs)</b>	P8N: PRIMARY DRIVE UNIT - GEN 1, 77R, 1 MOTOR, INTERGRATED INVERTER, DRIVE UNIT
<b>Condition</b>	Some customers may comment on a fluid leak under the vehicle. Some technicians may find the fluid leak coming from the Drive Unit output shaft seal.
<b>Cause</b>	This condition may be caused by the output shaft losing retention and disengaging from the Drive Unit assembly.
<b>Correction</b>	 <p><b>Note:</b> Up to 5mm of lateral movement is normal in the output shaft. For Drive Units that have more than 5mm lateral movement (1) or if they are leaking at the axle shaft, replace the Drive Unit.</p>

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**Important:** Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.

**Important:** This technical service bulletin (TSB) can only be completed by certified repair facilities who have met all specific training, tool and equipment requirements pertaining to the vehicle Brand and Model serviced. Repairs must be performed by a technician who has successfully completed the required training.

## Service Procedure

Refer to *Rear Electric Drive Transmission Module Replacement*.

## Parts Information

**Note:** Only select the parts that coincide with the repair performed. Replace the part with the P/N outlined in the Electronic Parts Catalog (EPC) in accordance with the vehicle VIN.

**Note:** Follow the procedure in SI for additional parts that may be required for the repair.

Causal Part	Description	Part Number	Qty
X	MODULE ASM-RR ELEC DRV TRANSAXLE	24070680	1
		24070681	1
		24070682	1
		24070683	1

## Warranty Information

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time
8620030	Rear Electric Drive Transmission Module Replacement	Use the Published Labor Operations Time

Version	1
Modified	Released May 12, 2025

