



Service Bulletin

Bulletin No.: 25-NA-264

Date: September, 2025

INFORMATION

Subject: Information on Automated Brake Bleed and/or Brake Hydraulic Test Procedure Fails

| Brand: | Model: | Model Year: | | Breakpoint: | | Engine: | Transmission: |
|-----------|-----------------|-------------|------|-------------|----|---------|---------------|
| | | from | to | from | to | | |
| Cadillac | Escalade Models | 2026 | 2026 | — | — | All | All |
| Chevrolet | Silverado EV | | | | | | |
| | Suburban | | | | | | |
| | Tahoe | | | | | | |
| GMC | Sierra EV | | | | | | |
| | Yukon Models | | | | | | |

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|-----------------------------------|--|
| Involved Region or Country | North America |
| Condition | <p>Technicians may state that Automated Brake Bleed and/or Brake Hydraulic Test procedure fails when attempting to perform either procedure.</p> <p>Technicians may find one or more of the following DTC's stored in the K160 Brake System Control Module.</p> <ul style="list-style-type: none"> • C05D3 - Driver Applied Pressure Higher Than Expected • C0809.92 - Brake Master Cylinder Piston Position Sensor • C080A.92 - Brake Master Cylinder Piston Position Sensor 2 |
| Cause | This condition may be caused by software anomaly in the EBCM. |
| Correction | <p>These DTCs could set when applying the brake pedal to far and/or releasing the brake pedal too quickly.</p> <p>Technicians are instructed to follow the procedure below when trying to complete the Automated Bleed and/or Brake Hydraulic Test procedure.</p> |

Service Procedure

Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.

Important: This technical service bulletin (TSB) can only be completed by certified repair facilities who have met all specific training, tool and equipment requirements pertaining to the vehicle Brand and Model serviced. Repairs must be performed by a technician who has successfully completed the required training.

1. When performing the Automated Brake Bleed and/or Brake Hydraulic Test procedure, DO NOT apply brake pedal more than halfway down. Short brake applies are required when performing the procedures.
2. Also, when releasing the brake pedal, slowly release the pedal during the 5 second time window.

Note: *If Device Limit Exceeded failure message is received during the Automated Brake Bleed or the Brake Hydraulic Test, exit procedure, clear DTC, and retry the procedure.*

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| Version | 1 |
| Modified | Released September 02, 2025 |

