Warranty Field Campaign

Campaign Number: c7131	Revision: A	Released Date: 02-Sep-2025
X15N Wastegate Control Valve Replacement and Calibration Campaign		Expiration Date (U.S. and Canada): 15-Oct-2026
		Expiration Date (International): 15-Oct-2026

Attention

- U.S. / Canadian Dealers
- U.S. / Canadian Distr./Branches and Div. Offices (Automotive)

If additional information is required, please contact your Cummins Warranty Operations Group Leader.

This is to revise and replace C7131 , dated 24-Apr-25. This revision is to:

1. **Update the Description, and**
2. **Update the Action, and**
3. **Update the Parts.**

Description

This Campaign is being issued to address a potential concern for engine performance relative to the Wastegate Control System functionality on certain X15N CM2380 X150B. This field action authorizes certified repair locations to replace the Wastegate Control Valve and Block and update the ECMs calibration on eligible engines.

Action

In order to qualify for repair under this field action, an engine:

1. will be covered Regardless of coverage status, and
2. **must** show as OPEN on QuickServe® Online for this field action.

Note : The ESN list is attached for reference.

After verifying that the engine meets the above requirements, perform the following actions:

1. Replace both the Wastegate Control Valve (WGCV) and the Wastegate Control Block in accordance with Repair Procedure 019-103 in Service Manual 6383176.
2. Use the ECM Calibration Revision History available on QuickServe Online to confirm the revision date of the calibration currently installed in the engine. If ECM already contains the most recent calibration revision, DO NOT recalibrate the engine, no further action is needed. File a claim for appropriate Admin and 17-902 Campaign Check and all applicable SRTs to close the eligibility of the engine.
3. If a previous calibration revision is installed, download the latest calibration available on QuickServe® Online. Use the calibration revision history date to identify the latest calibration revision available. Please refer to Procedure 019-032 in the appropriate Service Manual.
4. Once calibration is up to date, use the Service Tool to enable the Torque Rate Limiter.

Material Disposition

Where applicable, items removed should be returned to ReCon for core credit. Unless otherwise indicated, items with no core liability can be scrapped.

Note : Miscellaneous Cummins parts, such as o-rings, gaskets, and fasteners, that are not in the Parts list but are required to perform the repair must be claimed using their part numbers, filed under the parts section of the claim and justified in the claim narrative.

Reimbursements

Parts

The following parts are covered under this field action:

Part Number	Quantity	Description
431589600	1	VALVE, WASTEGATE CONTROL
662732600	1	BLOCK, WASTEGATE CONTROL

Note : SRTs to gain access that are required to complete the repair, that are sufficiently explained in the claim narrative, may also be claimed on this action.

Note : SRTs are listed as OPTIONAL. Select the appropriate SRT for the repair performed. SRT 19-0G5 and Admin should ONLY be claimed if the unit DID require calibration. SRT 17-902 and Admin should ONLY be claimed if the unit DID NOT require calibration. In all eligible cases, the Wastegate Control Valve Remove and Install SRT 19-39Y should be claimed. Please include the before and after calibration revision level in the claim narratives.

Labor Using Applicable Access Code and Time

SRT Code	Description	Time (hrs)
00-90F	Technician Administrative Time - Field Action Service Events (OPTIONAL)	
17-902	CAMPAIGN/ATC CHECK (OPTIONAL)	
19-0G5	ENGINE CONTROL MODULE CALIBRATION CODE - TRANSFER (CMI) (OPTIONAL)	
19-39Y	Wastegate Control Valve - Remove and Install - X15N CM2380 X150B (OPTIONAL)	

Travel

Travel is **not** covered under this field action. Towing is **not** covered under this field action.

Other Claimables

Consumables are **not** covered under this field action.

Claim Instructions

For Cummins Dealers, claims for this Field Campaign **must** be filed via **RAPID**SERVE™ Web (rsw.cummins.com). For information regarding **RAPID**SERVE™ Web, please reference the "Warranty" tab in QuickServe® Online. If there are additional questions, please contact your local Cummins Distributor.

Claim Codes	
Description	**Code**
Account Code:	65
Pay Code:	North America Distributor = X
Pay Code:	North America Dealer = D
Pay Code:	International Distributor = I
Pay Code:	International Dealer = R
Failure Code:	WINBSA

Attachments

Click here to see c7131_esn-list-a.xlsx

(/service/english/attachments/c7131_esn-list-a.xlsx)

Engine Family	Fuel System
Design Application	**Market Application**
Automotive	Automotive

Document History

Date	Details
	Document Created; 24-Apr-2025 Add part, update narrative; 14-Aug-2025

Last Modified: 02-Sep-2025