



TECHNICAL SERVICE BULLETIN

Gap In Upper Rail Front Trim Panel

25-2453

19 September
2025

This bulletin supersedes 24-2269. Reason for update: add 2025 model year vehicles

Model:

Ford
2021-2025 Bronco

Markets: North American markets only

Issue: Some of the vehicles listed in the Model statement above may exhibit the driver or passenger side upper rail front trim panel with a warped or misaligned appearance.

Action: For vehicles that meet all of the criteria in the Issue and Model statements, follow the Service Procedure to install the upper rail front trim panel kit.

Parts

Service Part Number	Claim Quantity	Package Order Quantity	Number in Package	Description
M2DZ-7840380-A	1	1	1	Upper Rail Front Trim Panel Kit

Parts

Service Part Number	Claim Quantity	Package Order Quantity	Number in Package	Description
M2DZ-78613D10-AA	Only If Necessary (1 Possible)	Only If Necessary (1 Possible)	1	Right Upper Rail Trim Panel
M2DZ-78613D11-AA	Only If Necessary (1 Possible)	Only If Necessary (1 Possible)	1	Left Upper Rail Trim Panel

Service part numbers and "number in package" quantity may change after publication, thus also affecting the "package order quantity". Refer to the parts catalog for the latest information.

Claim Quantity refers to the total number of individual pieces required to repair the vehicle.

Package Order Quantity refers to the amount of the service part number package(s) required to repair the vehicle.

Number In Package refers to the number of individual pieces included in a service part number package.

Only If Necessary indicates the part is not mandatory. Refer to the Service Procedure to determine the inspection/inclusion criteria.

Warranty Status: Eligible under provisions of New Vehicle Limited Warranty (NVLW)/Service Part Warranty (SPW)/Service Part New Vehicle (SPNV)/Extended Service Plan (ESP) coverage. Limits/policies/prior approvals are not altered by a TSB. NVLW/SPW/SPNV/ESP coverage limits are determined by the identified causal part and verified using the OASIS part coverage tool.

Labor Times

Description	Operation No.	Time
2021-2025 Bronco: Adjust The Upper Rail Front Trim Panel On One (1) Side Following The Service Procedure (Do Not Use With Any Other Labor Operations)	252453A	0.3 Hrs.
2021-2025 Bronco: Adjust The Upper Rail Front Trim Panel On Both (2) Sides Following The Service Procedure (Do Not Use With Any Other Labor Operations)	252453B	0.5 Hrs.

Repair/Claim Coding

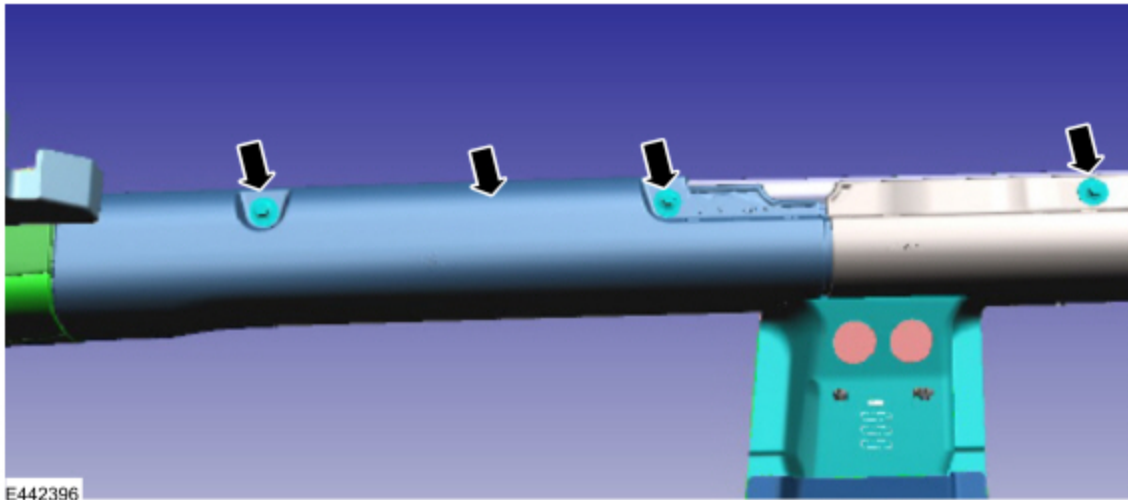
Causal Part:	78613D10
Condition Code:	12

Service Procedure

NOTE: This Service Procedure can be performed on the driver side and/or passenger side depending on what sides exhibit the gap.

1. Remove the upper rail front trim panel following WSM, Section 501-05 > Removal and Installation > A-Pillar Trim Panel > Steps 1-4. (Figure 1)

Figure 1 - right side shown, left side similar.



2. Remove the 8 mm (5/16 in.) bolt that retains the air bag curtain by the A-pillar and gently pull the bracket away from the sport tube to access the locator pin. (Figures 2-3)

Figure 2 - right side shown, left side similar.

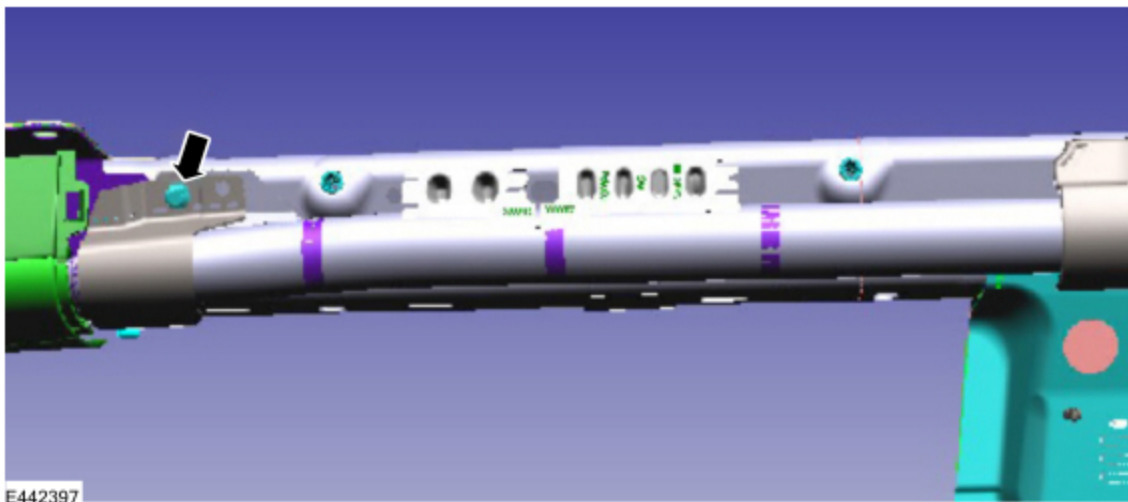


Figure 3 - right side shown, left side similar.



3. Add 2 plastic washers to the locator pin on the bracket and reinstall the bracket back into position with the 2 washers in place. Tighten the 8 mm (5/16 in.) bolt to 80 lb-in. (9 Nm). (Figure 4)

Figure 4 - right side shown, left side similar.



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4. On the upper rail front trim panel above the bolt holes, add 3 strips of foam to the front location and 2 strips of foam to the rearward location. (Figure 5)

Figure 5 - right side shown, left side similar.



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5. Reinstall the upper rail front trim panel following [WSM](#), Section 501-05 > Removal and Installation > A-Pillar Trim Panel > Steps 1-4.

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NOTE: The information in Technical Service Bulletins is intended for use by trained, professional technicians with the knowledge, tools, and equipment to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by "do-it-yourselfers". Do not assume that a condition described affects your car or truck. Contact a Ford or Lincoln dealership to determine whether the Bulletin applies to your vehicle. Warranty Policy and Extended Service Plan documentation determine Warranty and/or Extended Service Plan coverage unless stated otherwise in the TSB article. The information in this Technical Service Bulletin (TSB) was current at the time of printing. Ford Motor Company reserves the right to supersede this information with updates. The most recent information is available through Ford Motor Company's on-line technical resources.