



☒	THIS REPAIR IS MOBILE FRIENDLY
☐	THIS REPAIR IS REMOTE SOFTWARE UPGRADE (RSU) FRIENDLY

MODEL

E-Series	Model Description
U10	X2 Sports Activity Coupe
U11	X1 Sports Activity Vehicle

SITUATION



The front interior reading light(s) (arrows) will randomly turn ON and OFF while driving.

The reading lights are normally activated by touching the small icons (circled).

CAUSE

Soldering defects on the electrical circuit board of the reading light.

CORRECTION

Replace the affected reading light assembly.

PROCEDURE

1. Verify the customer’s concern.
2. Replace the affected reading light assembly.
3. Verify the repair once completed.

Note: The encode/program control unit(s) procedure is not required; the AIR repair instruction will be updated shortly.

PARTS INFORMATION

Obtain and confirm the part numbers for your specific vehicle by entering the chassis number in either ETK or AIR which considers specific equipment and/or options.

Part Number	Description	Quantity
Refer to ETK	Interior reading light	1

CLAIM INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks, or the BMW Certified Pre-Owned Program as described below.

Repair Code:	6331001200	Interior light Permanent failure
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Diagnosis

Labor Operation	Description	Labor Allowance
61 00 009*	Troubleshooting in the electrical/electronic system (Work time)	WT FRU
Or:		
00 58 500*	Diagnosis Worktime Flat Rate	2 FRU

And, with the diagnosis above that applies to your center, obtain the flat rate unit (FRU) allowances for the following that applies.

Repair

Labor Operation	Description	Labor Allowance
63 31 000	Removing and installing/replacing complete ceiling light (Front) (Main work)	As applicable
Or:		
63 31 500	Removing and installing/replacing complete ceiling light (Front) (Plusposition)	As applicable

If you are using a Main labor operation code for another repair, then use the Plusposition labor operation code 63 31 500 instead of 61 31 000.

Work time labor operation codes 61 00 009 and 00 58 500 are not considered Main labor operations.

(*) Based on which one applies to your center, please refer to **SI B01 01 20** or **B01 07 20** for the applicable procedure for documenting, claiming, and explaining, on the RO and in the claim comments, your diagnosis work time (WT), job/repair work time (WT), and the vehicle repairs your center performed, unless otherwise required by State law.

BMW Group's AIR Application Resource for Flat Rate Labor Operation Codes

To obtain the corresponding flat rate unit (FRU) allowance information from the BMW Group AIR application resource, start by entering the Chassis Number (last seven (7) characters of the VIN), and click on the "Search" icon. If the "Vehicle Selection" window displays two or more model possible vehicle choices, select the applicable Model, or enter the full VIN (17 characters) instead to proceed. Click on the "Flat Rate Units" button and enter a flat rate labor operation code number "without spaces" in the field to the right, click on the "Search" icon to display the corresponding listing of "Flat rate unit group details" that are available and their corresponding FRU allowances.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

