

Convertible Top Rear Window Frame

Vehicles Affected

Models	Model Year	Model Type	VIN Range	Vehicle-Specific Equipment
718	As of 2013 up to 2025	981, 982	N/A	Convertible
911	As of 2012	991,992	N/A	Convertible

Change History

Revision	Release Date	Changes
0	September 16, 2015	Original publication as ATI 1501
1	April 26, 2017	Removal of "An M6 x .80 tap will be required." on page 2. Update of ATI number to 1701
2	August 6, 2025	Updated to include 982 and 992

Revision

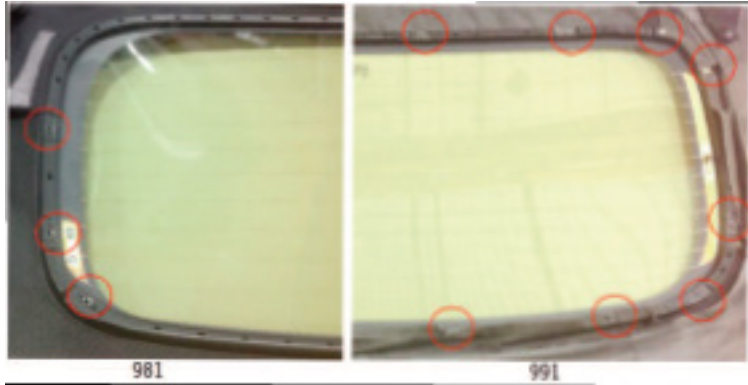
This ATI replaces ATI Group 6, 1501, dated September 16, 2015

Information

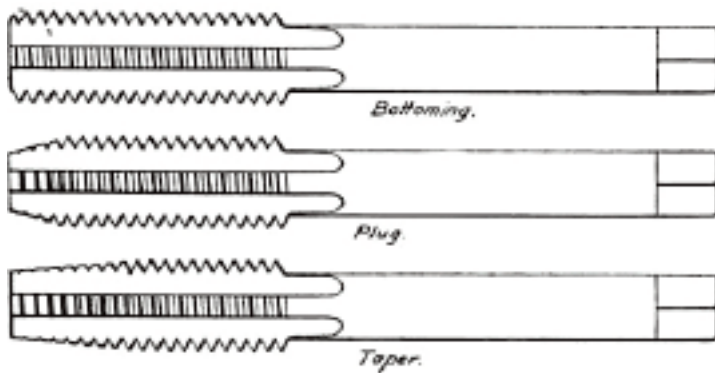
The frame of the rear window on replacement tops have holes that need to be tapped. These are the holes for securing the window to the mounting frame in the vehicle.

Work Procedure

An example of hole locations needing to be tapped can be seen for a 981 and 991 in the photos below (other half of window is same).



NOTE: It is necessary to use a tap that will not go too deep into the hole or the window will break. A bottoming tap is the best choice of tap to use.



A plug or taper tap can contact the glass and break it before the hole is completely tapped.

It is also wise to use the screws as a depth gauge and mark the tap just short of the depth of the screw.



Reference: WM612855 Replacing convertible top covering

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