

# **Technical Information**

Service

**54/25** ENU 8701

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Lack of Cooling Power or Air-Conditioning System Failure - Fault Memory Entry "B16A284" / "B16A384": Observe Procedure for Air Conditioning Testing (54/25)

Model Line: Taycan (Y1A / Y1B / Y1C)

Model Year: As of 2020

Concerns: Air-conditioning system

Cause:

The customer complains that the cooling power of the air-conditioning system is insufficient or the air conditioning system is failing. During the sales check (PDI) or a workshop visit, one or both fault memory entries listed below are detected in the thermal management control unit (J1024):

- B16A284 Refrigerant circuit, interior cooling, pressure too low (00EA61)
- B16A384 Refrigerant circuit, heat pump operation, pressure too low (00EA69)

The workshop detects that the amount of refrigerant in the refrigerant circuit is too low using the air conditioning service unit.

A leak cannot be detected by the workshop via the system check of the air conditioning service unit.



### Information

All vehicles are filled with the correct amount of refrigerant during production; therefore, an insufficient amount of refrigerant is due to a **leakage**.

Cause:

Refrigerant leaks in the form of microleakages can occur on all refrigerant-carrying components of the air-conditioning system and may not be detectable with the air conditioning service unit.



### Information

A system check via the air conditioning service unit is not sufficient. in this case

Action:

If there is a customer complaint, refill the refrigerant circuit, then spray all refrigerant-carrying components of the air-conditioning system (lines incl. hoses, etc.) with alkali/soapy water and check for microleakages.

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#### Information

The leak test of the air-conditioning system must be carried out within the framework of this Technical Information using alkali/soapy water on all refrigerant-carrying components of the air-conditioning system.  $\Rightarrow$  Example of a leak on pressing with alkali/soapy water

If no leaks could be detected with the alkali/soapy water, troubleshooting must be continued as per the Workshop Manual on ⇒ Workshop Manual '870101 Checking air conditioning system (troubleshooting)'.



Example of a leak on pressing with alkali/soapy water

Please follow the correct sequence for this and do not ⇒ Example of a leak on pressing with leak detection additive start immediately with the leak detection additives.



Example of a leak on pressing with leak detection additive

# **PCSS** encryption

## PCSS encryption:

Location (FES5)	87030	Refrigerant
Damage type (SA4)	1036	insufficient medium/material

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