


Title:	Manual Window Crank Collars			
Number:	PB_750	Release Date:	08/05/2025	
Revision Number:	Not Applicable	Revision Date:	Not Applicable	
Chassis Type:	Any chassis w/ manual window option			
Component Description:	Manual window crank collars			
Parts:	Handle Collar (PN 4455087)			

Subject:

Improved window crank fitment with Aftermarket collar solution.

Purpose:

To improve the fitment and operational reliability of manual window cranks by installing a fabricated collar over the regulator splines, eliminating looseness and reducing effort when raising or lowering the window.

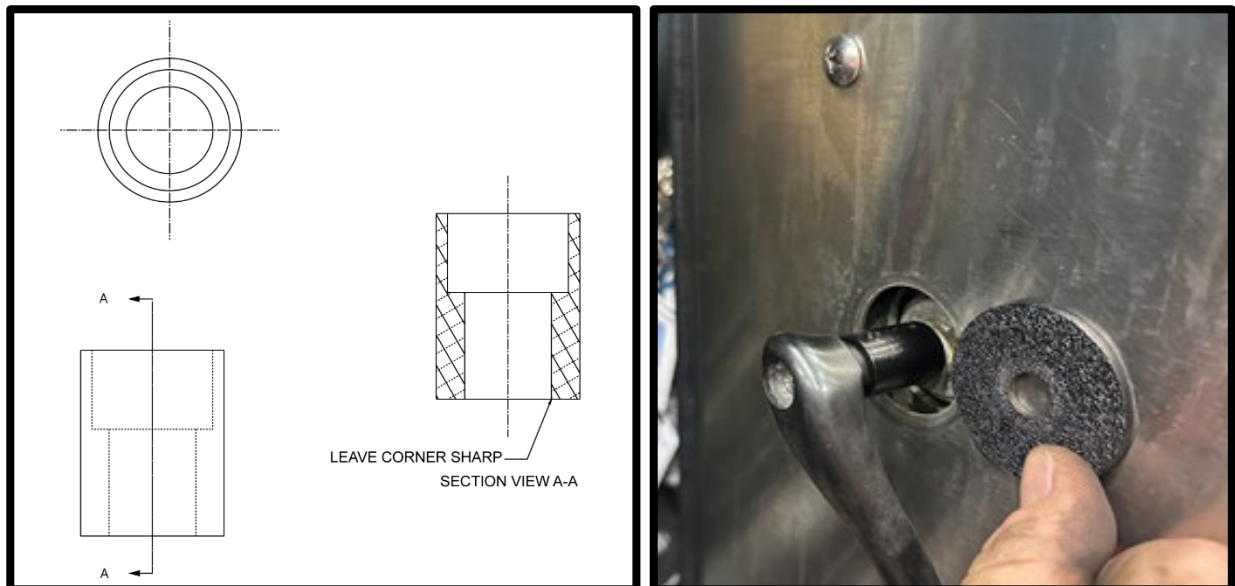
Procedure:

Qty 1 of PN 4455087 should be ordered for each window crank/regulator that needs replacement.

1. Remove handle from regulator.
2. Install handle collar (PN 4455087) over the window regulator splines.

NOTE: Existing washer hole can be widened as needed using a step-up bit or uni-bit.

3. Widen the hole of the washer (PN 4561555) as needed to allow it to slide over the crank collar.
4. Reattach the handle to the window regulator.



If any additional support is needed, please open a technical support incident on www.pierceparts.com.