



# TECHNICAL SERVICE BULLETIN

## Quarter Glass Rubber Moulding Folded In

**25-2386**  
22 August 2025

### Model:

<b>Ford</b>	Coupe
2024-2025 Mustang	
2025 Mustang GTD	

**Markets:** North American markets only

**Issue:** Some of the vehicles listed in the Model Statement above may exhibit a quarter glass rubber moulding that is rolled over or folded in. This may be due to the installation of the quarter glass assembly.

**Action:** For vehicles that meet all of the criteria in the Issue and Model statements, follow the Service Procedure to unfold the rubber moulding.

**Warranty Status:** Eligible under provisions of New Vehicle Limited Warranty (NVLW)/Service Part Warranty (SPW)/Service Part New Vehicle (SPNV)/Extended Service Plan (ESP) coverage. Limits/policies/prior approvals are not altered by a TSB. NVLW/SPW/SPNV/ESP coverage limits are determined by the identified causal part and verified using the OASIS part coverage tool.

### Labor Times

Description	Operation No.	Time
2024-2025 Mustang: Unfold The Rubber Molding Following The Service Procedure And Video	252386A	0.3 Hrs.

### Repair/Claim Coding

Causal Part:	6329711
Condition Code:	07

## Service Procedure

1. Is the quarter glass moulding folded inwards or rolled over as shown in Figures 1-2?

Figure 1



Figure 2



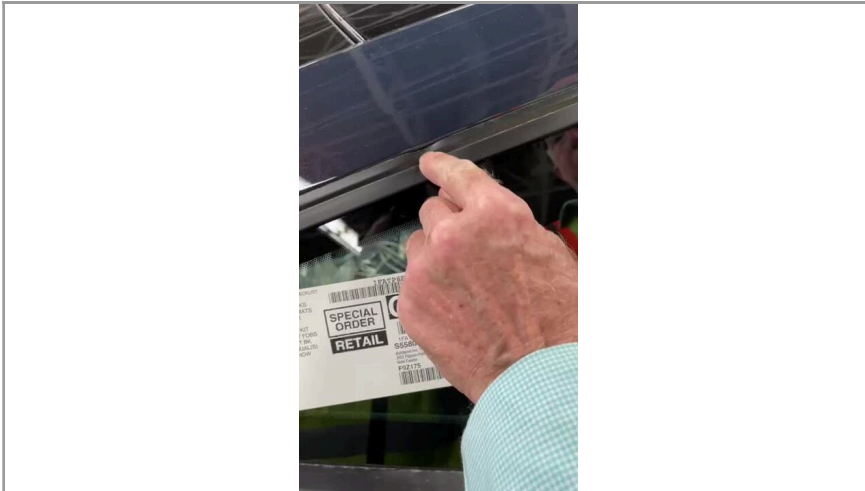
E458326

(1). Yes – proceed to Step 2.

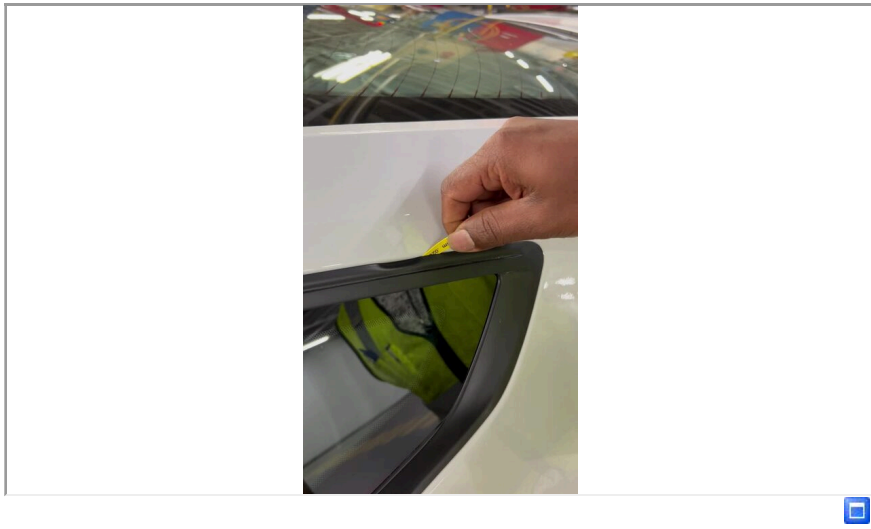
(2). No – this article does not apply. Refer to [WSM](#), Section 501-11 Glass, Frames and Mechanisms.

2. Use a thin non-marring trim tool to unfold the rubber molding as shown in the video.

**Mustang Quarter Glass Rubber Folded In Unfold Push Procedure**



**Mustang Quarter Glass Rubber Folded In Unfold Procedure Using Non Marring Trim Gap Tool**



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