

GENERAL MOTORS
DCS7304
URGENT - DISTRIBUTE IMMEDIATELY

Date: August 27, 2025

Subject: N252519910 - Service Update
Front Right Brake Line Fitting Low Torque

Models: 2025 Chevrolet Blazer
2025 Chevrolet Blazer EV
2025 Chevrolet Equinox EV
2025 Cadillac OPTIQ

General Motors is releasing Service Update N252519910 today.

What Should Dealers Do: Dealers should review IVH or the Dealer Maxis reports for open VINs in their inventory. Dealers can view the attached bulletin and it will also be displayed in Service Information tomorrow.

The Stock VIN list of vehicles in dealer inventory is attached to this message. Note: this list is only accurate at the time of report creation and all VINs should be validated in IVH prior to repair.

The Inventory tab of the Open Vehicle Report will contain Service Update Bulletin VINs that apply to this field action. This information is intended to assist dealers with the **PROMPT COMPLETION** of these vehicles. The Customer In-Service tab will not contain Service Update Bulletin VIN data because the intent of a Service Update Bulletin is to not inconvenience a customer with a special trip for service. Service Update Bulletins are to be completed when the customer is in for a regularly scheduled visit.

END OF MESSAGE

Service Update

N252519910 – Front Right Brake Line Fitting Low Torque



Release Date: August 2025

Revision: 00

Attention: This service update includes vehicles in dealer inventory and customer vehicles that return to the dealership for any reason. This bulletin will expire September 30, 2027.

For EV Involved Vehicles: The repairs outlined in this bulletin must only be completed at an authorized EV dealer and repairs must be performed by a technician who has successfully completed the applicable technical training required to perform this repair.

Investigate Vehicle History (IVH) in the GM Global Warranty Management system MUST always be checked to confirm vehicle involvement and MUST be in OPEN status prior to beginning any required inspections and/or repairs. DO NOT use Service Information with VIN search, as it will not verify the VIN eligibility for field actions.

Make	Model	Model Year	
		From	To
Chevrolet	Blazer	2025	2025
Chevrolet	Blazer EV	2025	2025
Chevrolet	Equinox EV	2025	2025
Cadillac	OPTIQ	2025	2025

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Condition	Certain vehicles listed above may have a condition in which the Front Right Brake Line Fitting is torqued under specification.
Correction	Dealers are to tighten the Front Right Brake Line Fitting to the specified torque.

Parts

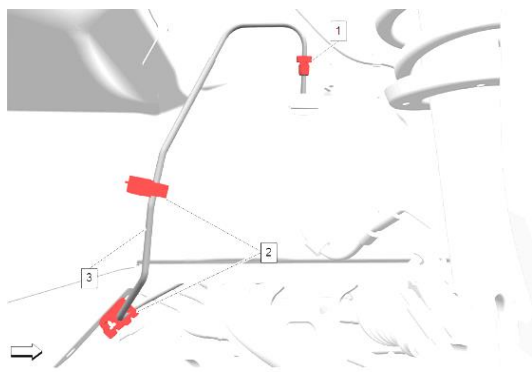
No parts are required for this repair.

Warranty Information

Labor Operation	Description	Labor Time	Trans. Type	Net Item
9108024	Inspect Only – No Further Action Required	0.4		
9108025	Torque Right Front Brake Pipe to Hose Fastener (Includes Bleeding Front Right Caliper)	0.9	ZFAT	N/A

Service Procedure

1. Hoist the vehicle. Refer to *Lifting and Jacking the Vehicle* in SI.
2. Remove the front right wheel. Refer to *Tire and Wheel Removal and Installation* in SI.



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IMPORTANT: The following torque specifications MUST be followed for the correct platform listed below.

3. Verify the Front Right Brake Pipe Fitting Nut (1) is torqued to the following specifications.
 - For Blazer (ICE ONLY): 21Nm (16 lb-ft)

Service Update

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- For ALL EVs: 18Nm (13 lb-ft)

NOTE: It is estimated that very few vehicles within the population will require brake bleeding. Please perform the bleed procedure only when a leak is found, and document the leak on the repair order.

4. If the brake line was previously leaking, bleed the front right brake caliper. In most cases, a leak will **not** be present and **WILL NOT** require bleeding. If bleeding is required, refer to *Hydraulic Brake System Bleeding* in SI.
5. Reinstall the front right wheel. Refer to *Tire and Wheel Removal and Installation* in SI.
6. Lower the vehicle.

Dealer Responsibility

Whenever a vehicle subject to this service update enters your vehicle inventory or is in your facility for service through the end date as noted in the Attention box, you must take the steps necessary to be sure the service update correction has been made before selling or releasing the vehicle.

All new, used, GM Certified Pre-Owned (CPO), courtesy transportation vehicles, dealer shuttle vehicles, CarBravo, etc. in dealers' possession and subject to this field action must be held and inspected/repared per the service procedure of this bulletin before customers take possession of these vehicles. Involved vehicles must be held and not delivered to customers, dealer-traded, released to auction, used for demonstration, or any other purpose.

All GM Certified Pre-Owned (CPO) vehicles currently in the dealers' inventory within the SHIFT Digital system will be de-certified and must be held and remedied per the service procedure in this bulletin. Upon submitting an accepted/paid warranty transaction in the Global Warranty Management (GWM) system, the vehicle can be re-certified for sale within the SHIFT Digital system, or once again be used in the Courtesy Transportation Program.

Dealers must take the steps necessary to ensure that the service update correction has been made to all involved vehicles in dealer inventory before selling or dealer-trading the vehicle, but no later than the end date as noted in the Attention box.

Dealer Reports – For USA and Export

The Inventory tab of the Open Vehicle Report will contain Service Update Bulletin VINs that apply to this field action. This information is intended to assist dealers with the **PROMPT COMPLETION** of these vehicles. The Customer In-Service tab will not contain Service Update Bulletin VIN data because the intent of a Service Update Bulletin is to not inconvenience a customer with a special trip for service. Service Update Bulletins are to be completed when the customer is in for a regularly scheduled visit.

