



SIB 34 11 25

SERVICE ACTION: REPLACE THE RIGHT SIDE EMF (PARKING BRAKE ACTUATOR)

2025-08-22

<input checked="" type="checkbox"/>	THIS REPAIR IS MOBILE FRIENDLY
<input type="checkbox"/>	THIS REPAIR IS REMOTE SOFTWARE UPGRADE (RSU) FRIENDLY

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop if the campaigns have a status of remedy available. Otherwise, please release the vehicle.

MODEL

E-Series	Model Description	Production Date
G60	5 Series Sedan & i5 Sedan	November 20, 2024 and February 19, 2025

AFFECTED VEHICLES

Vehicles which require this campaign to be completed will show it as “Open” when checked either in AIR, AWP, Campaign Summary, or Warranty Vehicle Inquiry.

Please make sure you check your dealer inventory as soon as possible. You can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

For centers that qualify, this repair is eligible to be performed via Mobile Assistance.

SITUATION

The parking brake actuator has not been wound correctly so that it cannot be applied or released.

Check Control message “Parking brake failed. When parking, secure the vehicle against rolling away. Must be checked by the Service Partner.”

The vehicle is still held by the unaffected side and the transmission lock.

CAUSE

Manufacturing error of the parking brake actuator (aka EMF, electromechanical emergency brake).

CORRECTION

Replace the right parking brake actuator.

PROCEDURE

Replace the right parking brake actuator as per REP 34 52 162 Removing and installing/replacing the EMF actuator.

PARTS INFORMATION

Use and invoice the part numbers listed below.

Part Number	Description	Quantity
34 20 8 843 108	Repair kit EMF actuator right	1
34 20 8 846 401	Repair kit O-ring	1

CLAIM INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the applicable work package information below, and the part numbers above.

Repair Code:	0034220300	---
--------------	------------	-----

Below are the special flat rate labor operation code choices for this action.

Completion before the first vehicle delivery to a customer (New in-stock/No in-service date), or the vehicle is already in the workshop for another reason and/or repair.

Work Package	Labor Operation	Description (Plusposition)	Labor Allowance
# 1	00 78 799	Renew right EMF actuator	3 FRU

Or:

The vehicle arrives at your center and this Service Action shows open (No other Main work will be performed or claimed during this workshop visit).

Work Package	Labor Operation	Description (Main work)	Labor Allowance
# 2	00 78 251	Renew right EMF actuator	3 FRU

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

Claim Repair Comments

Reference the SIB number, the issue (briefly), and the work package (WP) number performed in the technician’s RO notes, and in the claim comments (For example: B34 11 25 Renew EMF actuator WP 1), unless otherwise required by State law.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

