



Service Bulletin

Bulletin No.: 25-NA-113

Date: May, 2025

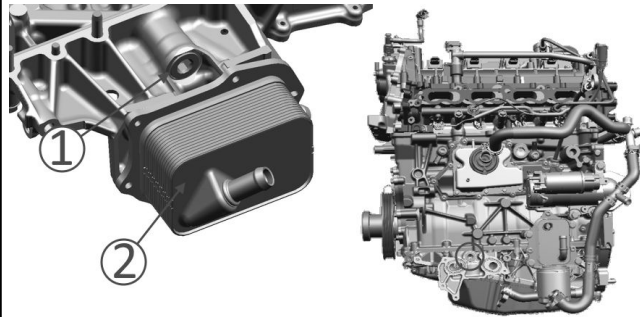
TECHNICAL

Subject: Oil Leak from the Front of Engine

| Brand: | Model: | Model Year: | | Build Date: | | Engine: | Transmission: |
|-----------|----------|-------------|------|-------------|----|---------|---------------|
| | | from | to | from | to | | |
| Buick | Enclave | 2025 | 2025 | | | LK0 | |
| Chevrolet | Traverse | 2024 | | | | | |
| GMC | Acadia | | | | | | |

| | |
|-----------------------------------|---|
| Involved Region or Country | North America, Middle East |
| Condition | Some customers may comment on an oil leak from the front of engine. Some technicians may comment on seeing an oil leak near the oil cooler area. |
| Cause | This condition may be caused by an oil cooler plug located behind the oil cooler, not installed properly. |

Correction



Inspect the plug (1) behind the cooler (2) for oil seepage:

- Remove the oil cooler for access. Refer to *Engine Oil Cooler Replacement*.
- The area may need to be cleaned for confirmation.
- If the leak has been verified, replace the oil galley plug.

Refer to SI to aid in accessing the plug.

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Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.

Parts Information

Note: Only select the parts that coincide with the repair performed. Replace the part with the P/N outlined in the Electronic Parts Catalog (EPC) in accordance with the vehicle VIN.

Note: Follow the procedure in SI for additional parts that may be required for the repair.

| Causal Part | Description | Part Number | Qty |
|-------------|------------------------|-------------|-----|
| X | PLUG,ENG BLK CORE HOLE | 11602948 | 1 |

Warranty Information

For vehicles repaired under warranty, use:

| Labor Operation | Description | Labor Time |
|-----------------|-------------------------------|---|
| 4067350 | Engine Block Plug Replacement | Use the Published Labor Operations Time |

| | |
|-----------------|-----------------------|
| Version | 1 |
| Modified | Released May 08, 2025 |

