



TECHNICAL SERVICE BULLETIN

Air Register Broken

25-2325

11 August
2025

Model:

Ford 2021-2025 Bronco

Markets: North American markets only

Issue: Some of the vehicles listed in the Model statement above may exhibit an air register that is broken or loose. This may be due to the register barrel detaching from the register assembly. Removal of the instrument panel is no longer required.

Action: For vehicles that meet all of the criteria in the Issue and Model statements, follow the Service Procedure to replace the air register barrel.

Parts

Service Part Number	Claim Quantity	Package Order Quantity	Number in Package	Description
19893	1	1	1	Air Register Vent Assembly - Refer To The Parts Catalog For The VIN Specific Application

Service part numbers and "number in package" quantity may change after publication, thus also affecting the "package order quantity". Refer to the parts catalog for the latest information.

Claim Quantity refers to the total number of individual pieces required to repair the vehicle.

Package Order Quantity refers to the amount of the service part number package(s) required to repair the vehicle.

Number In Package refers to the number of individual pieces included in a service part number package.

Warranty Status: Eligible under provisions of New Vehicle Limited Warranty (NVLW)/Service Part Warranty (SPW)/Service Part New Vehicle (SPNV)/Extended Service Plan (ESP) coverage. Limits/policies/prior approvals are not altered by a TSB. NVLW/SPW/SPNV/ESP coverage limits are determined by the identified causal part and verified using the OASIS part coverage tool.

Labor Times

Description	Operation No.	Time
2021-2025 Bronco: Replace 1 Or 2 Air Register Barrel(s) Following The Service Procedure (Do Not Use With Any Other Labor Operations)	252325A	0.3 Hrs.
2021-2025 Bronco: Replace 3 To 4 Air Register Barrels Following The Service Procedure (Do Not Use With Any Other Labor Operations)	252325B	0.4 Hrs.

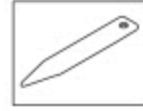
Repair/Claim Coding

Causal Part:	19893
Condition Code:	01

Service Procedure

1. Use the interior trim remover tool to release the lower air register barrel clip and separate the existing air register barrel from the air register housing. (Figures 1-2)

Figure 1



E456893

Figure 2



E456894

2. Use the interior trim remover tool to release the lower air register barrel clip and separate the new air register barrel from the new air register housing.

3. Position the new air register barrel into the existing housing. (Figure 3)

Figure 3



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4. Use the interior trim remover tool to install the new air register barrel into the existing air register housing. (Figure 4)

Figure 4



E456896



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NOTE: The information in Technical Service Bulletins is intended for use by trained, professional technicians with the knowledge, tools, and equipment to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by "do-it-yourselfers". Do not assume that a condition described affects your car or truck. Contact a Ford or Lincoln dealership to determine whether the Bulletin applies to your vehicle. Warranty Policy and Extended Service Plan documentation determine Warranty and/or Extended Service Plan coverage unless stated otherwise in the TSB article.

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