

**Volvo Car USA LLC**
**Technical Journal**

Technical Journal Title <b>AC evaporator repair, additional parts needed</b>		Ref. No. <b>TJ 35912.5.1</b>	
Issuer (Dept.) <b>Technical Service</b>		Issue Date <b>7/10/25</b>	Status Date <b>7/21/25</b>
Car Market <b>United States and Canada</b>	Partner <b>3 US 7510 Volvo Car USA</b>	Function Group <b>8720</b>	
Function Description <b>Air distribution</b>		Page <b>Page 1 of 4</b>	

**Attachment**

File Name	File Size
TJ 35912 1.PNG	1.3298 MB
TJ 35912 2.PNG	0.0476 MB

Rows beginning with \* are modified

Note! If using a printed copy of this Technical Journal, first check for the latest online version.

**DESCRIPTION:**

\* Updated Chassis Range.

If the AC evaporator needs to be replaced, please follow advice under “Service”.

**CSC** Customer Symptom Codes

Code	Description
KI	Temperature control/A/C not cold enough
TB	Temperature control/A/C does not work

**DTC** Diagnostic Trouble Codes

**Vehicle Type**

Type	Eng	Eng Desc	Sales	Body	Gear	Steer	Model Year	Plant	Chassis range	Struc Week Range
2XX							2016-9999		-	201505-202327

**SERVICE:**

When replacing the AC evaporator according to VST OP Number: 87402-2, also install Resistor (in-line jumper cable) P/N 32241228 (see picture 2) according to the method with VCC ID VCC-517278-1.

**Warranty claim info:**

To get warranty claim accepted for a job described in this TJ, please use following data:  
VST OP Number:87402-2

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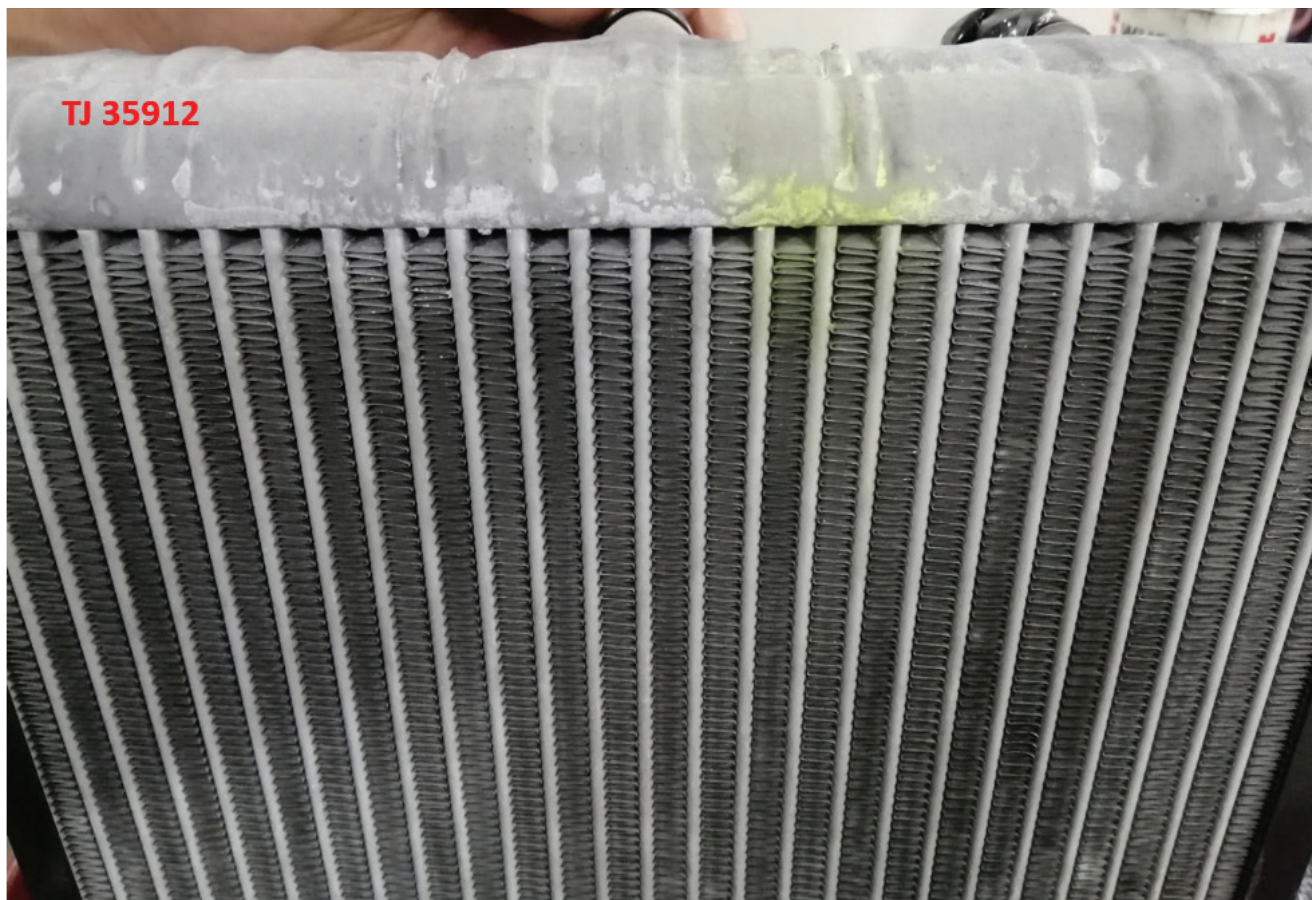
### VST Operation Number

VST Operation Number	Description
87402-2	Evaporator replace

### VEHICLE REPORT:

Yes, please submit a Vehicle Report if the service solution described in this TJ has no effect. Use concern area "Vehicle Report" and sub concern area "Support not needed", use function group 8720.

**To view TJ attachments continue to the next page. This TJ has two attachments.**



TJ 35912

