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Coding Information

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Title: **Export Recalibration Process & Emissions Label - A26**

Applies To: **Service Manager, General Manager, Technicians.**

CHANGE LOG

Please refer to the change log text box below for recent changes to this article:

03/25/2024 - Initial Article Release

DESCRIPTION

This document will guide the user through the steps required to perform and obtain the Export recalibration and Emissions label.

Any information in this document applies only to vehicles that have been sold, exported, and/or operating outside of the United States.

***The use of export calibration(s) on trucks operating in the U.S., or falsifying information to obtain an export calibration file is a violation of U.S. EPA laws and Navistar, Inc. guidelines. ***

Unless otherwise noted in the change log; as of the initial document release date, this iKnow article ONLY applies to units sold and exported to **VIETNAM**.

EMISSIONS LABEL PROCESS

The steps listed below outline the process of obtaining the updated emissions labels.

1. Navistar send units to Vietnam.
2. UTO provides a list of the units that made it on the cargo ship to the Technical Services Support team.
3. Labels are sent to UTO and forwarded to HHF's freight forwarder, or directly to the HHF Coporate office in Vietnam.
4. UTO will then request for the applicable vins to be uploaded in the system to have the emissions systems converted and calibrated.
5. HHF will perform the emissions conversion and notify UTO for each completed unit.

All communication regarding UTO Vietnam emission labels should be addressed to UTOEngineGovernance@Navistar.com

*Submitted label requests will be routed through the Technical Support Services team.

SPECIAL TOOL(s) / SOFTWARE

Tool Description	Tool Number	Comments	Instructions
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Panasonic Toughbook 14" Global	FZ55 - Global	EZ Tech Computer	Order via Tool Resource Center
Service Diagnostics Solutions	N/A	Software License	Download via EZTech Download Center
Nexiq USB Link 3 Wireless	NQ121052	Wireless Interface	Order via Tool Resource Center

The SDS software is available on all supported Navistar Dealer EZ-TECH computers. The license for SDS on your EZ-TECH, is for a 5-year period starting from the original shipping date of the computer.
SDS can be downloaded via the [EZTech Download Center](#) or through the direct link [HERE](#) for supported Navistar Dealer EZ-TECH computers.

The license for SDS is being deployed to all supported EZ-TECH computers, but if your computer is asking for a product key just follow the instructions given on the [IK2600229](#).

SDS software is also available for purchase for non EZ-TECH from the [Navistar Tools Catalog](#).

*NED, HeRo, and NavKal **will NOT** connect to the International A26 (2021 GHG) engine. To perform the functions of NED, HeRo and NavKal, SDS is the **ONLY** software that can be used.

[Tools Resource Center](#)

SERVICE PARTS INFORMATION

Aftertreatment system parts list:

Item Number	Description	PN	QTY
1	Pipe, Turbo, Assembly, Inlet / Turbo pipe (Used to create 5" to 4" adapter)	3726010C1	1
2	Fleetrite Muffler Clamp – 13.8" I.D., Stainless Steel	FLTXC138PS	1
3	Gasket, Exh Pipe Flange, 4" (Joint 2)	3846392C1	2
4	Fleetrite Clamp – 4.75" I.D., Stainless Steel (Joint 2)	FLTEC400TST	2
5	Pipe, Exhaust Insert	2514766C1	1
6	Aftertreatment Device Outlet	2604047C92	1
7	Strap, Muffler Support, Aftertreatment	4075076C3	2
8	Pipe, Intermediate, Tail, Slp, (Tail pipe downstream of muffler)	4061543C1	1
9	Cummins 5" Gasket – Aftertreatment (Joint 1)	2880215	1
10	Cummins 90° Elbow Tube Connector (Used to create 5" to 4" adapter)	2880372	1
11	Cummins 5" V-Band Clamp (Joint 1)	2880213	1
12	2.5" I.D. Restrictor Plate	0001230574	1
13	Engine Modification Label	7098505C1	1

*Note: Item # 12 is not available to order through the parts department.

The restrictor plate must be manufactured separately, using the design specs and requirements listed in the engineering diagram that has been provided by Navistar.

[Restrictor Plate Drawing Specs](#)

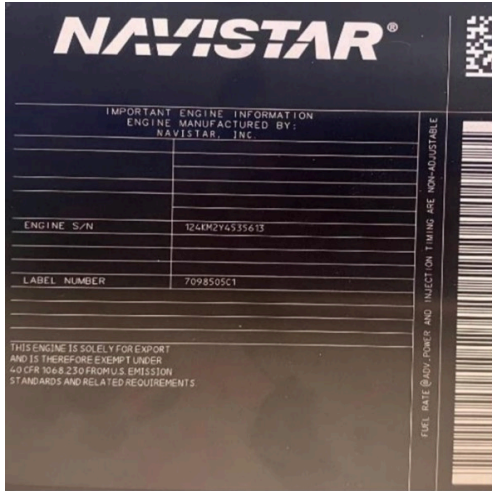
DIAGNOSTIC STEP(s)

NOT APPLICABLE

REPAIR STEP(s)

Refer to the Standard Repair Time code (A18-1858UV-30), for detailed repair steps and labor times.

1. Perform aftertreatment system modification and engine calibration using the repair code manual listed above. - Click [HERE](#) for installation instructions.
2. Validate current engine calibration reflects the export calibration number provided.
3. Upon completion of aftertreatment modification and calibration, replace engine label on valve cover with the provided Export Label (see image below).
4. Send a confirmation to the Navistar Certification Team verifying that the original engine label has been replaced with the provided export engine label.



WARRANTY INFORMATION

NOT APPLICABLE

Warranty Claim Coding:

Refer to the [Warranty Coding Manual](#) for Group and Noun Codes.

Standard Repair Time(s):

Labor operation code: A18-1858UV-30

Refer to the [SRT Manual](#) for additional repair time information and detail.

RESOURCES

1. Modified Aftertreatment System - [Installation Instructions](#)
2. Aftertreatment Parts - [List](#)
3. Restrictor Plate - [Drawing](#)

UTO Communication: UTOEngineGovernance@Navistar.com

[Master Service Information Site](#)

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