

## **Technical Information**

Service

134/24 ENU WRN4

3

## WRN4 - Rework Drain Hose on Heating/Fresh-Air Unit (Workshop Campaign)

Model Line: Taycan (Y1A / Y1B / Y1C)

Model Year: 2025

Concerns: Water drain hose

Cause: A drain hose not manufactured according to specifications may have been installed on the heater/fresh-air

unit on affected vehicles.

As a result, it cannot be ruled out that moisture enters the passenger compartment due to leaking

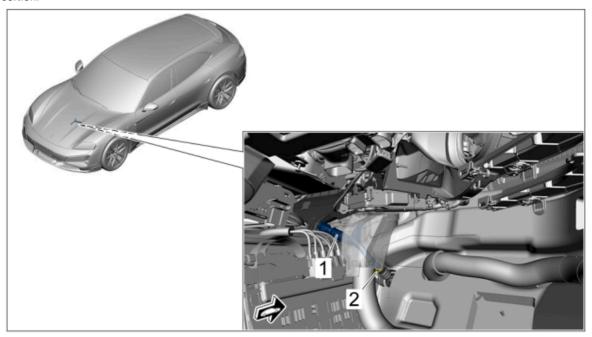
condensate over the service life of the vehicle.

Action: Rework drain hose on heating/fresh-air unit.

Affected Only vehicles assigned to the campaign (see also PCSS Vehicle Information).

Vehicles:

Installation Position:



Water drain hose in the passenger compartment

- 1 Water drain hose (replace)
- 2 Hose clamp (retrofit)

WRN4 ENU 134/24

## **Technical Information**

### Required parts

| Part Info: | Part No.    | Designation                    | Quantity |
|------------|-------------|--------------------------------|----------|
|            | V04015800DF | $\Rightarrow$ Water drain hose | 1 piece  |
|            | 99951265209 | ⇒ Hose clamp                   | 1 piece  |

## **Required Tools**

Tools:

- P90999 PIWIS Tester 4
- Battery charger with a current rating of at least 90 A and a current and voltage-controlled charge map
  for lithium starter batteries, e.g. VAS 5908 battery charger 90 A. For further information about the
  battery chargers to be used, see the corresponding Workshop Manual. ⇒ Workshop Manual '270689
  Charge battery and vehicle electrical system'
- Spring band clamp pliers, e.g. VAS 6890 Spring band clamp pliers

## Rework drain hose on heating/fresh-air unit

Work Procedure: 1

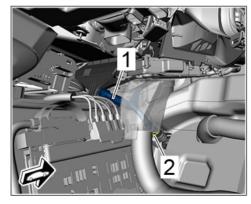
Expose water drain hose  $\Rightarrow$  Exposed water drain hose -1- inside passenger compartment. For procedure, see:  $\Rightarrow$  Workshop Manual '852119 Remove and install water drain hose'



### Information

For right-hand drive vehicles, the accelerator pedal must be removed in addition to the work procedure in the Workshop Manual (removing and installing 852119 water drain hose).

For procedure, see: ⇒ Workshop Manual '208019 Remove and install accelerator pedal'



Exposed water drain hose

**134/24** ENU WRN4

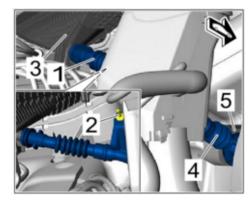
The **removal of the anti-roll bar** is **not necessary** for the reworking of the water drain hose in the passenger compartment described in this technical information.

Wiring harness ⇒ Disconnecting wiring harness -1-Carefully detach wiring harness duct ⇒ Disconnect wiring harness -2- . from retaining pin.



Disconnecting Wiring Harness

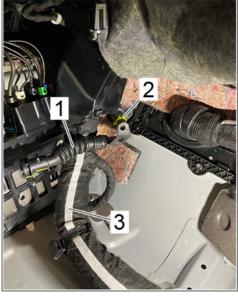
- 3 Detach the drain hose on heating/fresh-air unit connection piece.
  - 3.1 Unclip  $\Rightarrow$  Water drain hose -2-.
  - 3.2 Pull water drain hose ⇒ Water drain hose -1off connection piece for heating/fresh-air unit
    ⇒ Water drain hose -3-.



Water drain hose

# **Technical Information**

- 4 Direct water drain hose ⇒ Exposed cable tie -1- under previously loosened wiring harness duct ⇒ Exposed cable tie -3- outside to gain access to the cable tie ⇒ Exposed cable tie -2-.
  - To do this, carefully lift the wiring harness duct upwards.



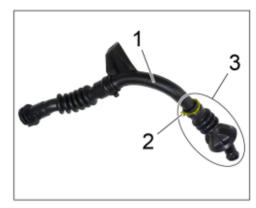
Exposed cable tie

5 Remove cable ties ⇒ Water drain hose cable tie -1using a suitable tool and pull out water drain hose from
rubber sleeve on bulkhead, ⇒ Exposed cable tie -2dispose of the old water drain hose.
When pulling out, make sure that the rubber sleeve on
the bulkhead is ⇒ Water drain hose cable tie -2- not
pulled out of the bulkhead or damaged.



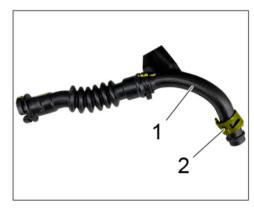
Water drain hose cable tie

- 6 Prepare **new** water drain hose ⇒ New water drain hose -1-.
  - 6.1 Remove cable ties ⇒ New water drain hose
    -2- using a suitable tool and pull the bulkhead rubber sleeve ⇒ New water drain hose -3- off the water drain hose. Dispose of the rubber sleeve of the new water drain hose.



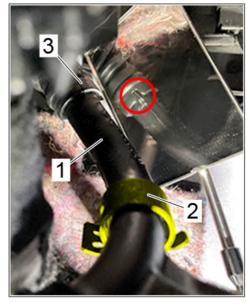
New water drain hose

6.2 Install the water drain hose  $\Rightarrow$  Hose clamp installed -1- with a **new** hose clamp  $\Rightarrow$  Hose clamp installed -2-.



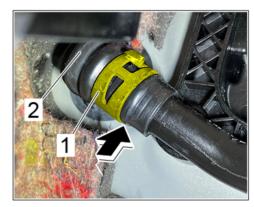
Hose clamp installed

7 Insert and position water drain hose ⇒ Position of water hose in rubber sleeve -1- with a new hose clamp ⇒ Position of water hose in rubber sleeve -2- in bulkhead rubber sleeve remaining in the vehicle⇒ Position of water hose in rubber sleeve -3-. Using a mirror, check that the guide nose of the water drain hose is in the hole in the rubber sleeve on the bulkhead. ⇒ Position of water hose in rubber sleeve -Circle-



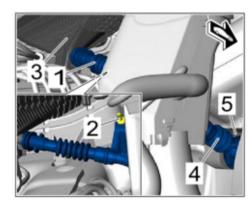
Position of water hose in rubber sleeve

8 Attach hose clamp ⇒ Hose clamp installed -1- with spring band clamp plier to the rubber sleeve on the bulkhead ⇒ Hose clamp installed -2-. Make sure that the hose clamp is positioned behind the first raised section in the rubber sleeve. ⇒ Hose clamp installed -Arrow-



Hose clamp installed

- 9 Install the drain hose on heating/fresh-air unit connection piece.
  - 9.1 Push the drain hose ⇒ Water drain hose -1- on heating/fresh-air unit connection piece ⇒ Water drain hose -3-.
  - 9.2 Clip in clip  $\Rightarrow$  Water drain hose -2-.



Water drain hose

- 10 Check that the spring band clamp ⇒ Correct installation of hose clamp -1-, water drain hose ⇒ Correct installation of hose clamp -2- and rubber sleeve on the bulkhead ⇒ Correct installation of hose clamp -3- are installed correctly.
- 11 Check reworked hose connection for tightness.
  - 11.1 Run air-conditioning system at full load (AC-MAX) for at least 15 minutes.
  - 11.2 Check reworked hose connection for tightness.
- 2 3

Correct installation of hose clamp

- 12 Assemble passenger compartment. Correct installation of I For procedure, see: ⇒ Workshop Manual '852119 Remove and install water drain hose'
- Connect and switch on the battery charger.⇒ Workshop Manual '270689 Charging battery/vehicle electrical system'

# **Technical Information**

Service

134/24 ENU WRN4

3

- 14 Connect the **P90999 PIWIS Tester 4**, switch on ignition and start the diagnostic application.
- 15 Read out and delete all control unit fault memories.
- 16 Exit the diagnostic application. Switch off ignition. Disconnect P90999 PIWIS Tester 4 from the vehicle.
- 17 Switch off and disconnect the battery charger.
  - ⇒ Workshop Manual '270689 Charging battery/vehicle electrical system'
- 18 Enter the campaign in the Warranty and Maintenance logbook.

## Warranty processing

## Scope 1: Rework drain hose on heating/fresh-air unit

Valid for vehicles with the following equipment:

- Left-hand drive (m. no. LOL)
- without loudspeaker amplifier Bose (m. no. 9VL) or Burmester loudspeaker amplifier (m. no. 9VJ)

#### Labor time:

Rework drain hose on heating/fresh-air unit

Includes: Remove and install cover under dashboard

Remove and install inner door sill trim Loosen and secure floor covering

## Required parts:

 V04015800DF
 Water drain hose
 1 piece

 99951265209
 Hose clamp
 1 piece

⇒ Damage number WNR4 066 000 2

Labor time: 194 TU

WRN4

## **Technical Information**

Labor time: 230 TU

Labor time: 201 TU

#### Scope 2: Rework passenger compartment drain hose on heating/fresh-air unit

Valid for vehicles with the following equipment:

- Left-hand drive (m. no. LOL)
- with loudspeaker amplifier Bose (m. no. 9VL) or Burmester loudspeaker amplifier (m. no. 9VJ)

#### Labor time:

Rework drain hose on heating/fresh-air unit

Remove and install cover under dashboard

Remove and install inner door sill trim Loosen and secure floor covering Remove and install loudspeaker booster

## Required parts:

V04015800DF Water drain hose 1 piece 99951265209 Hose clamp 1 piece

⇒ Damage number WNR4 066 000 2

#### Scope 3: Rework passenger compartment drain hose on heating/fresh-air unit

Valid for vehicles with the following equipment:

Right-hand drive (m. no. LOR)

### Labor time:

Rework drain hose on heating/fresh-air unit

Includes: Remove and install cover under dashboard

Remove and install inner door sill trim Remove and install accelerator pedal Loosen and secure floor covering

## Required parts:

V04015800DF Water drain hose 1 piece 99951265209 Hose clamp 1 piece

### ⇒ Damage number WNR4 066 000 2

Important Notice: Technical Bulletins issued by Porsche Cars North America, Inc. are intended only for use by professional automotive technicians who have attended Porsche service training courses. They are written to inform those technicians of conditions that may occur on some Porsche vehicles, or to provide information that could assist in the proper servicing of a vehicle. Porsche special tools may be necessary in order to perform certain operations identified in these bulletins. Use of tools and procedures other than those Porsche recommends in these bulletins may be detrimental to the safe operation of your vehicle, and may endanger the people working on it. Properly trained Porsche technicians have the equipment, tools, safety instructions, and know-how to do the job properly and safely. Part numbers listed in these bulletins are for reference only. The work procedures updated electronically in the Porsche PIWIS diagnostic and testing device take precedence and, in the event of a discrepancy, the work procedures in the PIWIS Tester are the ones that must be followed. © 2025 Porsche Cars North America, Inc.