



TECHNICAL SERVICE BULLETIN

Blind Spot Information System (BLIS) Indicator Illuminated In The Exterior Mirror With No Vehicle Or Objects Near The Vehicle

25-2349

30 July 2025

Model:

Lincoln 2025 Aviator	Space White/Crystal White Metallic Exterior Paint (Paint Code A3)
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Markets: North American markets only

Issue: Some of the vehicles listed in the Model statement above may exhibit a random BLIS indicator illuminated in the exterior mirror with no vehicle or objects near the vehicle. This may be due to the radar signal echoing off the bumper cover and through the trailer hitch bar.

Action: For vehicles that meet all of the criteria in the Issue and Model statements, follow the Service Procedure to block the trailer hitch bar ends.

Parts

Service Part Number	Claim Quantity	Package Order Quantity	Description
Obtain Locally	As Needed	As Needed	3M™ Foil Tape 3381 or equivalent

Service part numbers and "number in package" quantity may change after publication, thus also affecting the "package order quantity". Refer to the parts catalog for the latest information.

Claim Quantity refers to the total number of individual pieces required to repair the vehicle.

Package Order Quantity refers to the amount of the service part number package(s) required to repair the vehicle.

Number In Package refers to the number of individual pieces included in a service part number package.

As Needed indicates the part is necessary but amount of the part may vary and/or is not a whole number. Parts can be billed out as non-whole numbers, including less than 1.

Warranty Status: Eligible under provisions of New Vehicle Limited Warranty (NVLW)/Service Part Warranty (SPW)/Service Part New Vehicle (SPNV)/Extended Service Plan (ESP) coverage. Limits/policies/prior approvals are not altered by a TSB. NVLW/SPW/SPNV/ESP coverage limits are determined by the identified causal part and verified using the OASIS part coverage tool.

Labor Times

Description	Operation No.	Time
2025 Aviator: Retrieve DTCs And Install Foil Tape On To The Trailer Hitch Bar Following The Service Procedure (Do Not Use With Any Other Labor Operations)	252349A	1.3 Hrs.

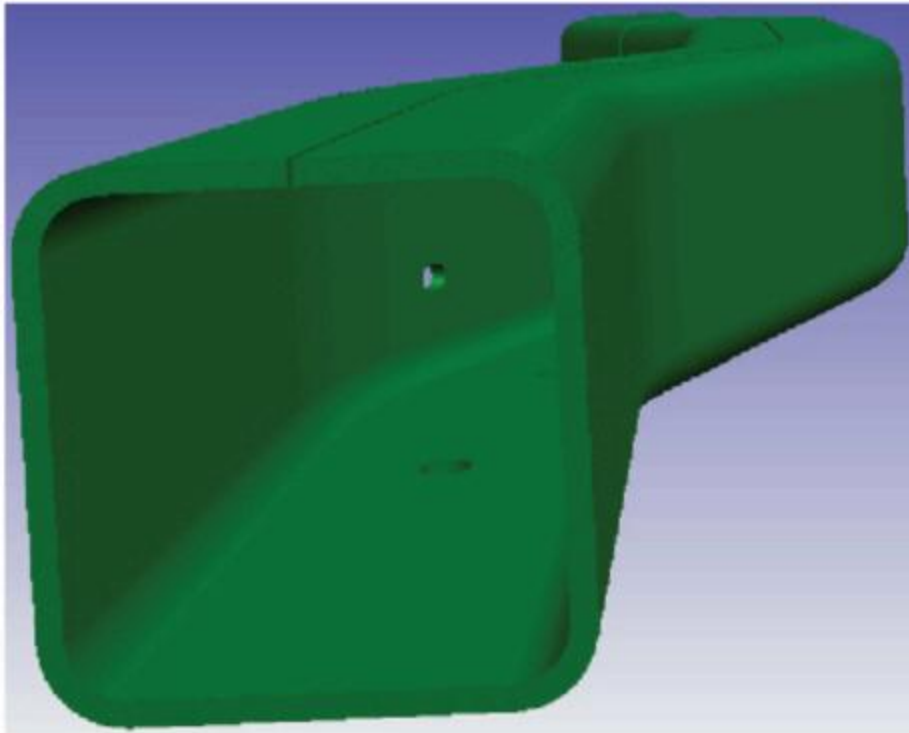
Repair/Claim Coding

Causal Part:	14C689
Condition Code:	42

Service Procedure

1. Remove the rear bumper cover to gain access to the trailer hitch bar. Refer to [WSM](#), Section 501-19 > Removal and Installation > Rear Bumper Cover.
2. Using a clean cloth, clean both exterior ends of the trailer hitch bar. (Figure 1)

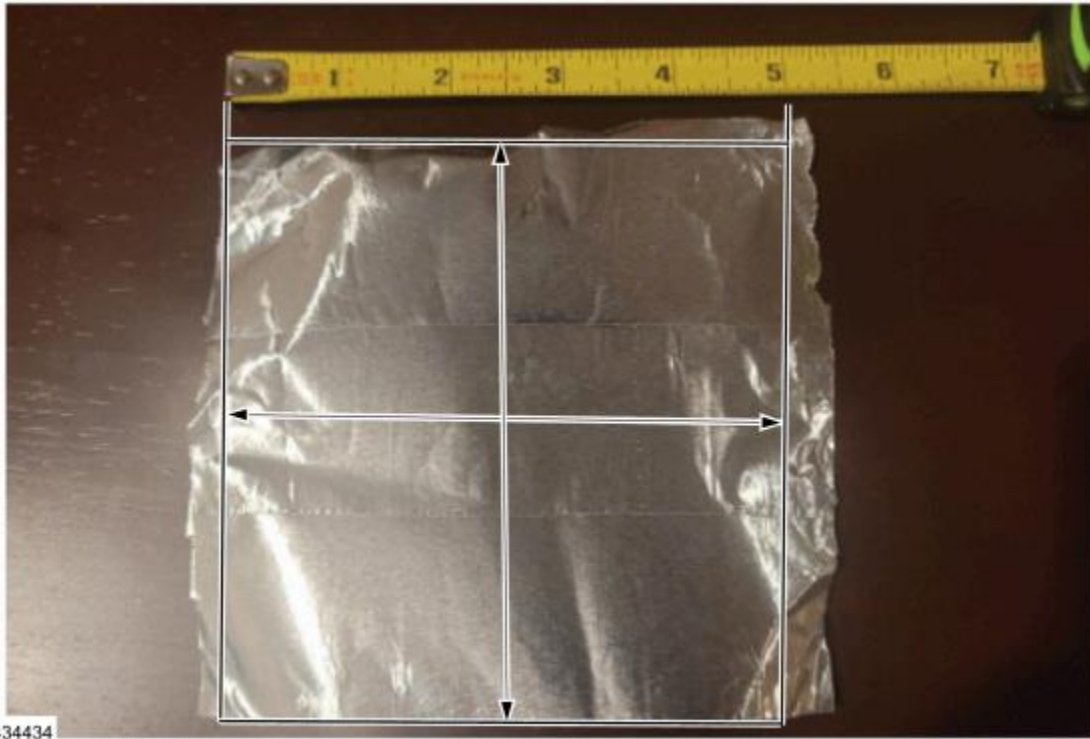
Figure 1



E434433

3. Cut 3 pieces of 127 mm (5 inch) long by 48 mm (1.89 inches) wide 3M™ Foil Tape 3381 or equivalent.
4. Overlap the pieces by approximately 6.5 mm (1/4 inch) to create a 127 mm x 127 mm (5 inch x 5 inch) patch. (Figure 2)

Figure 2



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5. Install the patch on one end of the trailer hitch bar, folding approximately 25.5 mm (1 inch) on all 4 sides of the bar, securing the patch to the bar. (Figure 3)

Figure 3



6. Repeat the procedure on the opposite end of the trailer hitch bar.

7. Install the rear bumper cover. Refer to [WSM](#), Section 501-19 > Removal and Installation > Rear Bumper Cover.

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NOTE: The information in Technical Service Bulletins is intended for use by trained, professional technicians with the knowledge, tools, and equipment to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by "do-it-yourselfers". Do not assume that a condition described affects your car or truck. Contact a Ford or Lincoln dealership to determine whether the Bulletin applies to your vehicle. Warranty Policy and Extended Service Plan documentation determine Warranty and/or Extended Service Plan coverage unless stated otherwise in the TSB article. The information in this Technical Service Bulletin (TSB) was current at the time of printing. Ford Motor Company reserves the right to supersede this information with updates. The most recent information is available through Ford Motor Company's on-line technical resources.