



SIB 61 10 25

2025-07-02

WASHER FLUID RESERVOIR FILLER CHANNEL LEAK

<input type="checkbox"/>	THIS REPAIR IS MOBILE FRIENDLY
<input type="checkbox"/>	THIS REPAIR IS REMOTE SOFTWARE UPGRADE (RSU) FRIENDLY

MODEL

E-Series	Model Description	Production Date	Affected Option Code
U10	X2 Sports Activity Coupe	As of November 2023	All
U11	X1 Sports Activity Vehicle	As of July 2023	All

SITUATION



The washer fluid reservoir (filler neck circled) may be leaking, and drains out through the wheel well liner. When the vehicle is parked, a puddle of washer fluid may be present under the right front corner.

CAUSE

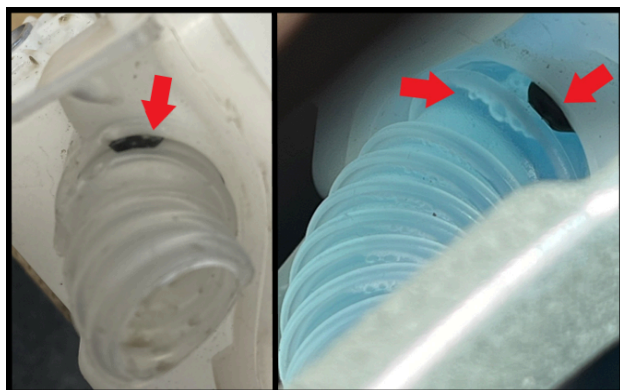
The washer reservoir filler channel may not have been installed correctly at the factory.

CORRECTION

Before replacing the washer fluid reservoir, check for proper installation of the filler channel.

PROCEDURE

When a customer states the concern that is described in the Situation, proceed as follows:



1. Examine the filler channel and washer reservoir connection point.

2. If one of the sealing O-ring's are extruding, replace the filler channel following repair instruction **61 71 081 | REP-REP-P-6171081-U11 - V.3**

PARTS INFORMATION

To determine the part number(s) that apply to the specific vehicle being repaired, enter the VIN/chassis number into either ETK or AIR, this will consider the specific equipment and/or options that are fitted to the vehicle.

Part Number	Description	Quantity
61 66 9 478 808	Filler channel	1

CLAIM INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	6166014800	Washer fluid reservoir (including filler channel) Leaking
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Refer to AIR for the corresponding flat rate unit (FRU) allowances.

Diagnosis

Labor Operation	Description	Labor Allowance
61 99 000	Examining the filler channel/washer reservoir connection point sealing O-ring. (Work time)	WT FRU
Or:		
00 58 500*	Diagnosis Worktime Flat Rate	2 FRU

And, with the diagnosis above that applies your center together with the work below that was performed.

Repair

Labor Operation	Description	Labor Allowance
61 71 081	61 71 081 Replace filler channel (Main work)	As applicable
Or:		
61 71 581	61 71 581 Replace filler channel) (Plusposition)	As applicable

If you are using a Main labor code for another repair, use the Plus code labor operation 61 71 581 instead of 61 71 081.

(*) Based on which one applies to your center, please refer to **SI B01 01 20** or **B01 07 20** for the applicable procedure for documenting, claiming, and explaining, on the RO and in the claim comments, your diagnosis work time (WT), job/repair work time (WT), and the vehicle repairs your center performed, unless otherwise required by State law.

BMW Group's AIR Application Resource for Flat Rate Labor Operation Codes

To obtain the corresponding flat rate unit (FRU) allowance information from the BMW Group AIR application resource, start by entering the Chassis Number (last seven (7) characters of the VIN), and click on the "Search" icon. If the "Vehicle Selection" window displays two or more model possible vehicle choices, select the applicable Model, or enter the full VIN (17 characters) instead to proceed. Click on the "Flat Rate Units" button and enter a flat rate labor operation code number "without spaces" in the field to the right, click on the "Search" icon to display the corresponding listing of "Flat rate unit group details" that are available and their corresponding FRU allowances.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

