

WSE1- Rework Rear Inner Left and Right Side Section (Workshop Campaign)

Vehicle Type: **Taycan Turbo GT with Weissach package (Y1AFP1)**

Model Year: **2025**

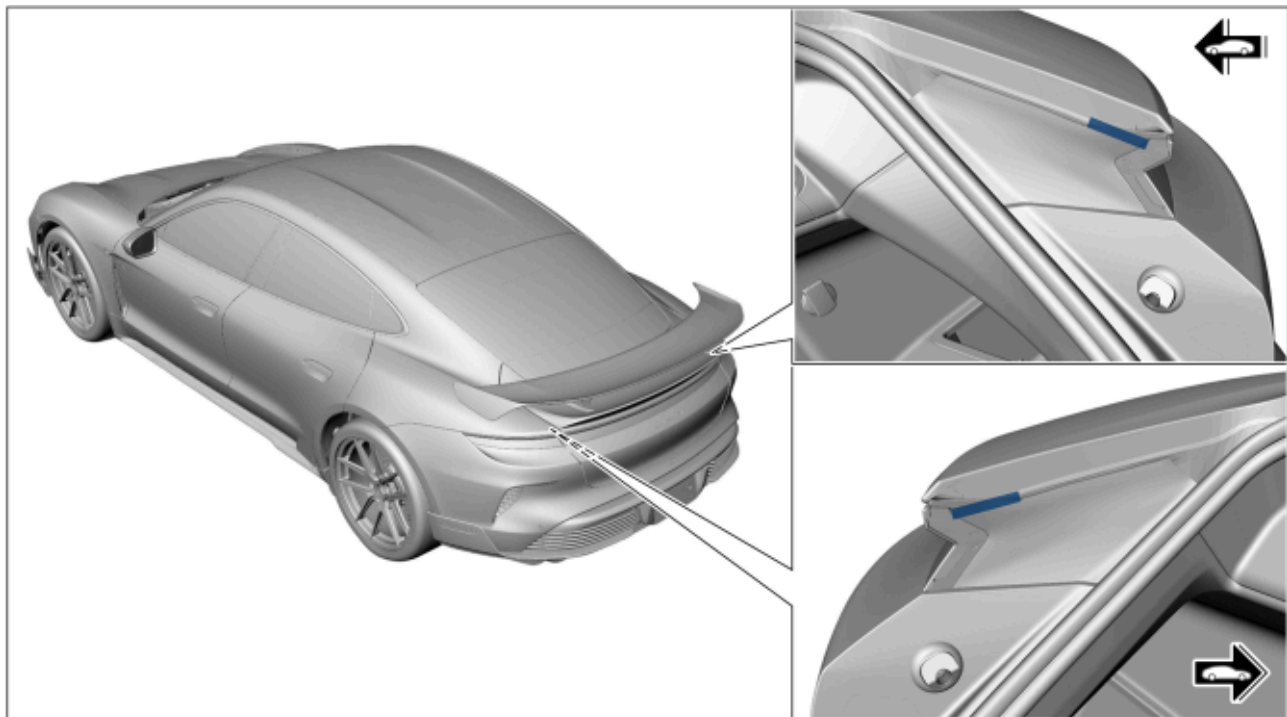
Concerns: **Rear inner left and right side section**

Cause: **The Taycan Turbo GT with Weissach package does not come with a rear lid closure as standard. In combination with the additional weight of the rear spoiler, increased force can therefore be exerted on the sealing seam in the area of the rear lid during manual closing. This could damage the sealing seam.**

Action: Rework rear inner left and right side sections.

Affected Vehicles: Only vehicles assigned to the campaign (see also PCSS Vehicle Information).

Installation
Position:



Installation position of seal weld

Required material

Required Material: Materials required for **painting** the side sections:

- Paintwork in vehicle color*
- Cleaning agent (Isopropanol)
- Cleaning cloths
- Cover material

* For warranty processing, enter the Part No. **WSE10000001**, with the "Consumables" designation as an **additional part** in the warranty claim.

This includes all materials used for the entire area for the respective labor operation (including masking materials, sanding materials and cleaning agents as well as paintwork in vehicle color).

Required Tools

Tools:

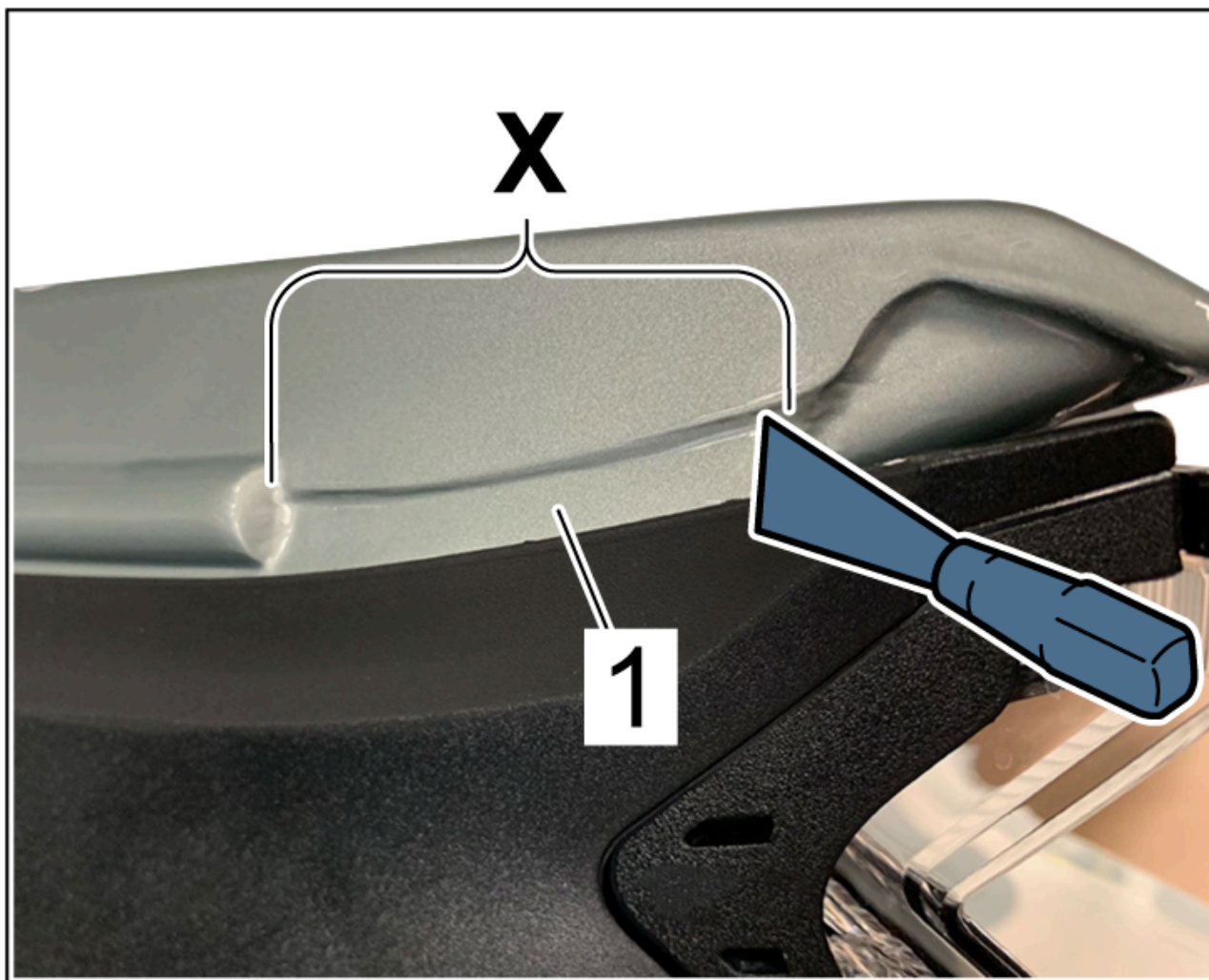
- Torque wrench, 2-10 Nm (1.5-7.5 ftlb.), e.g., **V.A.G 1783 - torque wrench, 2-10 Nm (1.5-7.5 ftlb.)**
- Scraper, e.g. **9908 - scraper**
- **Film eraser**

Rework rear inner left and right side section

Work Procedure: 1 Remove rear light at left and right.

⇒ *Workshop Manual '943119A6 Remove and install rear light'*

- 2 Carefully remove approx. **60 mm / 2.40 in** ⇒ *Removal area of the sealing seam -X-* from the folding edge of the rear light corner ⇒ *Removal area of the sealing seam -1-* using a scraper such that the coating of the metal surface is not damaged.



Removal area of the sealing seam



Information

Make sure that the length of the existing sealing seam is identical ⇒ *Rework is OK -1-* on both sides after removal.

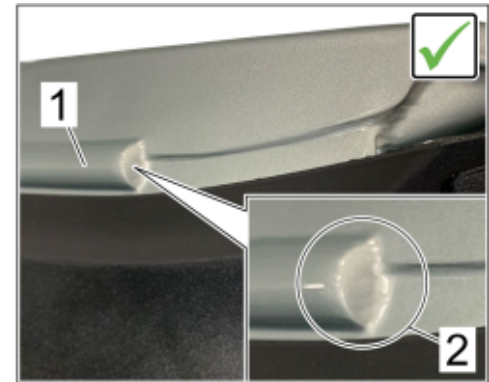
The cut \Rightarrow Rework is OK -2- at the sealing seam must not have any edges or notches.

- 3 Remove residues from the sealing seam using the scraper or a foil eraser (plastic erasing disc).

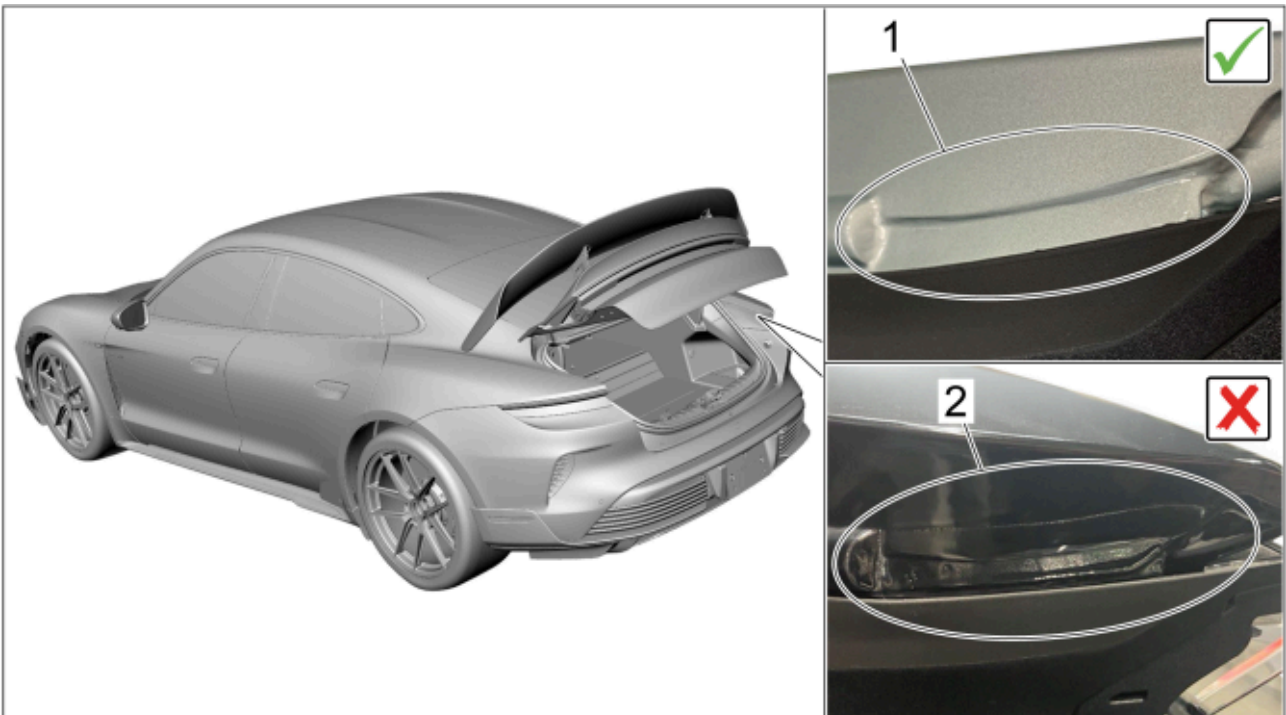


Information

Any residues of the sealing seam lead to visual defects and must therefore be avoided.



Rework is OK



Sealing seam on the rear side section on the inner right

(✓)	The reworking area \Rightarrow Sealing seam on the rear side section on the inner right -1- is clean and there are no residues of the sealing seam; the rework is OK .
(x)	Sealing seam residues \Rightarrow Sealing seam on the rear side section on the inner right -2- are still visible in the rework area; rework is not OK here.

- 4 Paint **inner side section** both sides according to the specifications in the "**Paint Manual**" on **surface painting, paint finish stage 2** (see PCCS Vehicle Information). ⇒ Handbuch Lack
- 5 Install rear light at left and right.
⇒ *Workshop Manual '943119A6 Remove and install rear light'*
- 6 Enter the campaign in the Warranty and Maintenance Logbook.

Warranty processing



Information

The specified labor times were determined specifically for carrying out this campaign and include all necessary preliminary work and rework. The labor times can differ from the labor times published in the Labor Operation List in the PCSS.

Scope 1:

Rework rear inner left and right side section

- The campaign was fully carried out by the Porsche Center

Labor time:

Rework rear inner left and right side section

Labor time: **242 TU**

Includes: Remove and install left and right tail light
Paint the inside of the side sections

Required materials:

WSE100000001 Consumables (painting work)

1 piece(s)*

* For warranty processing, enter this Part No. with the designation "expendable items" as an additional part in the warranty claim; maximum cost: \$34.01.

⇒ **Damage number WSE1 066 000 1**

Scope 2:

Rework rear inner left and right side section

- The rework and **painting** of the inner side sections was carried out by an **external service provider**

Labor time:

Rework rear inner left and right side section

Labor time: **29 TU**

Includes: Remove and install left and right tail light

Required materials:

WSE100000001 Consumables (painting work)

1 piece(s)

Subcontracted labor:

Paint the inside of the side sections*

Outsourced
labor time:
**max. 207
TUs****

* For warranty processing, enter this Part No. with the designation "expendable items" as an additional part in the warranty claim; maximum cost: \$34.01.

** The maximum amount that will be paid as outsourced labor time is the amount corresponding to the specified labor time based on the individual charging rate under warranty of the respective Porsche Center. Please include a copy of the invoice for external services with the warranty claim.

⇒ **Damage number WSE1 066 000 1**

Important Notice: Technical Bulletins issued by Porsche Cars North America, Inc. are intended only for use by professional automotive technicians who have attended Porsche service training courses. They are written to inform those technicians of conditions that may occur on some Porsche vehicles, or to provide information that could assist in the proper servicing of a vehicle. Porsche special tools may be necessary in order to perform certain operations identified in these bulletins. Use of tools and procedures other than those Porsche recommends in these bulletins may be detrimental to the safe operation of your vehicle, and may endanger the people working on it. Properly trained Porsche technicians have the equipment, tools, safety instructions, and know-how to do the job properly and safely. Part numbers listed in these bulletins are for reference only. The work procedures updated electronically in the Porsche PIWIS diagnostic and testing device take precedence and, in the event of a discrepancy, the work procedures in the PIWIS Tester are the ones that must be followed.

© 2025 Porsche Cars North America, Inc.