



# Service Bulletin

Bulletin No.: PIT6400

Date: June, 2025

## PRELIMINARY INFORMATION

**Subject: Alternate Product to Complete 19-NA-255: Wax Coating on Frame Peeling, Metal Shows Corrosion/Rusting**

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Cadillac	Escalade	2011 - 2025		All	All	All	All
Cadillac	Escalade ESV	2011 - 2025		All	All	All	All
Chevrolet	Avalanche	2011 - 2013		All	All	All	All
Chevrolet	Express	2011 - 2025		All	All	All	All
Chevrolet	Suburban	2011 - 2025		All	All	All	All
Chevrolet	Silverado 1500	2011 - 2025		All	All	All	All
Chevrolet	Silverado 2500HD	2011 - 2025		All	All	All	All
Chevrolet	Silverado 3500HD	2011 - 2025		All	All	All	All
GMC	Savana	2011 - 2025		All	All	All	All
GMC	Yukon	2011 - 2025		All	All	All	All
GMC	Yukon XL	2011 - 2025		All	All	All	All
GMC	Sierra 1500	2011 - 2025		All	All	All	All
GMC	Sierra 2500HD	2011 - 2025		All	All	All	All
GMC	Sierra 3500HD	2011 - 2025		All	All	All	All

<b>Involved Region or Country</b>	North America, Europe, Middle East, Israel, Palestine, Chile, Columbia, Ecuador, Paraguay, Peru, Uruguay, Japan, S Korea, China, Taiwan, Thailand, Africa and Egypt, Russia, Uzbekistan, S. Africa
<b>Condition</b>	A dealer may find they are unable to obtain Lloyds products that the bulletin recommends.
<b>Cause</b>	Supplier concern

### Correction

Engineering has approved the use of 3M Rubberized Undercoating Black P/N 08883 available in 19.7 oz. aerosol can or 3M Dynatron™ Dyna-Pro Rubberized Undercoating 544 available in one gallon cans which dealer can obtain locally. Dealer can follow 19-NA-255 for the cleaning (remove loose rust/scale) and prep process (wipe with wax/grease solvent) and then follow 3M literature for application.

**Parts Information**

Dealer to obtain necessary 3M product locally.

**Warranty Information**

Dealer to use labor operation in 19-NA-255 for repairs.

<b>Version</b>	1
<b>Modified</b>	06/16/2025 – Created on.

