



SIB 37 02 25

2025-06-12

**DELIVERY STOP: AIR SUPPLY SYSTEM LINES**

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop if the campaigns have a status of remedy available. Otherwise, please release the vehicle.

This Service Information Bulletin (Revision 02) replaces SI B37 02 25 **dated May 2025**.

**What's New:**

- Model Production dates

**MODEL**

<b>E-Series</b>	<b>Model Description</b>	<b>Production Date</b>
G05	X5 Sports Activity Vehicle	March 23 <sup>rd</sup> , 24 <sup>th</sup> and April 4, 2025
G06	X6 Sports Activity Coupe	March 23 <sup>rd</sup> and April 4, 2025
G07	X7 Sports Activity Vehicle	March 24 <sup>th</sup> and April 4, 2025

**AFFECTED VEHICLES**

Vehicles which require this campaign to be completed will show it as “Open” when checked either in AIR, AWP, Campaign Summary, or Warranty Vehicle Inquiry.

Please make sure you check your dealer inventory as soon as possible. As of May 10, 2025, you can see a list of affected vehicles in Inventory Campaign Details (ICD) under ROSS.

**SITUATION**

BMW AG has issued a Delivery Stop (effective May 9, 2025) on a small number of Model Year 2026 BMW vehicles that were produced on April 4, 2025.

**Do not deliver to a customer, a New, Certified Pre-Owned or Used vehicle subject to a Delivery Stop, until the vehicle is repaired. Do not use or sell replacement equipment/parts subject to a Delivery Stop.**

The air line on the air suspension supply system may not be properly installed. In the event of a fault, residual pressure is maintained in the struts and corresponding check control message.

**CAUSE**

Assembly error during the air system installation.

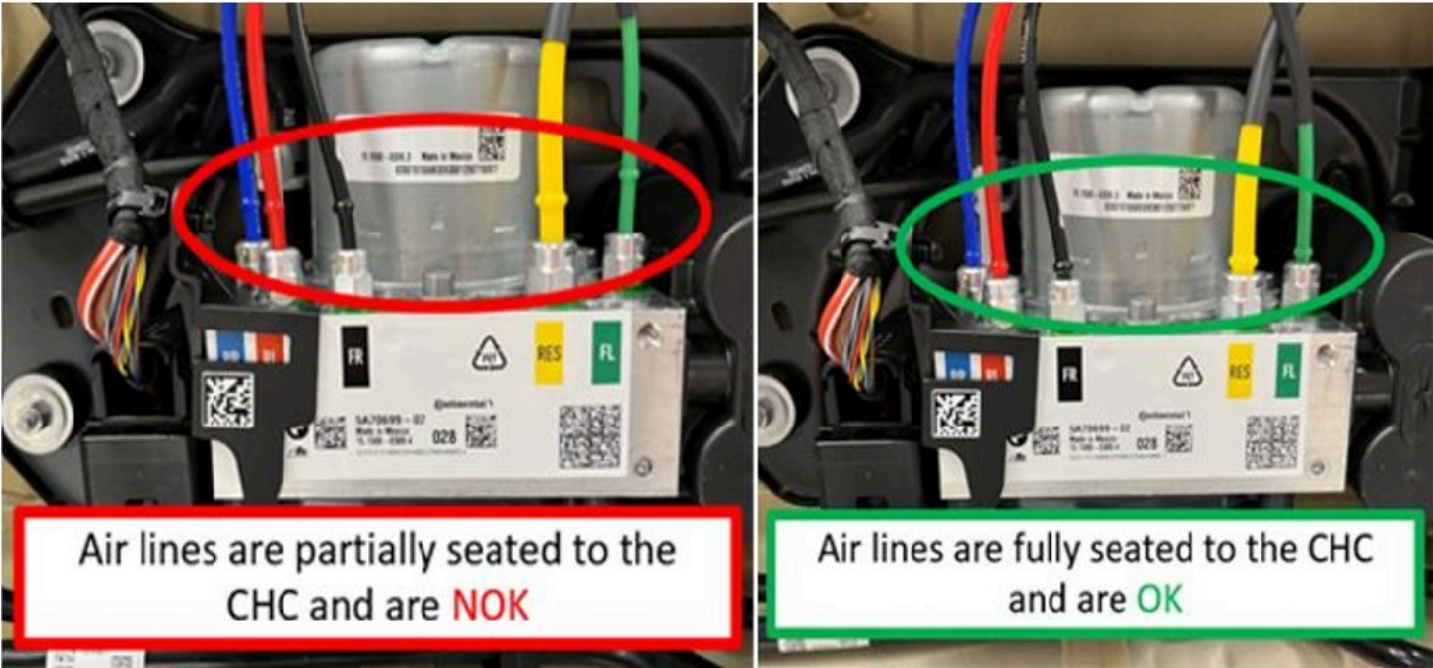
**CORRECTION**

Check the air line installation position and re-install as needed

**PROCEDURE**

Remove the left side underbody protection as per REP 51 71 017 Removing and installing/replacing left underbody protection.

Check the air lines on the air supply system and, if necessary, fit them into the correct position



PARTS INFORMATION

Not required

CLAIM INFORMATION

Reimbursement for this Action will be via normal claim entry utilizing the applicable work package information below.

Repair Code:	0037360100	---
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Below are the special flat rate labor operation code choices for this action.

Completion before the first vehicle delivery to a customer (New in-stock/No in-service date), or the vehicle is already in the workshop for another reason and/or repair.

Work Pkg	Labor Operation	Description (Plusposition)	Labor Allowance
# 1	00 78 663	Checking the air lines of the air supply system (No rework needed)	3 FRU
Or:			
# 2	00 78 664	Checking and, if necessary, reworking the air lines of the air supply system	6 FRU

Or:

The vehicle arrives at your center and this Action shows open (No other Main work will be performed or claimed during this workshop visit).

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 3	00 78 133	Checking the air lines of the air supply system (No rework needed)	5 FRU
Or:			
# 4	00 78 134	Checking and, if necessary, reworking the air	8 FRU

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

**Claim Repair Comments**

Reference the SIB number, the issue (briefly), and the work package (WP) number performed in the technician’s RO notes, and in the claim comments (For example: B37 02 25 Air Line Check/Rework WP 1), unless otherwise required by State law.

**FEEDBACK REGARDING THIS BULLETIN**

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

