



SIB 34 07 25

2025-06-11

LOUD CLICK FROM REAR BRAKES ON DEPARTURE

<input checked="" type="checkbox"/>	THIS REPAIR IS MOBILE FRIENDLY
<input type="checkbox"/>	THIS REPAIR IS REMOTE SOFTWARE UPGRADE (RSU) FRIENDLY

MODEL

E-Series	Model Description	Affected Option Codes
G09	BMW XM Sports Activity Vehicle	3M1 Blue brake caliper
G60	5 Series Sedan & i5 Sedan	3M2 Red brake caliper
G70	7 Series Sedan & i7 Sedan	3M3 Black brake caliper

SITUATION

A loud "click"- type noise can be heard from the rear axle brakes when driving off forwards, and/or in reverse.

See attached video V34 01 25.

CAUSE

Interaction of the spring clips with the brake caliper carriers.

CORRECTION

First, review the VIN-specific Repair History (Claims) section located at the bottom in the Warranty Vehicle Inquiry (WVI) to confirm that a prior claim for this repair procedure has not already been submitted and accepted.

1. Remove the rear wheels.
2. Remove the spring clip on both rear brake calipers.



3. Using the approved brake pad paste, PN 83 12 2 296 187 packet (5 ml) or 83 19 2 450 789 8 oz bulk container; apply a small amount to the top and bottom of both rear caliper carriers in the area shown in the photo.

4. Reinstall the spring clip.
5. Reinstall the rear wheels.
6. Reassess the noise complaint.

Note: The repair procedure provided in this Service Information Bulletin is included in the AIR application's repair instruction.

PARTS INFORMATION

To determine the part number(s) that applies to the specific vehicle being repaired, enter the VIN / Chassis number into either ETK or AIR, this will consider the specific equipment and/or options that are fitted to the

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vehicle.

Part Number	Description	Quantity
83 12 2 296 187	Brake Pad Paste (DN = 5 ml/0.169 oz)	Sublet 1 packet
Or		
83 19 2 450 789	BMW Group Brake Pad Paste (DN = Bulk 8 oz)	Sublet 5 ml

CLAIM INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks (4/50), up to, but not including the first replacement of the rear brake pads.

Reimbursement for this repair will be via normal claim entry utilizing the applicable work package information below.

Repair Code:	3400900200	G09 G60 G70 Rear brake noises on departure
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Below are the special flat rate labor operation code choices for this repair.

The vehicle is already in the workshop for another reason and/or repair.

Work Pkg	Labor Operation	Description (Plusposition)	Labor Allowance
# 1	00 74 740	Grease housing spring on brake caliper	As applicable

Or:

The vehicle’s rear wheels are already removed for another reason and/or repair.

Work Pkg	Labor Operation	Description (Associated work)	Labor Allowance
# 2	00 74 741	Grease housing spring on brake caliper (Rear wheels removed)	1 FRU

Or:

The vehicle arrives at your center for this repair (No other Main work will be performed or claimed during this workshop visit).

Work Pkg	Labor Operation	Description (Main work)	Labor Allowance
# 3	00 74 110	Grease housing spring on brake caliper	As applicable

Only one of the flat rate labor operation codes listed above can be used for claim submission and reimbursement. Also, only one Main work flat rate labor operation code can be claimed per workshop visit.

Claim Repair Comments

Reference the SIB number, the issue (briefly), and the work package (WP) number performed in the technician’s RO notes, and in the claim comments (For example: B34 07 25 Grease Rear Brake Assm. Spring WP 1), unless otherwise required by State law.

BMW Group’s AIR Application Resource for Flat Rate Labor Operation Codes

To obtain the corresponding flat rate unit (FRU) allowance information from the BMW Group AIR application resource, start by entering the Chassis Number (last seven (7) characters of the VIN), and click on the “Search” icon. If the “Vehicle Selection” window displays two or more model possible vehicle choices, select
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the applicable Model, or enter the full VIN (17 characters) instead to proceed. Click on the “Flat Rate Units” button and enter a flat rate labor operation code number “without spaces” in the field to the right, click on the “Search” icon to display the corresponding listing of “Flat rate unit group details” that are available and their corresponding FRU allowances.

FEEDBACK REGARDING THIS BULLETIN

Technical Feedback	To submit feedback for the technical topic of this bulletin: Submit your feedback in the rating box at the top of this bulletin
Warranty Feedback	To submit feedback for the CLAIMS section of this bulletin: Submit an IDS ticket to the Warranty Department, or use the chat available in the Warranty Documentation Portal
Parts Feedback	To submit feedback for the PARTS section of this bulletin: Submit an IDS ticket to the Parts Department

Supporting Materials

Videos

[34 01 25](#)

