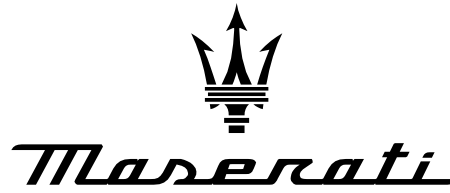


Technical Information

FROM: Maserati TSO

TO: Maserati Network



PERSONAL SERVICE LAB

MASTERS OF CARE

Fastener Torque Check Procedure

ATTENTION! This bulletin supersedes MAS004589 MTB 25-08 released on Mar 4, 2025. This bulletin has been updated with clarifications. Please discard/remove all copies of the previous bulletin.

Date: June 5, 2025

This bulletin provides clear instructions on how to perform a proper tightening torque check. Follow this procedure when requested or when analyzing the root cause of a fastener-related issue.

Models Affected: All Models (All Model Years)

Procedure Overview

Important Notes:

- ! Do not touch or manipulate the fastener before marking and performing the torque check. Submit all findings through Blue on Line, including photos and displacement measurements.

1. Preparation

Use a brightly colored paint marker (e.g., Sharpie) to mark the initial position of the screw, fastener, or nut head relative to the fixed surface (see example in reference image).



2. Documentation

Take clear photographs showing the position of the marker before proceeding.

3. Torque Check

Using a digital torque wrench, apply the torque value exactly as specified in the Workshop Manual.

- ⚠ Do not exceed the specified torque value.

4. Displacement Measurement

If the fastener rotates when reaching the specified torque:

- Measure the distance between the new and original positions using a caliper (measurement must be in millimeters). Take photos and attach to the BOL.
- Report the displacement findings to BOL.
- If the fastener rotates completely (one or more full turns), report it as:
Example: "1 full turn + 5 mm displacement."



Warranty Reminder

As outlined in the Warranty White Book, any repairs found to result from incorrect technical procedures or technician negligence may not be covered under warranty.

Need Help?

If you have questions or require clarification, please contact Technical Support.