



GROUP	MODEL
ELE	2025MY K4 (CL4)
NUMBER	DATE
384	June 2025

TECHNICAL SERVICE BULLETIN

SUBJECT: **REAR COMBINATION LAMP BULB REPLACEMENT (CA2506)**

This bulletin provides information regarding the replacement of the rear turn signal bulbs and stop lamp bulbs in the rear combination lamps on certain 2025MY K4 (CL4m) vehicles produced from July 5, 2024, to February 15, 2025, and equipped with incandescent bulbs. The bulbs might prematurely become inoperative. If one or more of these rear combination lamp bulbs are inoperative, replace all four (4) bulbs following the procedure outlined in this TSB.



NOTICE

A Technical Service Bulletin is a field fix repair program without customer notification that may be performed during the warranty period.

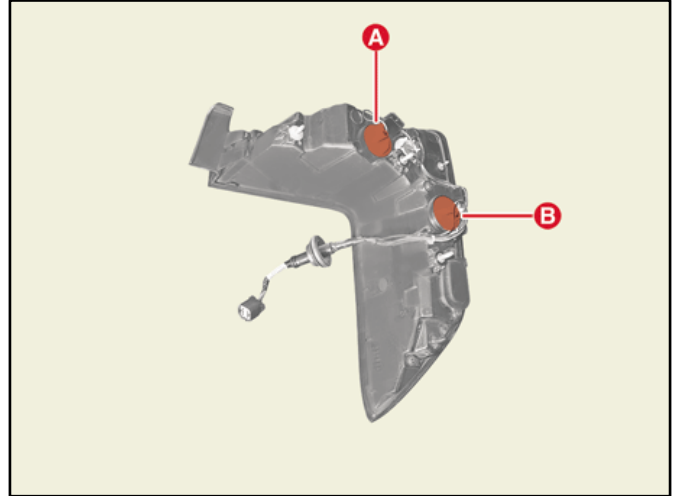
This bulletin should only be performed with valid customer complaint of an inoperative brake light bulb and/or rear turn signal bulb.

Repair status for a VIN is provided on KDealer+ (Service → Warranty Coverage → Warranty Coverage Inquiry). **If ELE384/CA2506 is complete, subsequent or follow-up concerns must be addressed according to normal Service/Warranty Guidelines.**

Replacement Procedure:**BEFORE PERFORMING THIS TSB:**

Customer complaint of inoperative brake light bulb(s) and/or rear turn signal bulb(s) MUST be stated in the opening RO and Claim Notes.

1. Replace **both** left and right stop lamp bulbs (A) **and** turn signal lamp bulbs (B) by referring to 'Body (Interior / Exterior / Electrical) → Light & Vision System → Rear Combination Lamp → Replacement' in the applicable Shop Manual in KGIS.




2. Confirm normal operation of the brakes lamp and turn signal bulbs.

SUBJECT:

REAR COMBINATION LAMP BULB REPLACEMENT (CA2506)**AFFECTED VEHICLE RANGE:**

Model	Production Date Range
K4 (CL4)	July 5, 2024 to February 15, 2025

REQUIRED PART:

Part Name	Part Number	Figure	Qty.	Comments
Bulb	18642 21008HQQK		4	L/H Stop Lamp
				L/H Position Lamp
				R/H Stop Lamp
				R/H Position Lamp

Note: Bulbs are packaged individually. Dealers MUST order four (4) bulbs per vehicle. This part has a very low replacement rate, so please do not order unless the customer's vehicle is confirmed to be affected.

WARRANTY INFORMATION:

Code: N99 C Code: N99

Claim Type	Causal P/N	Qty.	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.
V	18642 21008H	0	(CA2506) Left and Right Brake Lamp and Rear Turn Signal Bulb Replacement	250M06R0	0.6 M/H	18642 21008HQQK	4

When substitute transportation is provided, manually enter sublet code 'X2' for rental expense reimbursement or one roundtrip rideshare expense.

