



Service Bulletin

Bulletin No.: 24-NA-151

Date: April, 2025

TECHNICAL

Subject: Loose Roof Ditch Molding

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Silverado EV	2024	2025	-	-	All	All
GMC	Sierra EV	2024	2025				

Involved Region or Country	North America
Condition	Some customers may comment that the roof ditch moldings are not seated flush to the truck and/or coming loose.
Cause	The causes of the condition may be that the attachment tabs on the roof ditch moldings are not secured to the body studs.
Correction	While the roof ditch moldings between the WT and the RST/Denali are different, the repair procedure is similar. If the roof ditch molding does not show signs of visible exterior damage - it is not necessary to replace it. It can be reused in conjunction with the below repair procedure. If the attachment tabs on the ditch molding (where the ditch molding locks in the body studs) are fractured - the ditch molding can still be reused in conjunction with the repair procedure below.

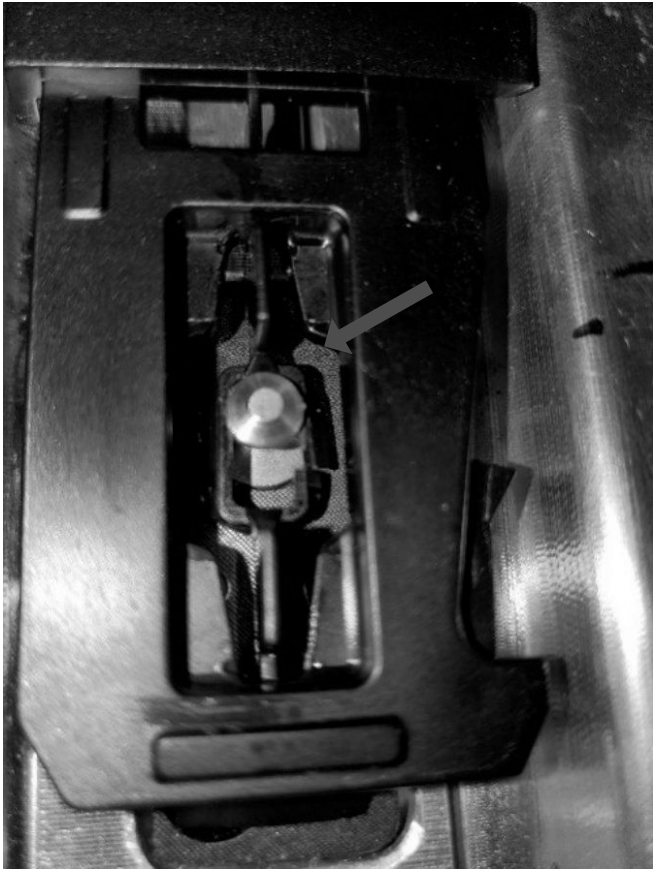
Service Procedure

Important: Service agents must comply with all International, Federal, State, Provincial, and/or Local laws applicable to the activities it performs under this bulletin, including but not limited to handling, deploying, preparing, classifying, packaging, marking, labeling, and shipping dangerous goods. In the event of a conflict between the procedures set forth in this bulletin and the laws that apply to your dealership, you must follow those applicable laws.

Important: This technical service bulletin (TSB) can only be completed by certified repair facilities who have met all specific training, tool and equipment requirements pertaining to the vehicle Brand and Model serviced. Repairs must be performed by a technician who has successfully completed the required training.

Trucks w/o RPO CFF:

1. If a NEW roof ditch molding is installed and after replacement, the molding sits flush to the roof and all molding mounting clips to the body studs are tight and secure, then no further action is needed.
2. If the existing roof ditch molding that was removed does not show signs or visible exterior damage but does have fracturing of the mounting clips, then proceed with the outlined service procedure below.



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3. If a NEW roof ditch molding is installed and after replacement, the molding does not sit flush or secure to the body studs then inspect for signs of fracturing at the mounting points where the molding secures to the body studs. If any fractures are found proceed with the outlined service procedure below.



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4. Using a trim tool, remove the roof ditch molding and place on a flat surface.



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5. Clean the roof ditch and apply masking tape along the length of the roof ditch to prevent any adhesive from spilling over.



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6. Then apply the adhesive to the front end **ONLY** of the roof ditch molding in a 5mm circle and immediately place in position. Secure that end to the roof with a small amount of pressure for 30 seconds. The adhesive dries quickly (Approximately 20 seconds) so be sure to plan the placement and properly align it to the roof.

Note: It's best to install the front end first for the best appearance and below the windshield lace to prevent wind noise.



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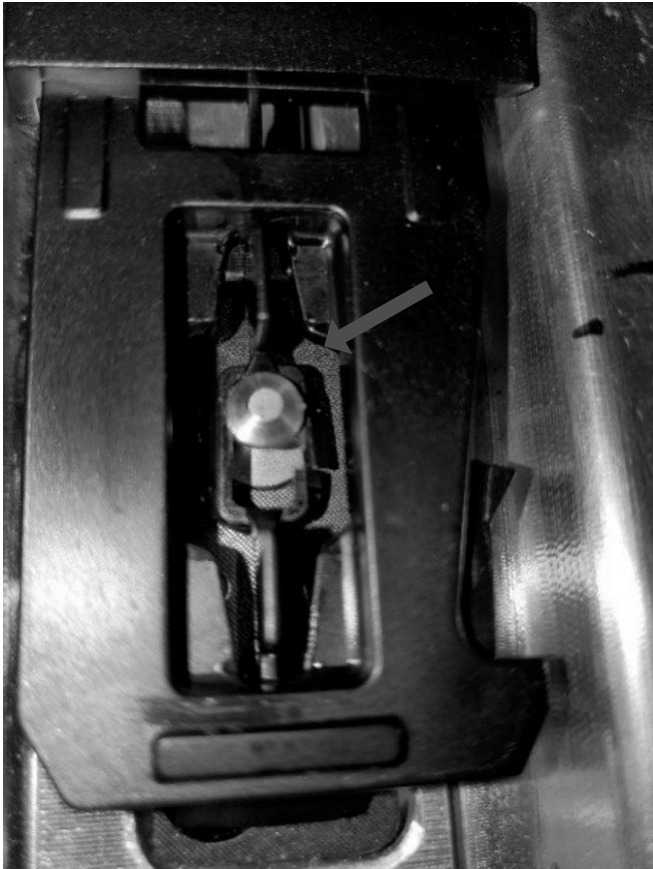


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7. Apply adhesive to the other end of the molding in a 5mm circle and immediately place in position and secure to the roof. Apply a small amount of pressure for 30 seconds while the adhesive cures.

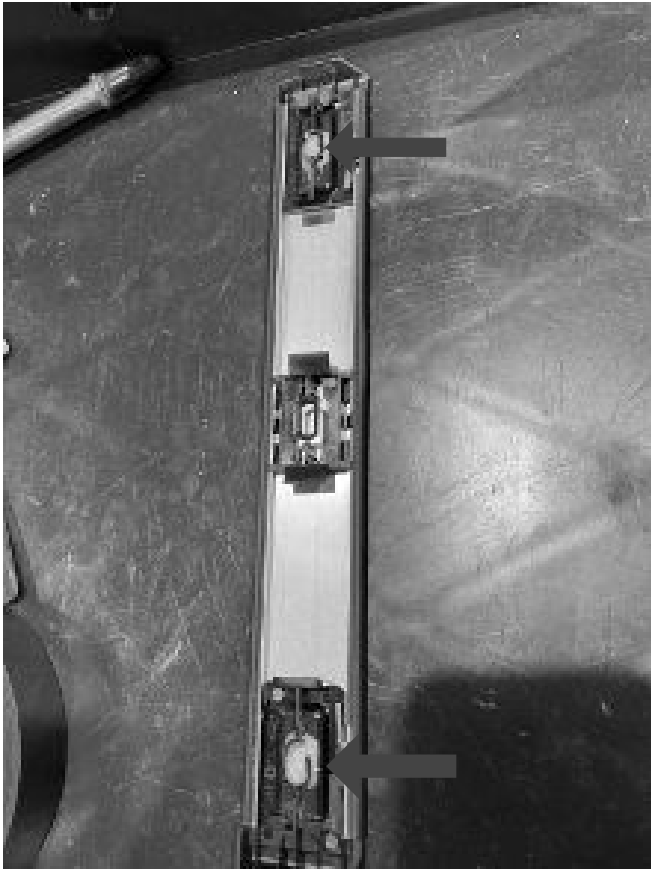
Trucks w/ RPO CFF:

1. If a NEW roof ditch molding is installed and after replacement, the molding sits flush to the roof and all molding mounting clips to the body studs are tight and secure, then no further action is needed.
2. If the existing roof ditch molding that was removed does not show signs or visible exterior damage but does have fracturing of the mounting clips, then proceed with the outlined service procedure below.



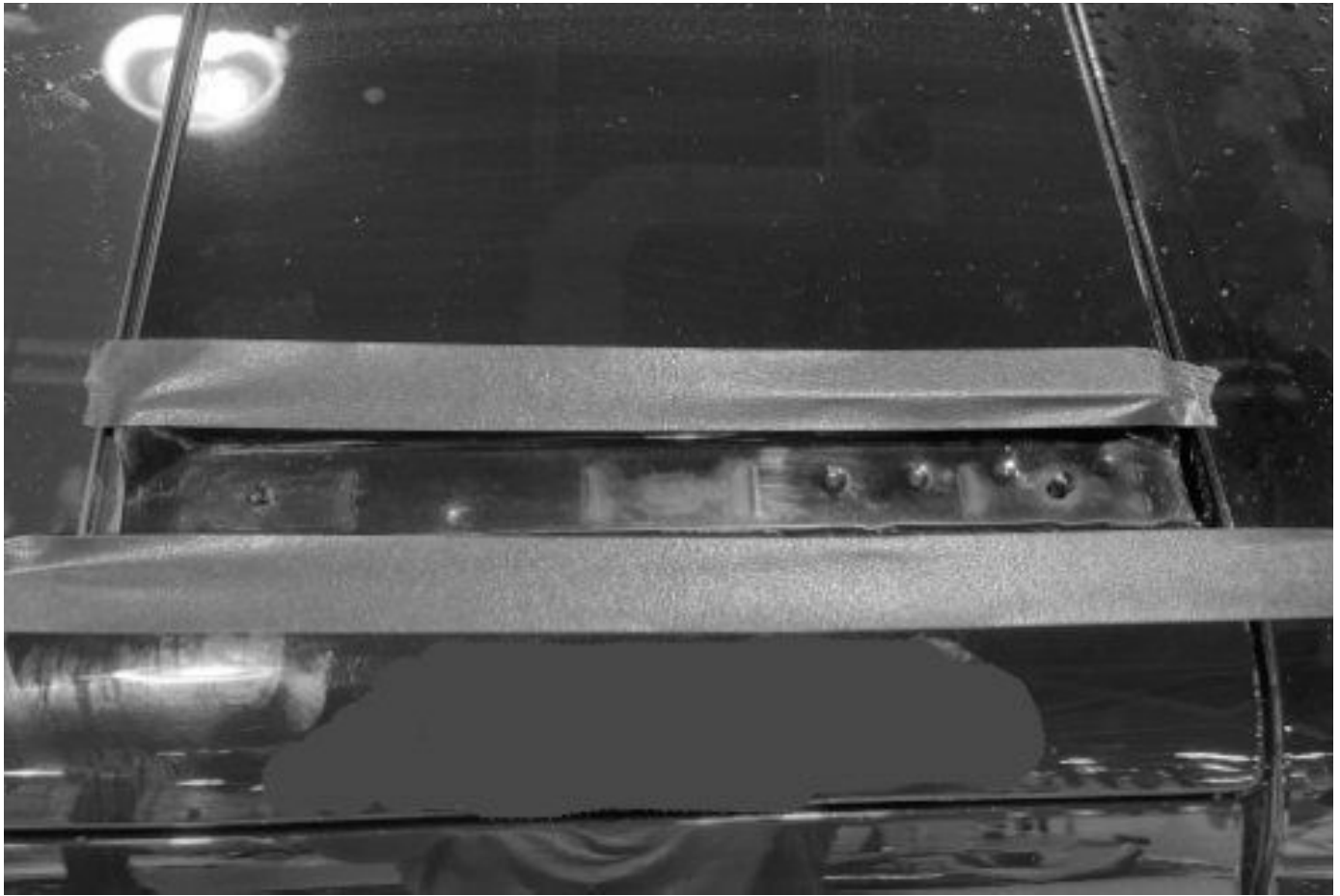
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3. If a NEW roof ditch molding is installed and after replacement, the molding does not sit flush or secure to the body studs then inspect for signs of fracturing at the mounting points where the molding secures to the body studs. If any fractures are found proceed with the outlined service procedure below.



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4. Using a trim tool, remove the roof ditch molding and place on a flat surface.

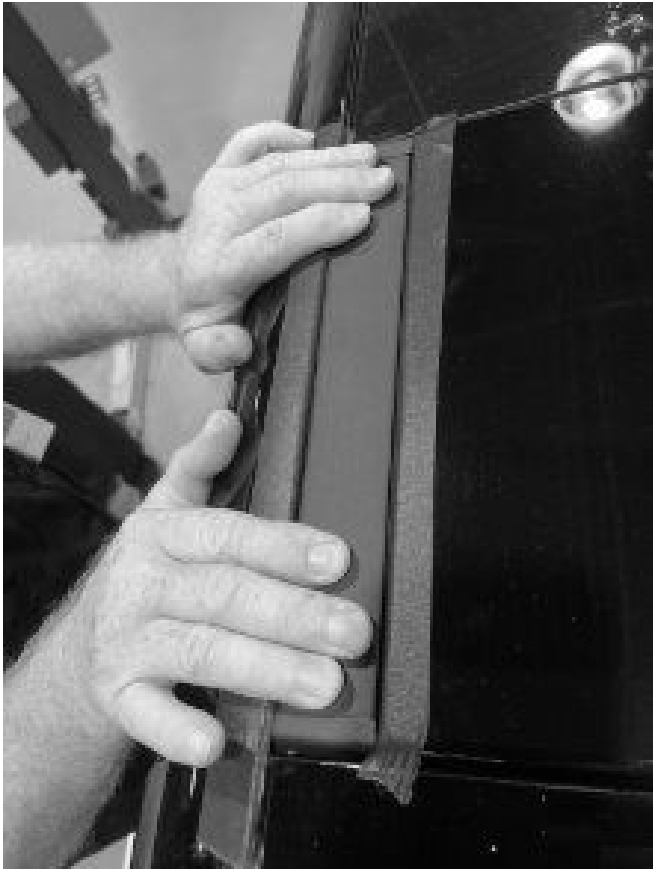


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5. Clean the roof ditch and apply masking tape along the length of the roof ditch to prevent any adhesive from spilling over.



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6. For RST/Denali EV, apply adhesive to the front and back of the retention clips on the roof ditch molding in a 5mm circle and immediately place in position. Once installed, apply a small amount of pressure for 30 seconds to both ends of the roof ditch molding to ensure it is properly secure.



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Note: It’s best to install the front end first for the best appearance and below the windshield lace to prevent wind noise.

Important: Be sure to secure the roof molding underneath the weatherstrip properly otherwise a leak could occur.

Parts Information

Causal Part	Description	Part Number	Qty
X	Applicator Tip Note: Because the adhesive dries rapidly, multiple tips will be needed	3M 38191	1 per ditch molding for the RST/ Denali per ditch molding and 2 per ditch molding for the WT
X	3M Super-Fast Repair Adhesive, Translucent Color, Two-Component, Semi-Rigid, Urethane Adhesive, 47.3 mL/1.6 fl oz Cartridge	3M 04747	1

Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
*6086118	Resecure Loose Roof Ditch Molding – w/o RPO CFF	0.3 hr
Add	Additional Loose Roof Ditch Moldings	0.2 hr
*6086128	Resecure Loose Roof Ditch Molding – w/ RPO CFF	0.3 hr
Add	Additional Loose Roof Ditch Moldings	0.2 hr
*This is a unique Labor Operation for Bulletin use only.		

Version	4
Modified	Released August 09, 2024 Revised December 12, 2024 – Added three steps and graphic to the beginning of both Service Procedures. Revised March 04, 2025 - Revised Part Numbers under Parts Information. Revised April 15, 2025 – Added 2025 Model Year.