

TECHNICAL INSTRUCTIONS

FOR

SPECIAL SERVICE CAMPAIGN 25TC05

MISSING EMISSION CONTROL INFORMATION LABEL

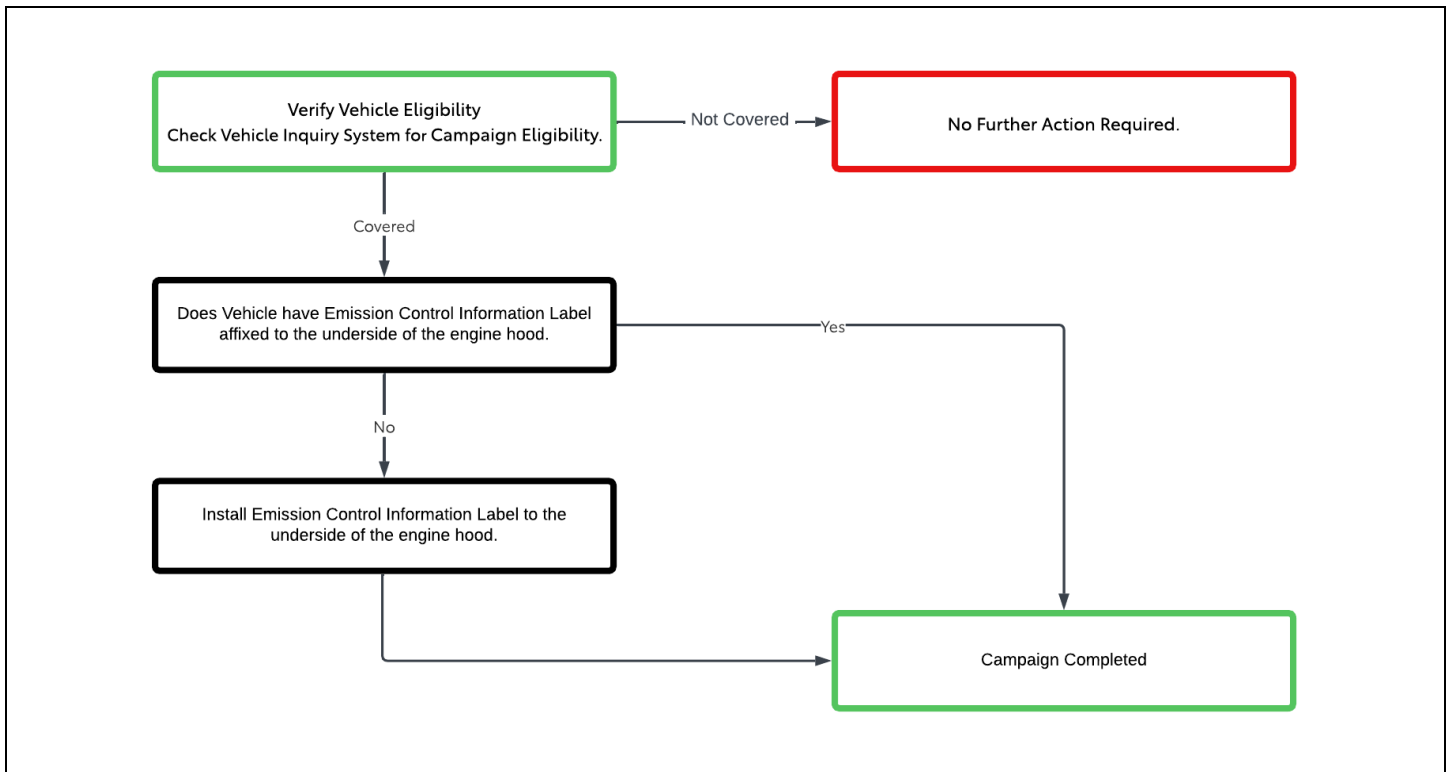
CERTAIN 2024 RAV4 HV

The repair quality of covered vehicles is extremely important to Toyota. All dealership technicians performing this recall are required to successfully complete the most current version of the E-Learning course "Safety Recall and Service Campaign Essentials". To ensure that all vehicles have the repair performed correctly; technicians performing this repair are required to currently have completed all of the following courses:

-T206A Electrical Circuit Diagnosis

It is the dealership's responsibility to select technicians that have completed the above course to perform this repair. Carefully review your resources, the technician skill level, and ability before assigning technicians to this repair. It is important to consider technician days off and vacation schedules to ensure there are properly trained technicians available to perform this repair at all times.

I. OPERATION FLOW CHART



II. IDENTIFICATION OF AFFECTED VEHICLES

1. CHECK VEHICLE FOR CAMPAIGN ELIGIBILITY

- Compare the vehicles VIN to the VIN listed on the Repair Order to ensure they match.
- Check the TIS Vehicle Inquiry System to confirm the VIN is involved in this Campaign, and that it has not already been completed.

Note: *TMNA warranty will not reimburse dealers for repairs completed on vehicles that are not affected or were previously completed, even by another dealer.*

III. PREPARATION

A. PARTS

Part Number	Part Description	Quantity
11298-F0085	LABEL, EMISSION CONTROL INFORMATION	1

B. TOOLS & EQUIPMENT

• Clean Dry Microfiber Cloth	• Plastic Squeegee (optional)	
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C. MATERIALS

• Alcohol Wipe	
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IV. BACKGROUND

The subject vehicles may not have had the required Emission Control Information Label applied to the underside of the engine hood.



missing label. Emission control information



label from other model

V. WORK PROCEDURE



1. Prepare Surface for Label

- Clean the area where you are affixing the Emission Control Information label with alcohol wipe.
- Wipe area with microfiber cloth to finish preparing the under-hood location for affixing the label.

2. Install Emission Control Information Label

- Affix the Emission Control Information Label to the clean dry surface under hood as seen in image.

Note: A plastic squeegee can be used to affix label smoothly and remove air bubbles.



◀ VERIFY REPAIR QUALITY ▶

- Confirm Emission Control Information Label is the corresponding label for that vehicle.
- Confirm label is properly installed in the appropriate location

If you have any questions regarding this update, please contact your regional representative.

VI. APPENDIX

A. CAMPAIGN DESIGNATION DECORDER

