



Bungalow Door Side wall stiffener process

Bulletin Type:	SRP
Bulletin #(s):	25-008
Job Code(s):	<i>If affected unit has warranty remaining, submit your claim following the normal process</i>
Flat Rate(s):	

Publication Date:	May 2025
Make(s):	Jayco
Model(s):	Jay Flight Bungalow
Model Year(s):	2024

Incident:	Bungalow door side sidewall bulging
Affected Units:	2024 Jayco Jay Flight Bungalow
Parts List:	56 Qty - 10 x 1 1/2" screw (Purchase Locally) 8 Qty - #8 x 2 1/2 wood screws (Purchase Locally) 10 Qty - #8 x 1 1/2 wood screws (Purchase Locally) 1 EA - STIFFENER,W STL 3.00X1.50X103.25 7GA (Jayco Part #2079423) 1 EA - STIFFENER,W STL 1.50X1.50X103.25 7GA (Jayco Part #2079424) 2 EA PANEL,3.4X48X108 WMNRL CP2 (Jayco Part #2042509) 1 EA - TAPE,FILM 01.50 WMNRL (Jayco Part #2032443) 1 EA - ADHESIVE,SOLID BOND K140 20 OZ SAUSAGE PK (Purchase Locally)
Misc. Tools & Supplies:	Claw Hammer

DOOR SIDE WALL STIFFENER REPAIR INSTRUCTIONS

1. Loosen the rearward leg of the awning from the side of the sidewall.
2. Remove the interior paneling and insulation from the wall in the area where the channel is to be installed. Ref. the drawing on the last page of the instructions. (Figure 1)
3. Remove the OSB backer located in the top cavity and identified as 25 in the drawing on the last page of these instructions.
4. Cut the header and associated framing members as shown in figure 1. If necessary additional wood may need to be trimmed to increase the width of the area to allow for a snug fit of the steel channel. Use caution as to not cut into the exterior panel.



5. Apply adhesive that has been provided to the paneling as shown in figure 2.
6. Install the 3" wide steel channel into place as shown in the figure 3. The top end of the channel is painted white and must be installed against the top rail of the sidewall so that it is flush to the interior surface of the wall framing. This will allow for the proper placement of the screws into the framing members.
7. Install two #8 x 2 ½ screws vertically into the holes provided and into the top rail of the sidewall. Now install the bottom of this channel so that it is flush to the interior surface of the wall framing of the sidewall in the same manner as was done for the top location and again installing two #8 x 2 ½ screws down into the bottom rail of the sidewall framing. (Figure 3)
8. The sidewall framing is now to be gradually pulled along its length so that it is flush to the edge of the steel channel. This can be done by installing #8 x 2 ½ screws into the surface along each edge of the steel channel leaving the screw head approximately ½" high as shown in the photo below. With a claw hammer under the head of the screw and the head of the hammer on the edge of the steel channel the wall framing can be pulled so that it is flush with the edge of the steel channel. (Figure 4)
9. Once the surface is flush install number 10 x 1 1/2" screws into the holes in the flange of the channel securing it to the wood framing on each side of the channel. Repeat this process along the length of the channel until all the screws have been installed. (Figure 4)



- 10. Replace the insulation, paneling, trim and seam tape.
- 11. Reinstall the awning arm.
- 12. Figure 5 shows the 1 1/2" wide channel being installed at the rear of the slide out room in the same manner as was done at the forward end of the slide out room. The window will need to be removed and later reinstalled. (Figure 5)
- 13. Remove item 25. Areas where the cuts and material removal is to be done are shown in **RED** in figure 6.



Fig. 5

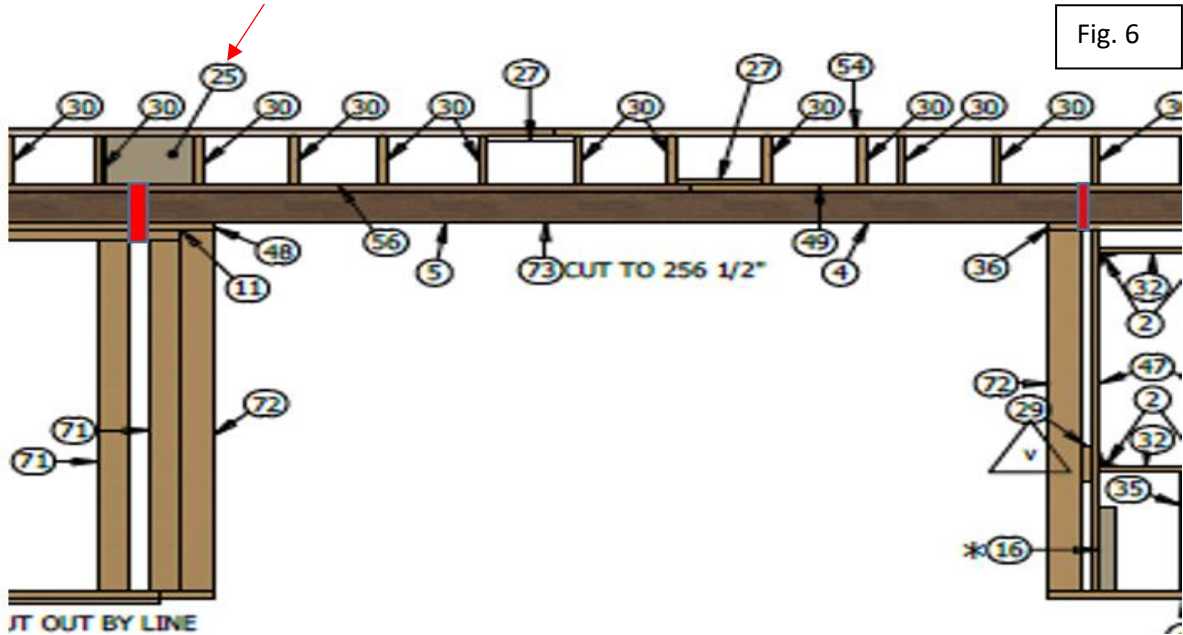


Fig. 6

Jayco's sole obligation under our limited warranty is to repair or replace defective materials and/or workmanship deemed our responsibility as determined by Jayco in our sole discretion. Jayco reserves the right to use new and/or remanufactured parts or materials of similar quality to complete any work, and to make parts and/or design changes as appropriate without notice to anyone. Jayco designs and/or materials changes are done without obligation to incorporate such changes in previously manufactured product. Jayco makes every reasonable effort to ensure field remedies will not adversely affect performance and/or safety of the unit. This field remedy is not intended to extend to future performance of this RV, or any of its materials, components or parts beyond the standard warranty period. The RV owner's obligation to notify Jayco, or one of its independent, authorized dealers, of a claimed defect does not modify any obligation placed on the RV owner to contact Jayco directly when attempting to pursue remedies under state or federal law. .

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