

Service Alert

Mazda North American Operations
Irvine, CA 92618-2922



Subject: TRANSMISSION DESIGN CHANGE (PART SUPERSESSION)	Service Alert No.: SA-022/25
	Last Issued : 05/13/2025

BULLETIN NOTES

This service alert supersedes the previously issued service alert(s) listed below. The changes are noted in Red text.

Previous Service Alert(s)	Date(s) Issued:
SA-002/24	10/23/24 and 01/10/24

APPLICABLE MODLE(S)/VINS

2025 CX-70 H3T or PHEV

2024-2025 CX-90 H3T or PHEV

DESCRIPTION

Due to a manufacturing change, the CX-70/CX-90 transmission has undergone a transmission part design change when replacing the transmission assembly.

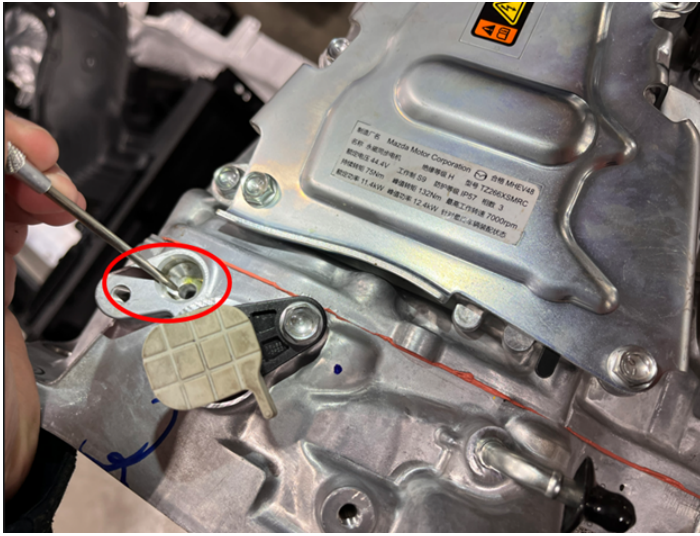
Old design originally required a coolant line running to the top of the bell housing, the new design has omitted the hole and need for the coolant line.

The new/superseded design can be used in place of the old/original design, and the coolant hose with fitting is no longer needed.

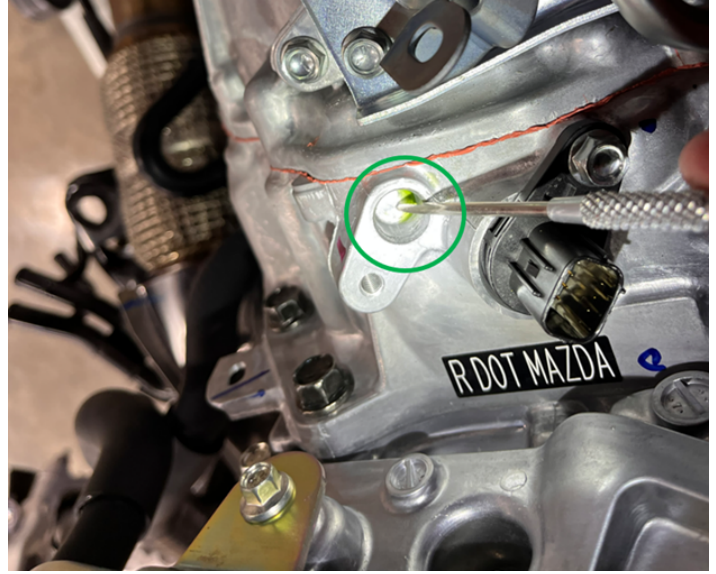
Refer to Parts flash RF-24-01R2 (linked below) for details.

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Original Design (Transmission Hole Drilled) (H3T shown, PHEV similar)



New Superseded Design (Hole Blocked) (H3T shown, PHEV similar)



PARTS INFORMATION

Please review Parts Flash 24-01 for part number information

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