



Technical Service Bulletin

GROUP	NUMBER
BODY	25-BD-001G-1
DATE	MODEL(S)
MAY 2025	SEE BELOW

SUBJECT: DARK CHROME TRIM STAINED OR DISCOLORED

This TSB supersedes 25-BD-001G to revise the applicable vehicle, parts information, and warranty information sections to remove 2023-2024MY G70 (IK) and 2023-2024MY GV70 (JK1, JK1A) and add 2025MY and later GV70 (JK1A) built by HMMA.

Description: This bulletin provides repair information for the dark chrome trim when stains are present. Some stains may occur from hard water or cleaning chemicals used during a car wash. Follow the procedures below to replace the affected dark chrome moldings.



Applicable Vehicles with Dark Chrome Trim:

- 2019-2022MY & 2025MY and later G70 (IK) vehicles
- 2017-2020MY G80 (DH) vehicles
- 2021MY and later G80 (RG3) vehicles
- 2022MY & 2025MY and later GV70 (JK1) vehicles
- 2025MY and later GV70 (JK1A) vehicles
- 2021MY and later GV80 (JX1) vehicles

Parts Information:

Model	Part Name	Part Number	
G70 (IK)	Moulding Assembly – Front Door Frame (LH)	82850-G9010	
	Moulding Assembly – Front Door Frame (RH)	82860-G9010	
	Moulding Assembly – Rear Door Frame (LH)	83850-G9011	
	Moulding Assembly -Rear Door Frame (RH)	83860-G9011	
	Weatherstrip Assembly – Front Door Belt Outer Side (LH)	82210-G9010	
	Weatherstrip Assembly – Front Door Belt Outer Side (RH)	82220-G9010	
	Weatherstrip Assembly – Rear Door Belt Outer Side (LH)	83210-G9010	
	Weatherstrip Assembly – Rear Door Belt Outer Side (RH)	83220-G9010	
	Grille Assembly – Radiator		86350-G9750
			86350-G9830
			86350-G9E10
			86350-G9FG0
G80 (DH)	Moulding Assembly – Front Door Frame (LH)	82850-B1600	
	Moulding Assembly – Front Door Frame (RH)	82860-B1600	
	Moulding Assembly – Rear Door Frame (LH)	83850-B1600	
	Moulding Assembly -Rear Door Frame (RH)	83860-B1600	
	Weatherstrip Assembly – Front Door Belt Outer Side (LH)	82210-B1600	
	Weatherstrip Assembly – Front Door Belt Outer Side (RH)	82220-B1600	
	Weatherstrip Assembly – Rear Door Belt Outer Side (LH)	83210-B1600	
	Weatherstrip Assembly – Rear Door Belt Outer Side (RH)	83220-B1600	
	Glass & Moulding Assembly – Quarter Fixed (LH)	87810-B1200	
	Glass & Moulding Assembly – Quarter Fixed (RH)	87820-B1200	
	Grille Assembly – Radiator	86350-B1920	

NOTE: For parts with multiple part numbers, refer to the parts catalog for the applicable part number per VIN.

Parts Information (continued):

Model	Part Name	Part Number
G80 (RG3)	Moulding Assembly – Front Door Frame (LH)	82850-T1500
	Moulding Assembly – Front Door Frame (RH)	82860-T1500
	Moulding Assembly – Rear Door Frame (LH)	83850-T1500
	Moulding Assembly -Rear Door Frame (RH)	83860-T1500
	Weatherstrip Assembly – Front Door Belt Outer Side (LH)	82210-T1500
	Weatherstrip Assembly – Front Door Belt Outer Side (RH)	82220-T1500
	Weatherstrip Assembly – Rear Door Belt Outer Side (LH)	83210-T1500
	Weatherstrip Assembly – Rear Door Belt Outer Side (RH)	83220-T1500
	Glass & Moulding Assembly – Quarter Fixed (LH)	87810-T1050
		87810-T1051
	Glass & Moulding Assembly – Quarter Fixed (RH)	87820-T1050
		87820-T1051
	Grille Assembly – Radiator	86350-T1560
		86350-T1570
GV70 (JK1)	Moulding Assembly – Front Door Frame (LH)	82850-AR010
	Moulding Assembly – Front Door Frame (RH)	82860-AR010
	Moulding Assembly – Rear Door Frame (LH)	83850-AR010
	Moulding Assembly – Rear Door Frame (RH)	83860-AR010
	W/Strip Assembly – Front Door Belt Outer Side (LH)	82210-AR010
	W/Strip Assembly – Front Door Belt Outer Side (RH)	82220-AR010
	W/Strip Assembly – Rear Door Belt Outer Side LH	83210-AR010
	W/Strip Assembly – Rear Door Belt Outer Side RH	83220-AR010
	Glass & Moulding Assembly – Quarter Fixed (LH)	87810-AR100
		87810-AR500
	Glass & Moulding Assembly – Quarter Fixed (RH)	87820-AR100
		87820-AR500
	Grille Assembly – Radiator	86350-AR700
		86350-AR710

NOTE: For parts with multiple part numbers, refer to the parts catalog for the applicable part number per VIN.

Parts Information (continued):

Model	Part Name	Part Number
GV80 (JX1)	Moulding Assembly – Front Door Frame (LH)	82850-T6020
	Moulding Assembly – Front Door Frame (RH)	82860-T6020
	Moulding Assembly – Rear Door Frame (LH)	83850-T6020
	Moulding Assembly – Rear Door Frame (RH)	83860-T6020
	W/Strip Assembly – Front Door Belt Outer Side (LH)	82210-T6200
	W/Strip Assembly – Front Door Belt Outer Side (RH)	82220-T6200
	W/Strip Assembly – Rear Door Belt Outer Side LH	83210-T6200
	W/Strip Assembly – Rear Door Belt Outer Side RH	83220-T6200
	Glass & Moulding Assembly – Quarter Fixed (LH)	87810-T6700
	Glass & Moulding Assembly – Quarter Fixed (RH)	87820-T6700
	Grille Assembly – Radiator	86351-T6000

NOTE: For parts with multiple part numbers, refer to the parts catalog for the applicable part number per VIN.

Warranty Information:

Model	Op. Code	Operation	Op. Time	Causal Part	Nature Code	Cause Code
All	Refer to WEBLTS	Refer to WEBLTS	Refer to WEBLTS	Refer to parts information above	A41	ZZ6

NOTE 1: Normal warranty applies.

NOTE 2: Submit claim on Claim Entry Screen as “Warranty” type.

NOTE 3: This TSB includes repair justification photos. Op times include VIN, Mileage, and Repair justification photo(s) as outlined in the Digital Documentation Policy.

NOTE 4: The incident parts are subject to callback through the normal Warranty Technical Center (WTC) parts return process. **Claim is subject to debit if the part is not returned.**

NOTE 5: If a part is found in need of replacement while performing this TSB and the affected part is still under warranty, submit a separate claim using the same repair order. If the affected part is out of warranty, submit a Prior Approval request for goodwill consideration prior to performing the work.

Service Procedure:**DIGITAL DOCUMENTATION**

This TSB includes Repair justification photos. Refer to the latest Warranty Digital Documentation Policy for requirements.

1. Inspect all exterior chrome surfaces on the vehicle to identify which areas are stained or discolored.



- 2.

DIGITAL DOCUMENTATION

Using STUI, take photos of each stained/discolored dark chrome trim with the last 6 digits of the VIN and the date of repair on a piece of paper.

Upload the photos to STUI.



3. Replace each affected dark chrome trim.
Refer to the applicable shop manual procedure for each part.
4. The service procedure is now complete.