



Technical Service Bulletin

GROUP	NUMBER
CAMPAIGN	25-01-034G
DATE	MODEL(S)
MAY 2025	GV70 (JK1)

SUBJECT: REAR FLOOR PANEL DAMAGE INSPECTION & REPAIR
(SERVICE CAMPAIGN T75G)

* IMPORTANT

Retailers must perform this service campaign on all affected vehicles prior to retail delivery to a guest and whenever an affected vehicle is in the shop for any maintenance or repair.



Access the “Vehicle Information” screen via WebDCS to identify open campaigns.

Description: Certain GV70 (JK1) vehicles may show signs of damage to the passenger-side rear floor panel caused during the assembly process at the factory. This bulletin provides the procedure to inspect the panel and apply sandpaper and undercoating spray to the affected areas.

Applicable Vehicles (Certain):

- 2025MY GV70 (JK1) produced from 11/05/2024 – 12/05/2024

Parts Information:

Model	Part Name	Part Number	Figure	Remarks
GV70 (JK1)	Valugard Undercoating Spray	00232-19035		Approximately 15 vehicles per can
	Sandpaper	N/A		Initial sanding: 180-300 grit sandpaper Secondary sanding: 1000+ grit sandpaper

NOTE: Sandpaper can be sourced from local or online suppliers.

Warranty Information:

Model	Op. Code	Operation	Op. Time	Causal Part	Nature Code	Cause Code
GV70 (JK1)	50D046R0	Rear Floor Panel Damage Inspection	0.3 M/H	65541-AR200	A26	ZZ2
	50D046R1	Rear Floor Panel - Damage Inspection & Repair	0.5 M/H			

NOTE 1: Submit claim on Claim Entry Screen as “Campaign” type.

NOTE 2: If a part is found in need of replacement while performing this campaign and the affected part is still under warranty, submit a separate claim using the same repair order. If the affected part is out of warranty, submit a Prior Approval request for goodwill consideration prior to performing the work.

NOTE 3: This TSB includes Repair validation photos. Op times include VIN, Mileage, and Repair validation photo(s) as outlined in the Digital Documentation Policy.

NOTE 4: Dealer will be reimbursed \$3.00 for sandpaper and undercoating spray under operation code 50D046R1.

Service Procedure:

DIGITAL DOCUMENTATION



This TSB includes Repair validation photos. Refer to the latest Warranty Digital Documentation Policy for requirements.

NOTICE

Applying the recommended torque to all fasteners is essential to reduce potential issues from occurring after the service procedure.

Damage Inspection Procedure

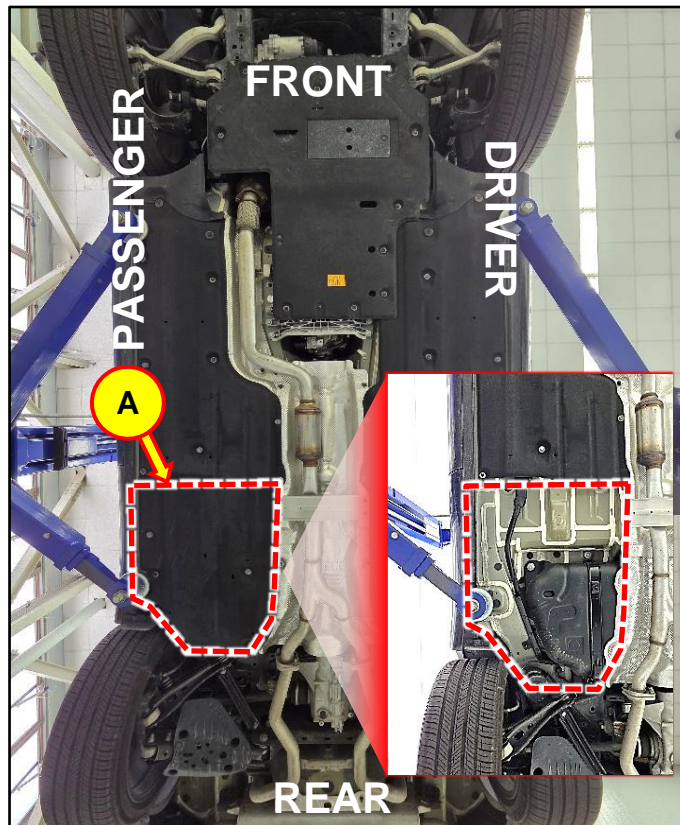
1. Lift the vehicle.



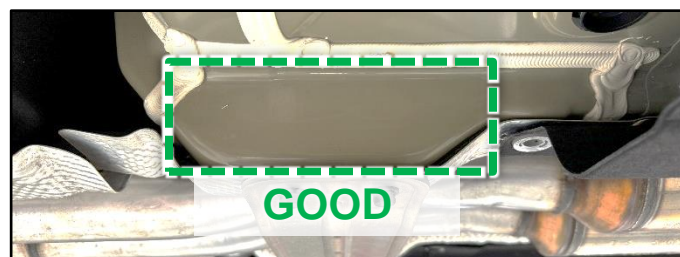
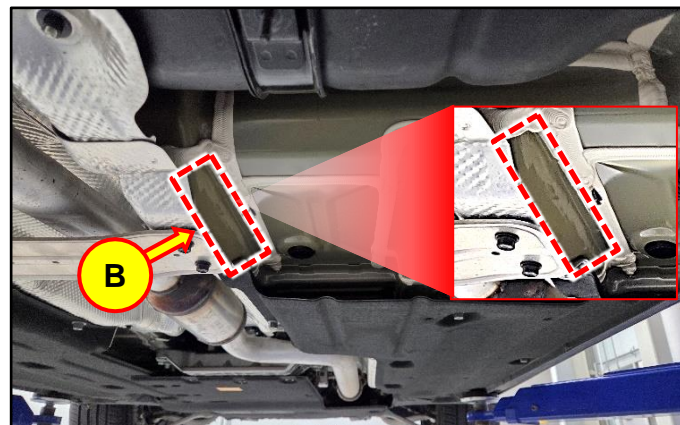
- Remove the mounting bolts and remove the passenger side rear floor undercover (A).

Tightening Torque:

lb-ft	7.25
lb-in	87
N.m	9.8



- Inspect the rear floor panel (B) for damage.
 - GOOD:** If there is **NO** damage, **NO** repair is necessary.
 - NO GOOD:** If there is damage, then the damaged area needs to be repaired.



4.

**DIGITAL
DOCUMENTATION**

Using STUI, take a photo of the boxed area with the last 6 digits of the VIN and the date of repair on a piece of paper.

Upload the photo to STUI.

**NOTICE**

The Digital Documentation photo displays an undamaged area. For damage repair, proceed to the next step.

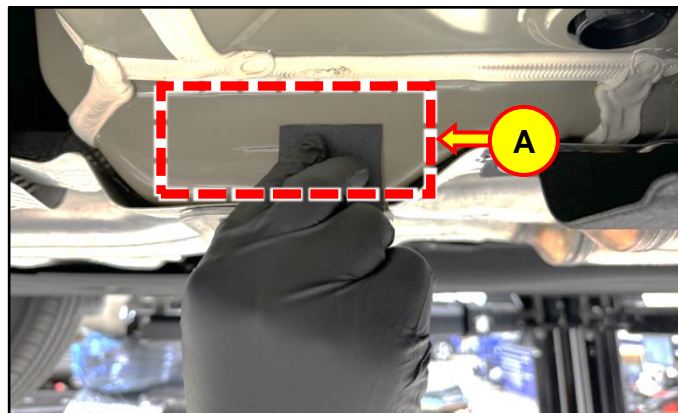
5. After inspection:

- **GOOD**
 - a. Reinstall the passenger side rear floor undercover.
 - b. The service procedure is complete.
- **NOT GOOD**
 - a. Proceed to the **Rear Floor Panel – Undercoating Spray Application** section.

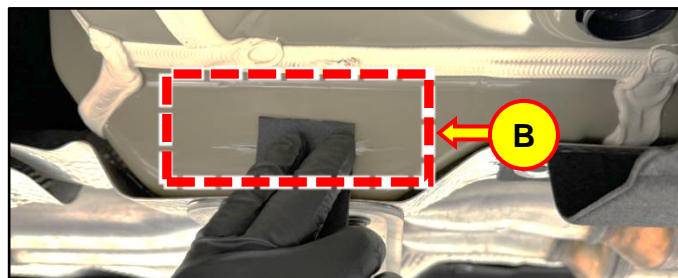
Rear Floor Panel – Undercoating Spray Application

1. **Initial sanding:**

- Use **180-300 grit** sandpaper to sand the damaged area (A) on the lower part of the rear floor panel.

2. **Secondary sanding:**

- Follow up with sanding using **1000+ grit** sandpaper on the same area (B) for a smoother finish.



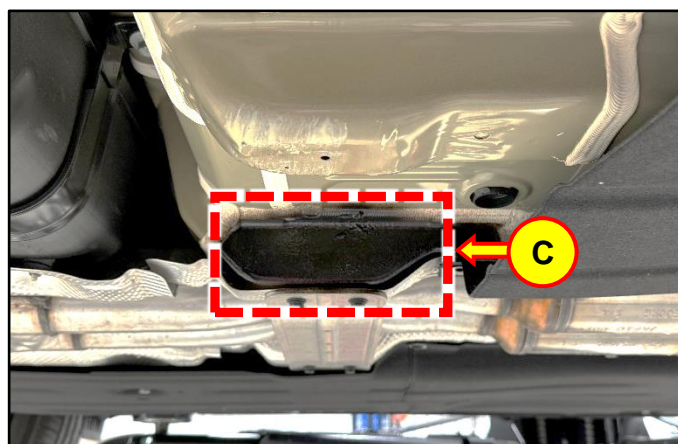
3. Wipe the area with a clean rag to remove any dust or debris from sanding.



4. Apply undercoating spray to the area (C), ensuring the damaged area is fully covered.

NOTICE

To prevent the undercoat spray from dripping, ensure the spray can is held an adequate distance (6-8 in) from the repair area.



5.

**DIGITAL
DOCUMENTATION**

Using STUI, take a photo of the repair area with applied undercoating spray with the last 6 digits of the VIN and the date of repair on a piece of paper.

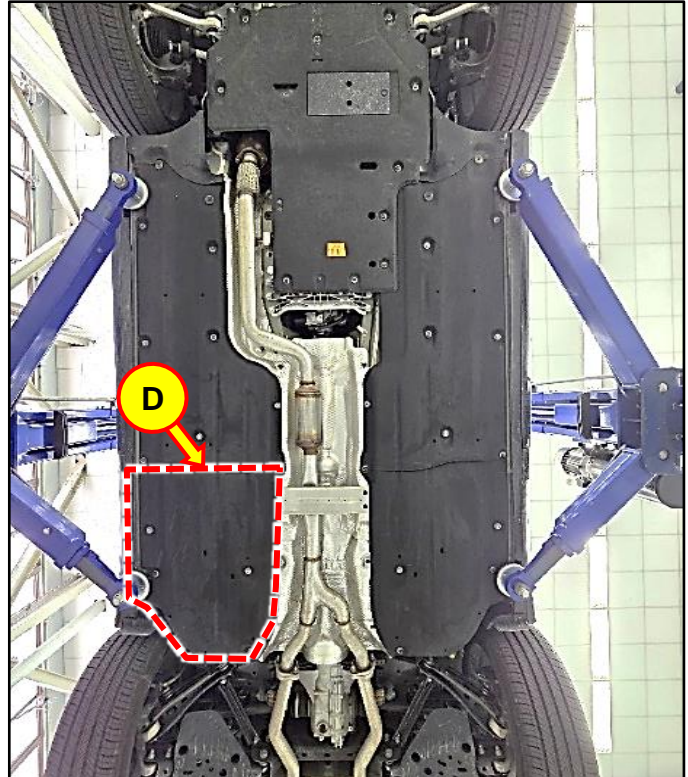
Upload the photo to STUI.



6. Reinstall the passenger side rear floor undercover (D) and the mounting bolts.

Tightening Torque:

lb-ft	7.25
lb-in	87
N.m	9.8



7. Lower the vehicle.

8. The service procedure is now complete.