

SAFETY INSTRUCTIONS

1. Mechanical Requested Dress Code

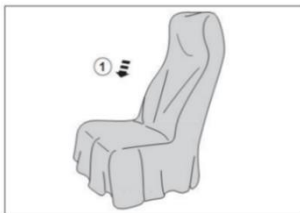


WARNING:

- Dress properly to avoid personal injury and damage to the vehicle

- ✓ Always wear protective clothing
- ✓ Do not wear any worn or loose-fitting clothing
- ✓ Remove jewelry before starting to work
- ✓ In case of long hair, use hairnet
- ✓ The illustration on the left shows some of the correct and incorrect clothing
- ✓ Sharp edged items should be avoided in order not to scratch vehicle (i.e. belts, watches, necklace)

2. Protect Seats when Mechanic Starts Working



- ✓ Seats, trimming, upholstery stuff and carpeting should be protected with appropriate coverings.

3. Welding on the Chassis

- Always disconnect the batteries (starting with the negative lead).
- Disconnect the connectors of electrical and electronic equipment (electronic control units, sensors and actuators) if they are less than 2 meters away from the chassis part to be welded or the earth terminal of the welding equipment.
- The earth terminal should never be attached to vehicle components such as engine, axles and springs. Arcing on these parts is not permitted, because of the risk of damage to bearings, springs, etc.
- The earth terminal must make good contact and be placed as close as possible to the part to be welded.
- Plastic pipes, rubber parts and parabolic springs should be well protected against welding spatter and temperatures higher than 70°.
- The contact switch must not be in the accessory or contact position. The contact key should be removed.
- Reconnect in reversed order of disconnecting. Ensure that a good earth connection is made between chassis, engine and cab.

Subject:: TS30 Ceiling Water Intake Problem

Bulletin Type : FC

Bulletin No : TS30-FM-2503

PQR No : 500000007586

Rev No :

Ref. No : 000700004501

Vehicle Models : TS30

Flat Rate Time / Code : 60 min

Date of issue :

Modify Before :

What to do with off coming parts:

- Scrap
- Return
- Use with additional parts
- On consignment
- No off coming parts

What to do with outstanding parts of previous revision :

- Scrap
- Return
- Use with additional parts
- On consignment
- No outstanding parts

Description of the modification :








This bulletin covers TS30 ceiling water intake problems.

Bulletin Responsible :

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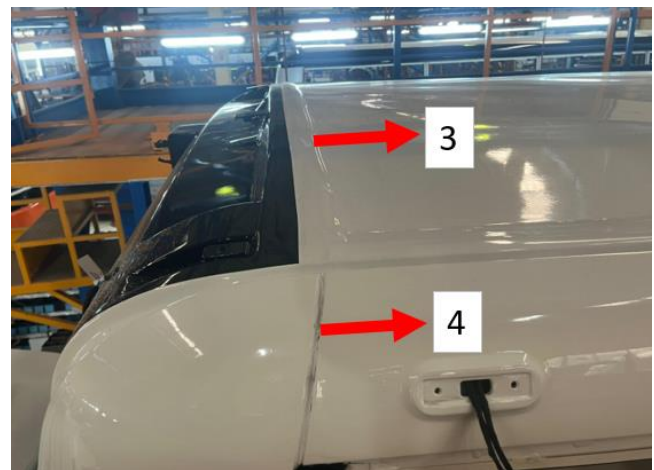
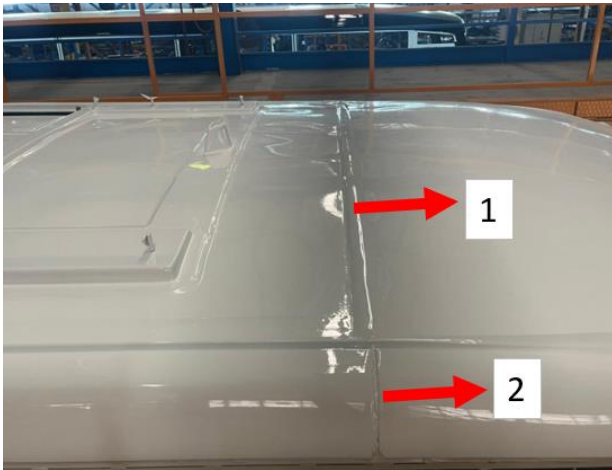
MATERIAL LIST

No	Part No	Part Name	Picture	Qty	Unit of Measure
1	TM900000HY	Teroson PU 8550		1	piece
2	SM57	Teroson PU 8517 H		1	piece
3	SM79	Teroson PU 8590 NM		4	piece
4	B02-50-050	Paper tape		1	piece
5	G03-01-010Y	Carpet Knife		1	piece
6	G04-02-001Y	Sponge 15x65 t=37mm		4	piece
6	G01-05-999Y	White Swab		2	piece

TECHNICAL INSTRUCTIONS

1- On the vehicle;

- Cleaning the ceiling and front mask joint sealer with a utility knife,
- Cleaning the front rain gutter and front mask joint sealer with a utility knife,
- Cleaning the ceiling rear mask joint sealer with a utility knife
- Cleaning the rear rain gutter and rear mask joint sealer with the help of a utility knife



2. After cleaning the sealer, the area to be applied should be masked with paper tape.
3. Cleaning the area where the sealer was emptied with Teroson PU 8550 activator. (To be applied with a cloth. After application, it should be waited for 10 minutes to dry.)



4. After waiting for 10 minutes on the area cleaned with the activator, Teroson PU 8517 H primer will be applied. (Before application, Teroson PU 8517 H should be shaken for 2 minutes and applied to the surface with a brush or sponge-like material. After application, it should be waited for 10 minutes to dry.)



5. 10 minutes after the primer application, Teroson PU 8590 NM sealer will be applied. (Application will be made with a sealer gun. After the application, we fix the sealer with the help of the apparatus in the picture below, the sealer can be fixed with the help of a basotect sponge.)

