

16-TR-25  
April 24, 2025  
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SUBJECT: R156 — Aftermarket Calibration Change Requests

MODELS 1000 Series™, 2000 Series™, 3000 Series™, 4000 Series™ and eGen Power® with 6th  
AFFECTED: Generation Controls

## Introduction

With UN R156 regulations going into effect, some Allison Transmission calibrations are impacted, and making changes to some of those calibrations is restricted. This SIL explains the types of changes that are allowed through Allison systems and tools, along with types of changes that can only be made with approval from the vehicle Original Equipment Manufacturer (OEM).

## Introducing Integrity Validation Data

Integrity Validation Data (IVD) is a calculation that runs on a portion of the Transmission Control Module (TCM) calibration memory. The IVD value is stored in an OEM database for tracking purposes under the R156 regulation. This enables the identification of unapproved changes to the calibration after the vehicle is put into service.

## Identifying Impacted Calibrations

Calibrations that are impacted by the R156 regulations can be identified in two different ways:

1. Viewing a calibration summary report in ACCT on Allison HUB™:
  - a. Navigate to The Hub. From the home page, select ENGINEERING → ACCT - ALLISON 5TH AND 6TH GENERATION CONTROLS. From there, select SUMMARY REPORT and then type in either the TCM Serial Number (SN), TCM Assembly Number, Transmission SN, Vehicle Identification Number (VIN) or CPN. Select GENERATE HTML or EXPORT TO EXCEL to view the calibration summary report. Refer to [Figure 1](#), [Figure 2](#) and [Figure 3](#).

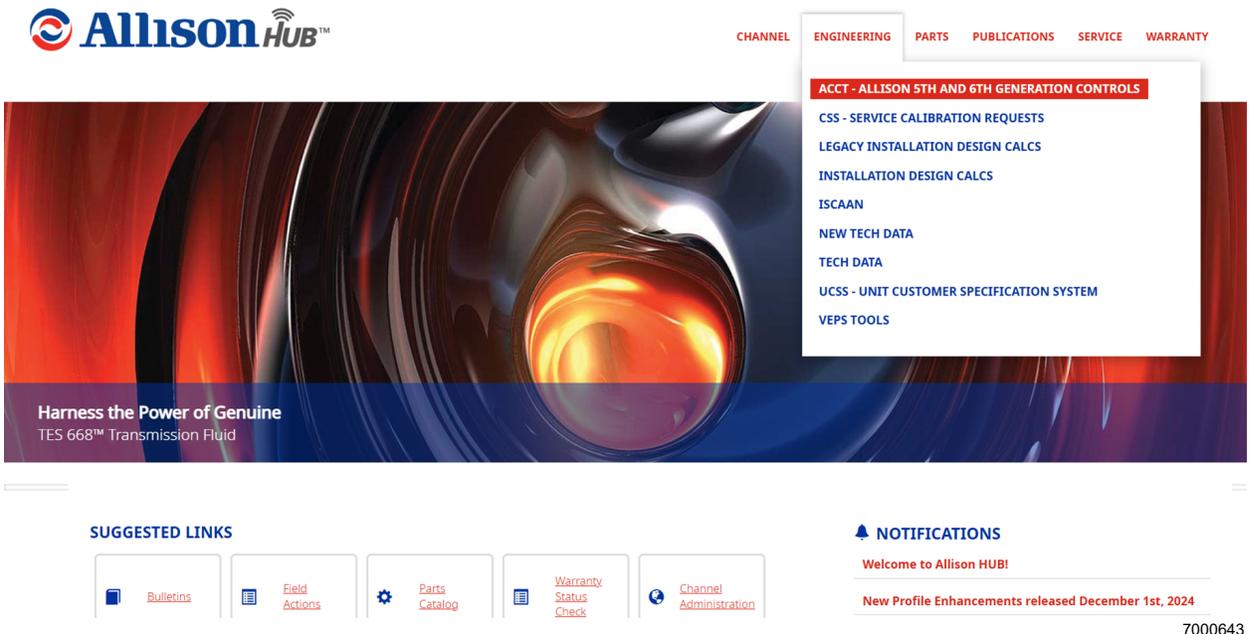


Figure 1

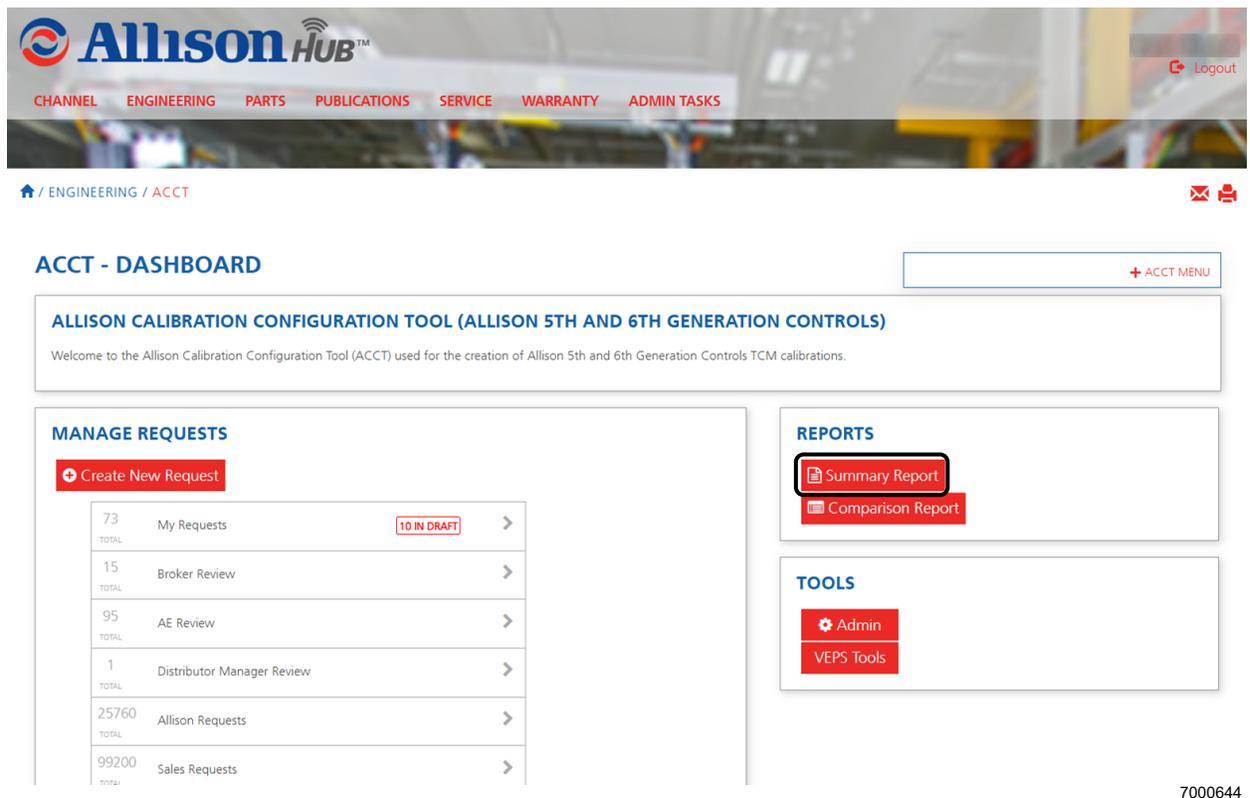
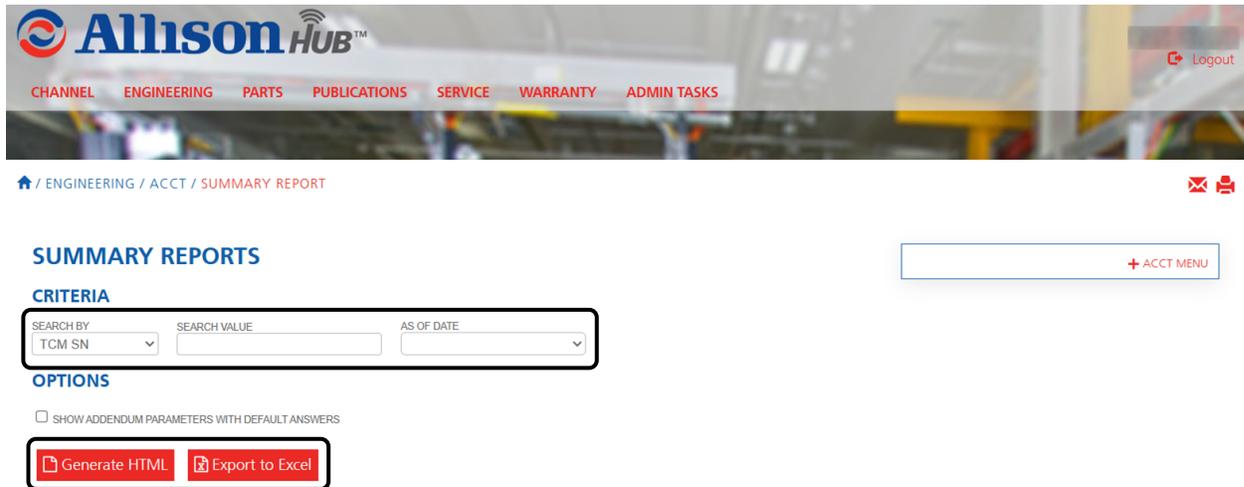


Figure 2



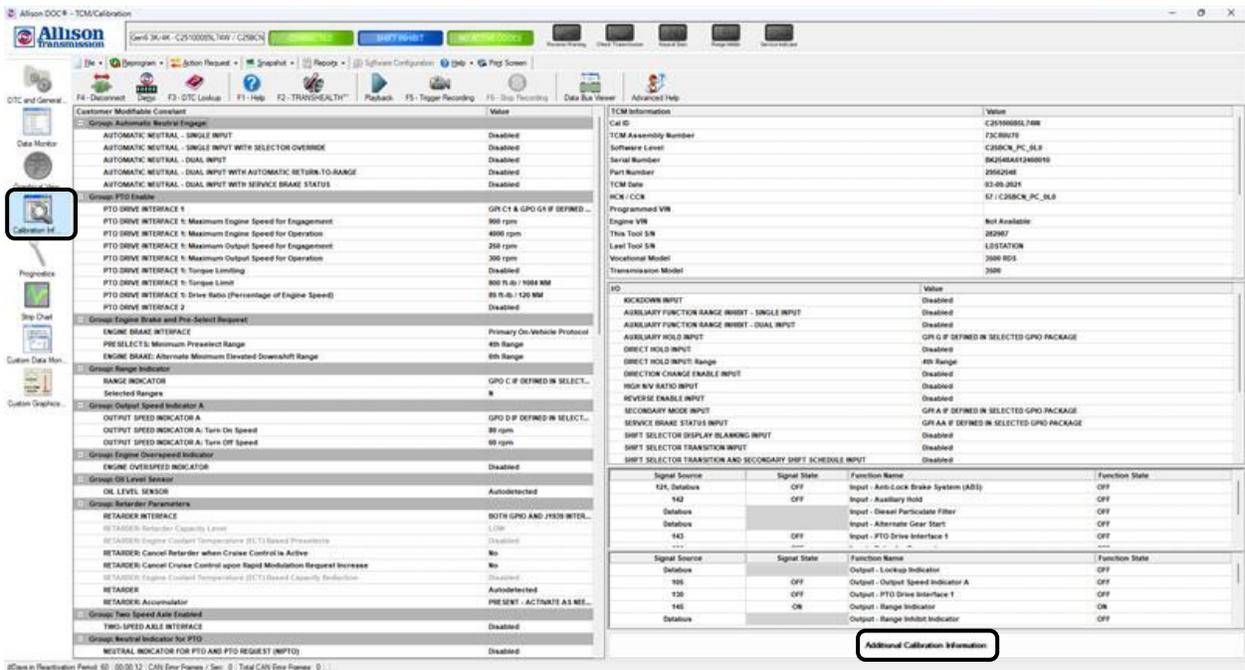
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Figure 3



**NOTE:** ACCT can compare multiple vehicles at once. To accomplish this, go to COMPARISON REPORT → MASS COMPARE, select the applicable Type (TCM, SN or VIN) and then type the TCM serial number(s) or VIN(s) in the window (one per line). There is a limit to how many will work, but the number varies based on server load and other unknown factors. If there are too many vehicles, an error will show.

2. Viewing calibration information when connected to a TCM using Allison DOC® software:
  - a. **Legacy DOC:** After connecting to a vehicle, select the Calibration Information tab on the left. If you need to view additional calibration information, select ADDITIONAL CALIBRATION INFORMATION on the bottom right of the Calibration Information screen. Refer to Figure 4.



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Figure 4

- b. **New DOC:** After connecting to a vehicle, select the Launch Pad tab, open the Tools drop down and select RUN next to CALIBRATION INFORMATION. Select ADDITIONAL CALIBRATION INFORMATION on the bottom right to view additional information. Refer to [Figure 5](#), [Figure 6](#) and [Figure 7](#).



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Figure 5



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Figure 6

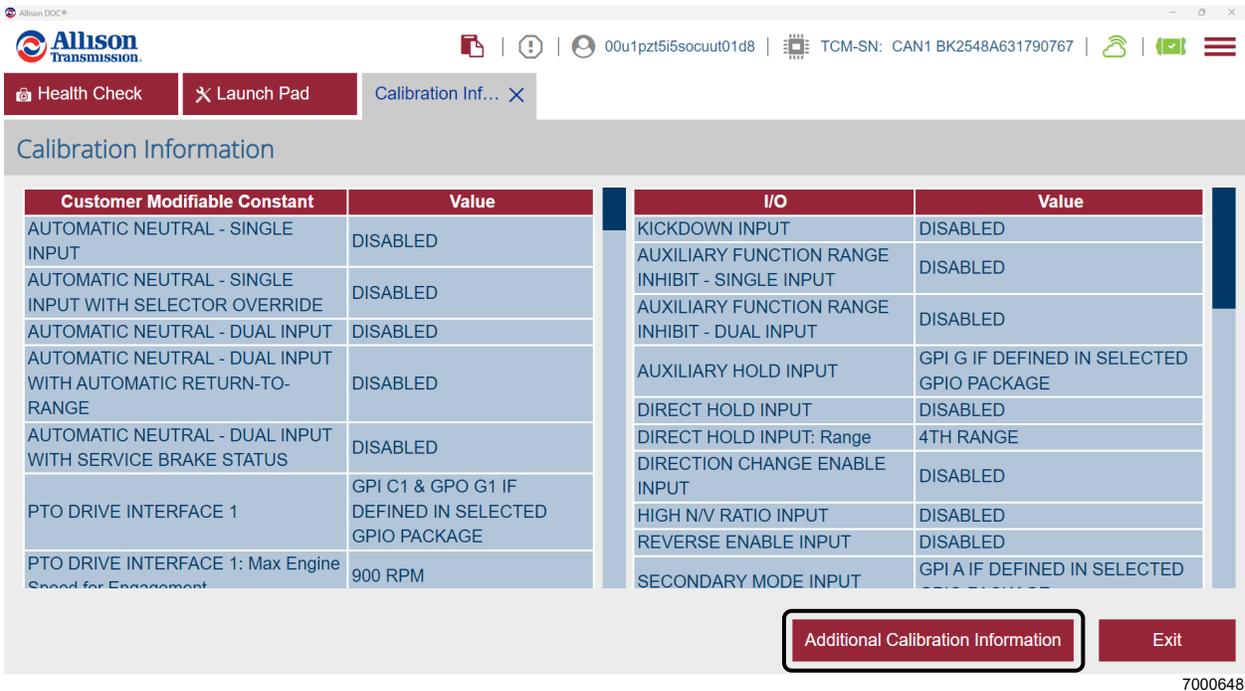


Figure 7

### Changes Allowed Using Allison Systems and Tools

Changes to calibration parameters requested through ACCT on The HUB, Allison DOC or by direct communication with Allison Customer Specification Engineering will still be allowed, as long as the change does not affect the calculated IVD. ACCT and Allison DOC will hide all values that cannot be changed without affecting the IVD. The values may differ depending on the vehicle OEM.

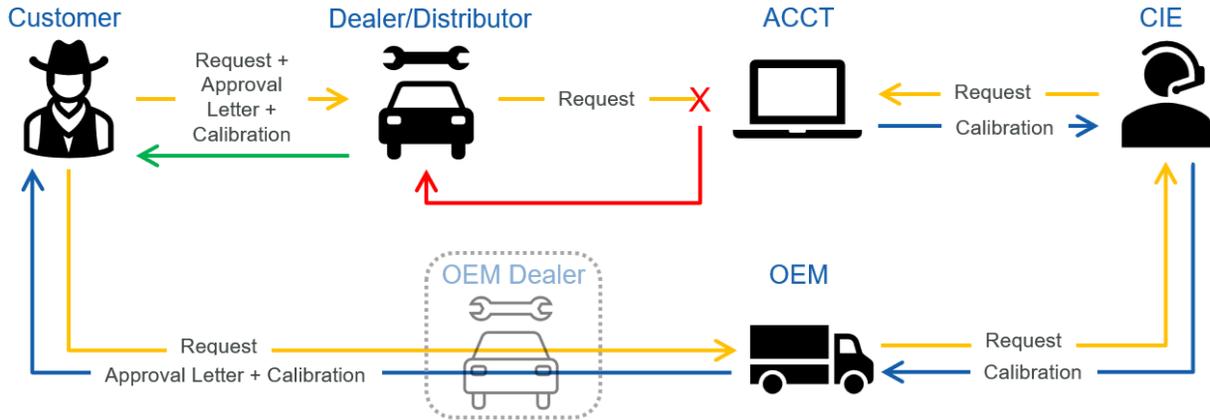
If ACCT or Allison DOC allows the change to be requested, then the IVD is not impacted.

### Changes Requiring OEM Approval

Changes to calibration parameters that affect the IVD are not permitted without OEM authorization. Those parameters will not be visible in Allison DOC for that specific TCM. Only the vehicle OEM can determine which changes will be allowed under the R156 regulation; therefore, all calibration change requests to parameters that will affect the IVD must be submitted to the OEM. If the OEM approves the change, they will configure a new calibration through Allison and then provide a letter of approval to the requestor, which must:

- Originate from the OEM and be on OEM letterhead (cannot be from an OEM dealer).
- List the name, position and contact information of the OEM representative approving the change.
- Contain the VIN(s) approved for the change.
- Include the new TCM assembly number that is approved for use in the listed VIN(s).

The customer needs to supply the approval letter to the Allison distributor, who then loads the TCM (per the letter). The OEM and distributor are responsible for retaining the APN for the calibration, as well as documenting the VIN. For a visual representation of the process, refer to [Figure 8](#).



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Figure 8



**NOTE:** Changes to vehicle calibration settings can only be made if the OEM has granted approval and may be limited to a certain timeframe after the vehicle's OEM build date. **Using the TCM or TCM calibration from another vehicle is prohibited.** Refer to *SIL 21-TR-20* for more information.